

AQUASNAP® 30RB060-390 Air-Cooled Chillers

Installation Instructions

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SAFETY CONSIDERATIONS

Installing, starting up, and servicing air-conditioning equipment can be hazardous due to system pressures, electrical components, and equipment location.

Only trained, qualified installers and service mechanics should install, start up, and service this equipment.

Untrained personnel can perform basic maintenance functions such as cleaning coils. All other operations should be performed by trained service personnel.

When working on the equipment, observe precautions in the literature and on tags, stickers, and labels attached to the equipment.

- Follow all safety codes.
- Keep quenching cloth and fire extinguisher nearby when brazing.
- Wear safety glasses and work gloves.
- Use care in handling, rigging, and setting bulky equipment.

MARNING

Electrical shock can cause personal injury and death. Shut off all power to this equipment during installation. There may be more than one disconnect switch. Tag all disconnect locations to alert others not to restore power until work is completed.

IMPORTANT: This equipment generates, uses, and can radiate radio frequency energy and if not installed and used in accordance with these instructions may cause radio interference. It has been tested and found to comply with the limits of a Class A computing device as defined by FCC (Federal Communications Commission, U.S.A.) regulations, Subpart J of Part 15, which are designed to provide reasonable protection against such interference when operated in a commercial environment.

⚠ CAUTION

This system uses Puron® refrigerant (R-410A), which has higher pressures than R-22 and other refrigerants. No other refrigerant can be used in this system. Failure to use gage set, hoses, and recovery systems designed to handle Puron refrigerant (R-410A) may result in equipment damage or personal injury. If unsure about equipment, consult the equipment manufacturer.

SERVICE OPTIONS

INTRODUCTION

These instructions cover installation of 30RB060-390 air-cooled liquid chillers with electronic controls and units with factory-installed options (FIOPs). See Fig. 1.

NOTE: Unit sizes 315-390 are modular units that are shipped in separate sections as modules A or B as noted in position 8 of the unit model nomenclature. Installation directions specific to these units are noted in these instructions. For modules 315A, 315B, 330A, 330B, 345A, 345B, and 360B, follow all general instructions as noted for unit sizes 30RB160-170. For modules, 360A, 390A, and 390B follow instructions for 30RB190. See Table 1 for a listing of unit sizes and modular combinations.

NOTE: The nameplate for modular units contains only the first two digits in the model number. For example, 315A and 315B nameplates read 31A and 31B.

Table 1 — Modular Combinations

MODULE UNITS	MODULE A	MODULE B
30RBA315	30RBA160	30RBA160
30RBA330	30RBA170	30RBA160
30RBA345	30RBA170	30RBA170
30RBA360	30RBA190	30RBA170
30RBA390	30RBA190	30RBA190

NOTE: An "A" in the model number indicates the design series.

INSTALLATION

Storage — If the unit is to be stored for a period of time before installation or start-up, be sure to protect the machine from construction dirt and moisture. Keep protective shipping covers in place until machine is ready for installation.

Step 1 — Place, Rig and Mount the Unit

NOTE: Inspect the unit upon arrival for damage. If damage is found, file a claim right away with the shipping company.

PLACING UNIT — When considering location for the unit, be sure to consult National Electrical Code (NEC, U.S.A.) and local code requirements. Allow sufficient space for airflow, wiring, piping, and service. See Fig. 2-20. Be sure surface beneath the unit is level, and is capable of supporting the operating weight of the unit. See Fig. 21 and Tables 2-4B for unit lifting points, mounting and operating weights.

Locate the unit so that the condenser airflow is unrestricted both above and on the sides of the unit. Airflow and service clearances are 6 ft (1.8 m) around the unit. Acceptable clearance on the cooler connection side or end opposite the control box unit can be reduced to 3 ft (1 m) without sacrificing performance as long as the remaining three sides are unrestricted. Acceptable clearance on the side with a control box can be reduced to 4 ft (1.3 m) due to NEC regulations, without sacrificing performance as long as the remaining three sides are unrestricted. Provide ample room for servicing and removing cooler. See Fig. 2-20 for required clearances. Local codes for clearances take precedence over the manufacturer's recommendations when local codes call for greater clearances.

Modular units (30RB315-390) must be installed with a minimum separation end to end of 4 ft (1.3 m) for airflow and service clearance along with NEC regulations.

If multiple units are installed at the same site, a separation of 10 ft (3 m) between the sides of the machines is required to maintain proper airflow and minimize the chances of condenser air recirculation.

MOUNTING UNIT — The unit may be mounted on a level pad directly on the base rails, on rails along the long axis of the machine, or on vibration isolation springs. For all units, ensure placement area is strong enough to support unit operating weight. Mounting holes are provided for securing the unit to the pad or vibration isolation springs. The base rail can be point

loaded at the mounting points. The base rail is made from steel, which is formed into what is shown in Fig. 22. See Fig. 2-20 for locations of mounting points. At the mounting points, a U-shaped channel is welded into the base rail to provide a flat plate for mounting. See Fig. 23 for mounting plate dimensions. The $1^{9}/_{16}$ in. (40 mm) dimension shown is to the mounting hole from the outside edge of the rail.

NOTE: The $1^9/_{16}$ in. (40 mm) dimension in Fig. 23 is not the same dimension as the 1.42 in. (36 mm) flange that is turned under the base rail in Fig. 22.

Bolt the unit securely to pad or rails. If vibration isolators (field-supplied) are required for a particular installation, refer to unit weight distribution in Fig. 21 to aid in the proper selection of isolators. The 30RB units can be mounted directly on spring isolators. For each unit or module, the final unit location must be level so that oil will equalize properly.

RIGGING UNIT — The 30RB060-390 units are designed for overhead rigging and it is important that this method be used. Holes are provided in frame base channels, marked for rigging (see rigging label on unit). It is recommended that field-supplied shackles be used to facilitate lifting. Secure the shackles to the base rails at the points noted on the rigging label. See Table 2 for the number of lifting points for each unit.

Do not use a forklift truck to move the units.

Table 2 — Number of Lifting Points

30RB	NUMBER OF LIFTING POINTS
060-110	4
120-150	6
160-300	8
315A, 315B, 330A, 330B, 345A, 345B, 360A	6
360B, 390A, 390B	8

Use spreader bars to keep cables or chains clear of unit sides. As further protection plywood sheets may be placed against sides of unit, behind cables or chains. Run cables or chains to a central suspension point so that angle from horizontal is not less than 45 degrees. Raise and set unit down carefully. See Fig. 24 and 25 for rigging centers of gravity.

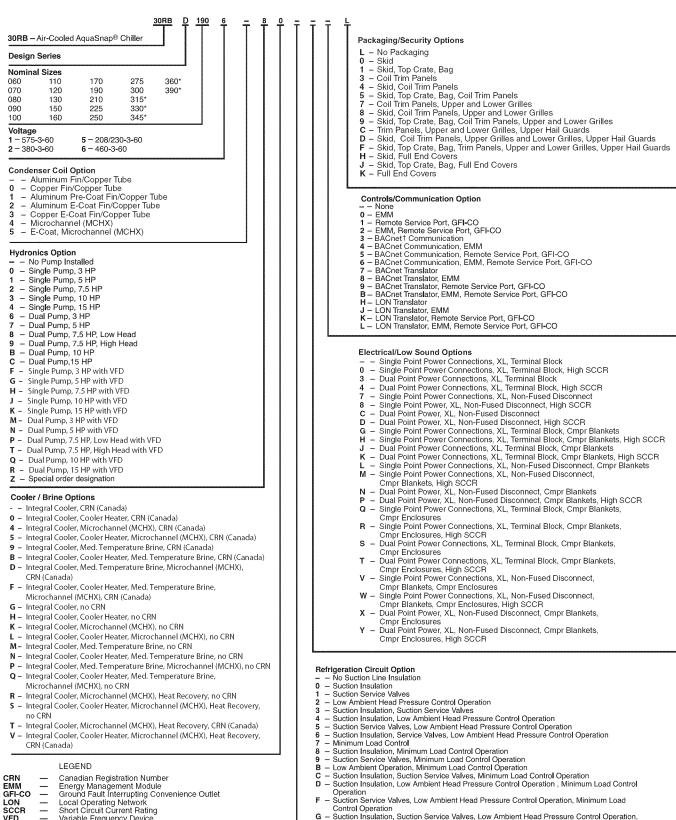
Each module of the 30RB315-390 units must be rigged separately. When placing unit modules for unit sizes 315-390, make sure modules are placed to permit access to the control boxes for each module.

For shipping, some domestic units and all export units are mounted on a wooden skid under entire base of unit. Skid can be removed before unit is moved to installation site. Lift the unit from above to remove skid. See Fig. 24 and 25 for rigging center of gravity. On export units, the top skid can be used as the spreader bars. If the unit was shipped with a shipping bag, the bag must be removed to gain access to the rigging holes in the base rail. On export units with a full crate, the crate sides must be removed to aid in rigging.

If overhead rigging is not available, the unit can be moved on rollers or dragged. When unit is moved on rollers, the unit skid, if equipped, must be removed. To lift the unit, use jacks at the rigging points. Use a minimum number of rollers to distribute the load such that the rollers are no more than 6 feet (1.8 m) apart. If the unit is to be dragged, lift the unit as described above, and place unit on a pad. Apply moving force to the pad, and not the unit. When in its final location, raise the unit and remove the pad.

If the unit was shipped with coil protection, it must be removed before start-up. The shipping bag for export units must be removed before start-up.

NOTE: If the application includes a remote-mounted cooler option, follow the instructions included with the accessory for cooler placement and refrigerant piping.



Local Operating Network Short Circuit Current Rating Variable Frequency Device Across-the-Line Start VFD XL

*Refer to Table 1 on page 2 for modular unit combinations. †Sponsored by ASHRAE (American Society of Heating, Refrigerating, and Air Conditioning Engineers).

NOTE: A "Z" in position 11 indicates a special order machine. Digits following do not correspond to tables

Fig. 1 — AquaSnap® Chiller Model Number Designation

Minimum Load Control Operation

1. Unit must have clearances as follows:

Sides and End — 6' from solid surface.

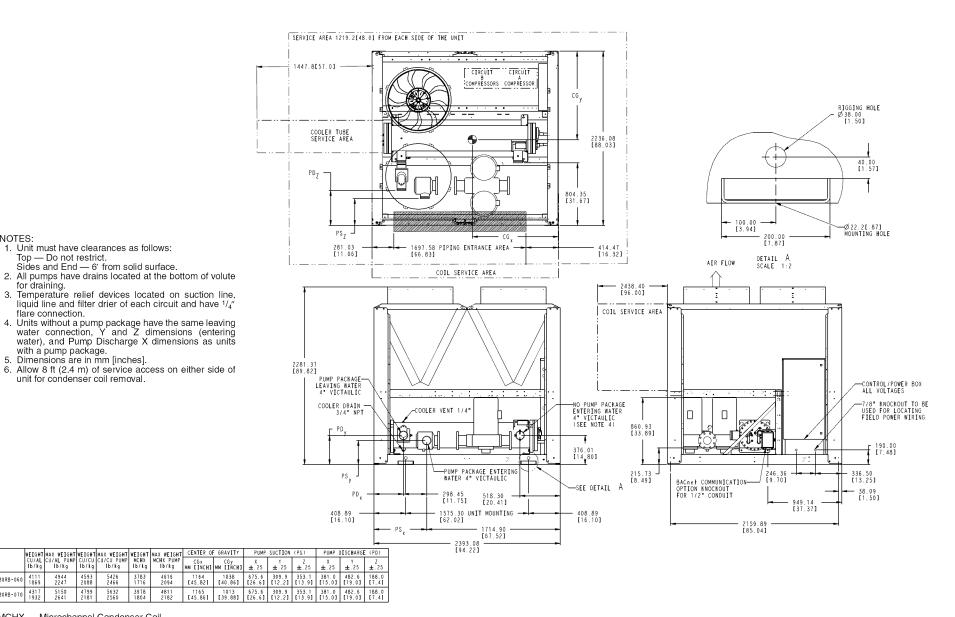
Top - Do not restrict.

for draining.

flare connection.

with a pump package. 5. Dimensions are in mm [inches].

unit for condenser coil removal.



MCHX — Microchannel Condenser Coil

4593 2088 5426 2466

4799 2181

3783 1716

4111 1869

30RB-060

Fig. 2 — 30RB060, 070 Air-Cooled Chiller Dimensions

nection.

removal.

1. Unit must have clearances as follows:

2. All pumps have drains located at the bottom of volute for draining.3. Temperature relief devices located on

4. Units without a pump package have the same leaving water connection, Y

6. Allow 8 ft (2.4 m) of service access on

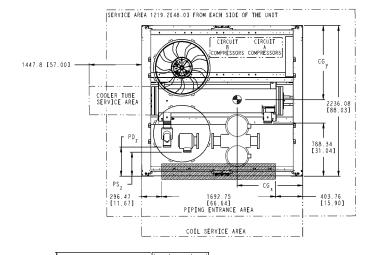
either side of unit for condenser coil

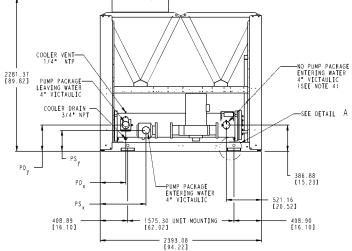
5. Dimensions are in mm [inches].

and Z dimensions (entering water), and Pump Discharge X dimensions as units with a pump package.

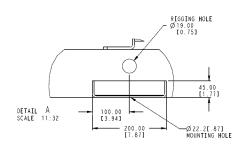
Top — Do not restrict.
Sides and End — 6' from solid sur-

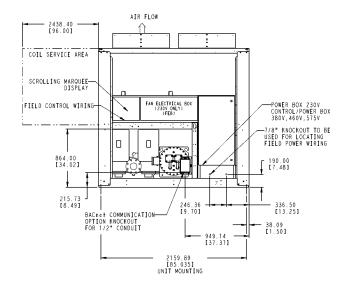
suction line, liquid line and filter drier of each circuit and have 1/4" flare con-





	WEIGHT	MAX WEIGHT	WEIGHT	MAX WEIGHT	WEIGHT	MAX WEIGHT	CENTER OF	CENTER OF GRAVITY		PUMP SUCTION (PS)			PUMP DISCHARGE (PD)		
	CU/AL				MCHX	MCHX PUMP	CGx	CGv	Х	Y	7	X	Y	7	
	lb/kg	lb/kg	lb/kg	lb/kg	lb/kg	lb/kg	MM [INCH]	MM [INCH]	±.25	±.25	±.25	±.25	±.25	±.25	
30RB-080	4600 2091	5523 2511	5082 2310	6005 2730	4267 1934	5190 2355	1206 [47.48]	1012 [39.84]	675.6 [26.6]	309.9 [12.2]	353.1 [13.9]	381.0 [15.0]	497.8 [19.6]	170.2 [6.7]	





MCHX — Microchannel Condenser Coil

Fig. 3 — 30RB080 Air-Cooled Chiller Dimensions

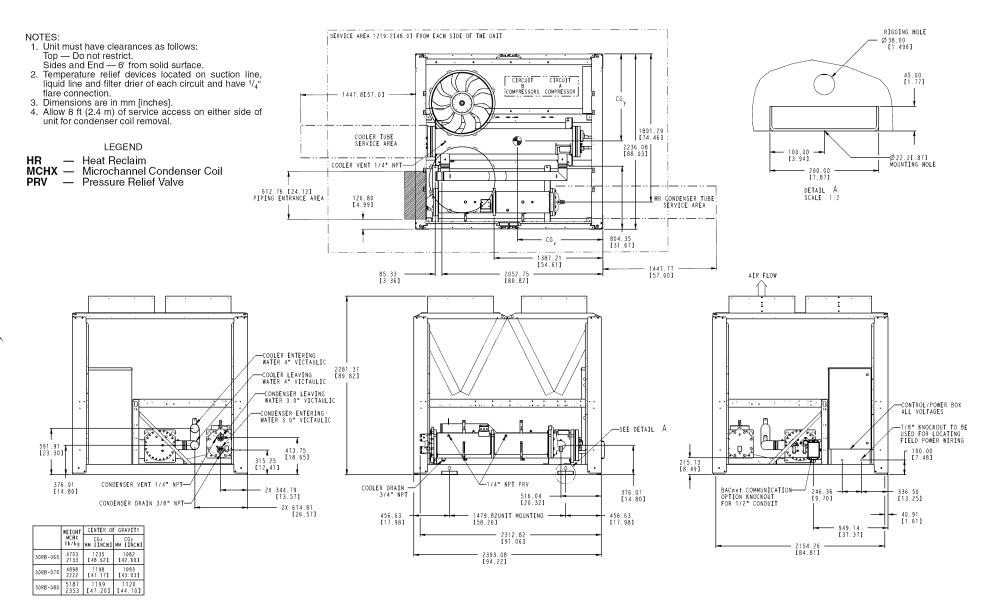


Fig. 4 — 30RB060-080 Air-Cooled Chiller with Heat Reclaim Option Dimensions

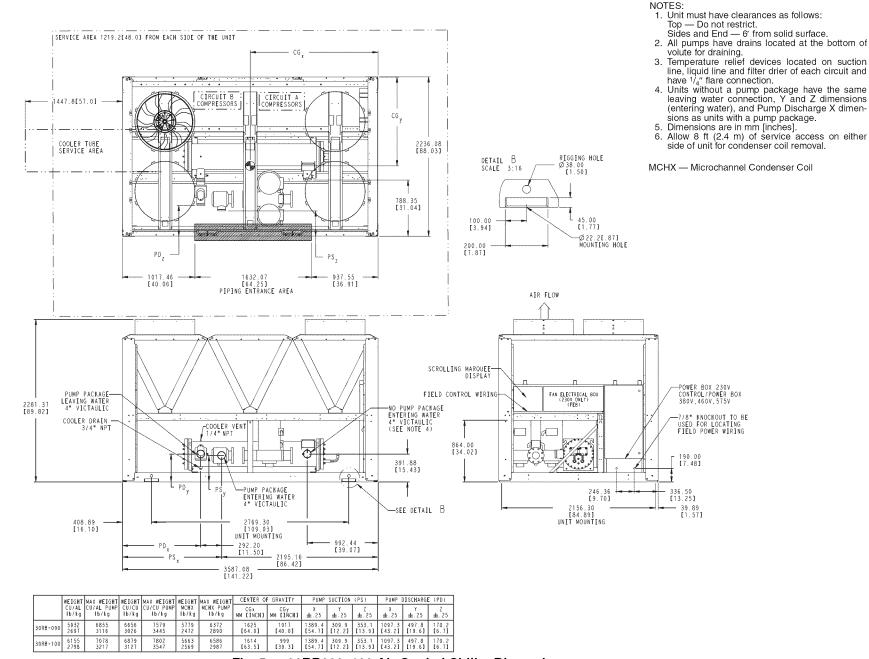


Fig. 5 — 30RB090, 100 Air-Cooled Chiller Dimensions

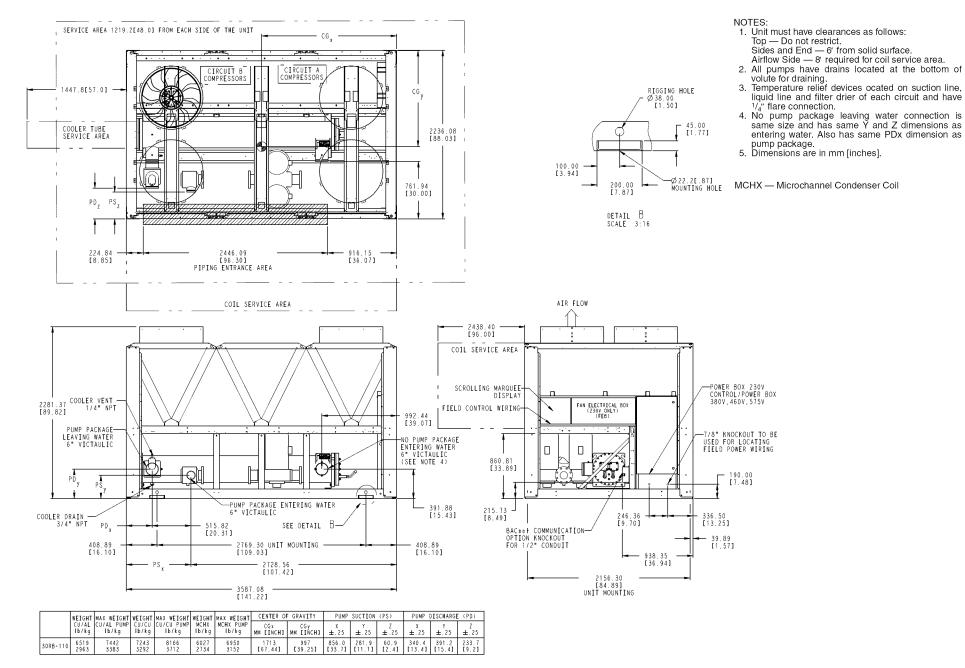


Fig. 6 — 30RB110 Air-Cooled Chiller Dimensions

- 1. Unit must have clearances as follows: Top — Do not restrict.
 - Sides and End 6' from solid surface.
- 2. Temperature relief devices located on suction line. liquid line and filter drier of each circuit and have 1/4" flare connection.
- 3. Dimensions are in mm [inches].4. Allow 8 ft (2.4 m) of service access on either side of unit for condenser coil removal.

LEGEND

Heat Reclaim

COOLER ENTERING-WATER 6° VICTAULIC

CONDENSER ENTERING -WATER 3.0 VICTAULIC

7133 3236

CONDENSER VENT — 1/4" NPT

WEIGHT CENTER OF GRAVITY
MCHX
Ib/kg MM [INCH] MM [INCH]

1759 [69.25] 6769 1676 1067 3071 [65.98] [42.00] 6555 1689 1088 2974 [66.50] [42.84]

1064 [41.89]

2X 345.08 [13.59]

2X 634.55 L

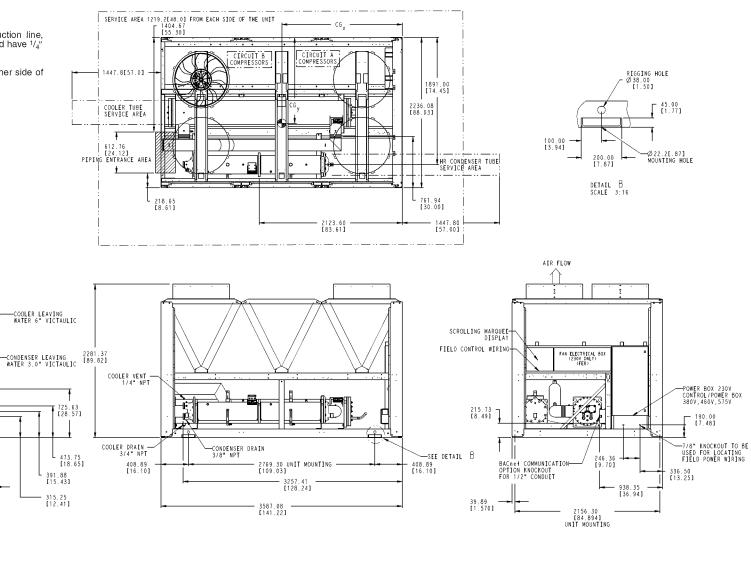


Fig. 7 — 30RB090-110 Air-Cooled Chiller with Heat Reclaim Option Dimensions

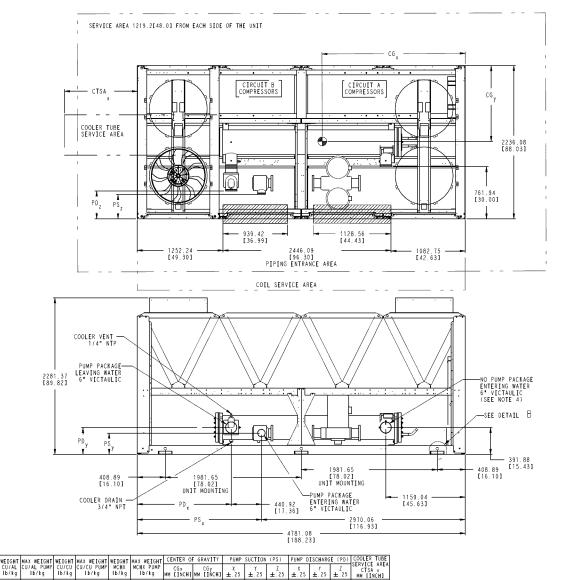
7690 3488

8613 3907

8534 3871 9457 4290 8042 3648

2346 [92.36]

7119 3229

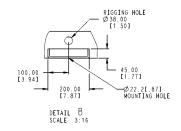


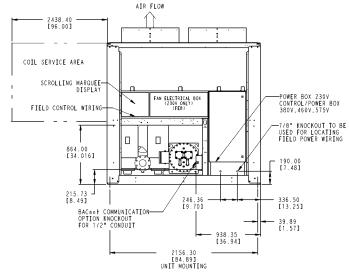
993 1808.5 281.9 60.9 1366.5 391.2 233.7 [39.09] [71.2] [11.1] [2.4] [53.8] [15.4] [9.2]

2272 983 1808.5 281.9 60.9 1366.5 391.2 233.7 [89.451 [38.701 [71.2] [11.1] [2.4] [53.8] [15.4] [9.2]

NOTES:

- 1. Unit must have clearances as follows:
 - Top Do not restrict.
 - Sides and End 6' from solid surface.
 - Airflow side 8' required for coil service area.
- 2. All pumps have drains located at the bottom of volute for draining.
- All pumps have drains located at the bottom of volute for draining.
 Temperature relief devices located on suction line, liquid line and filter drier of each circuit and have 1/4" flare connection.
 No pump package leaving water connection is same size and has same Y and Z dimensions as entering water. Also has same PDx dimension as
- 5. Dimensions are in mm [inches].





MCHX — Microchannel Condenser Coil

Fig. 8 — 30RB120 Air-Cooled Chiller Dimensions

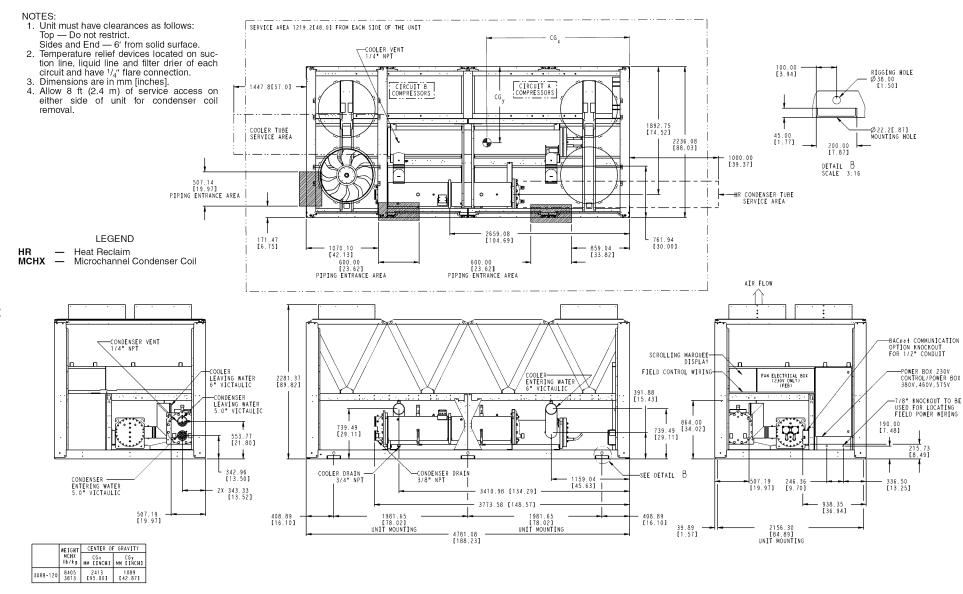
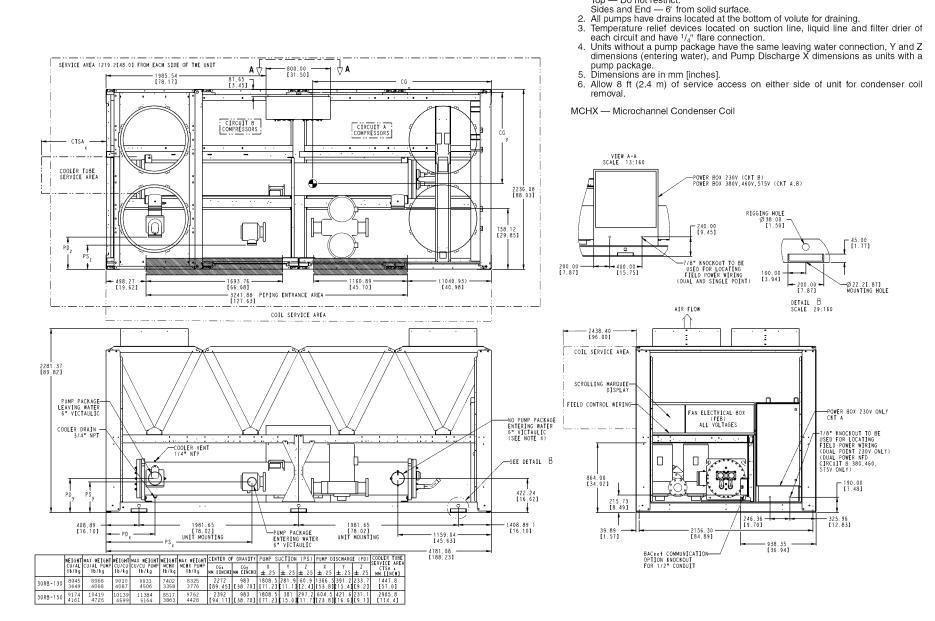


Fig. 9 — 30RB120 Air-Cooled Chiller with Heat Reclaim Option Dimensions



Unit must have clearances as follows:
 Top — Do not restrict.

Fig. 10 — 30RB130, 150 Air-Cooled Chiller Dimensions

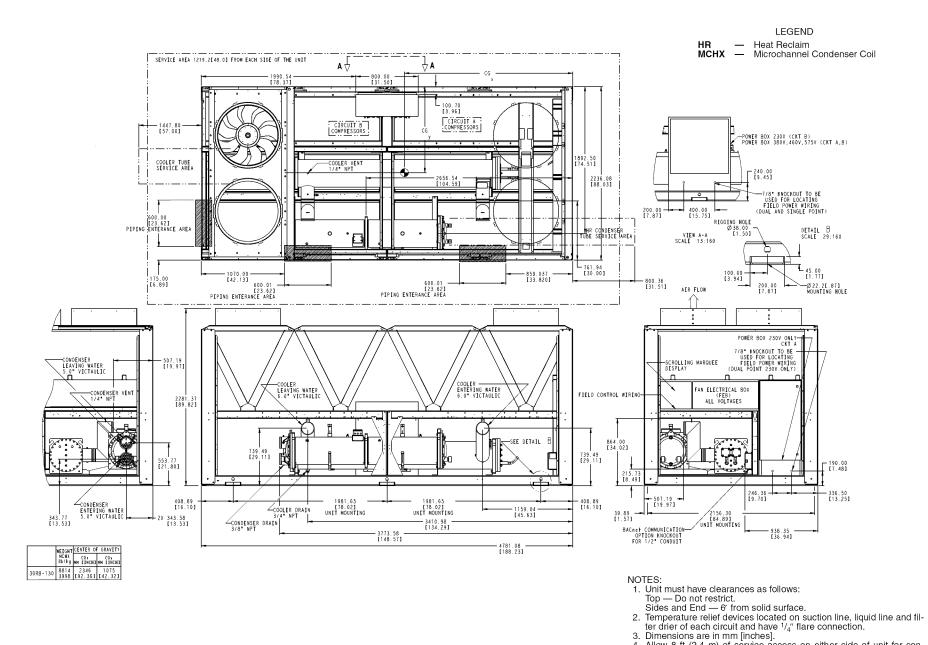
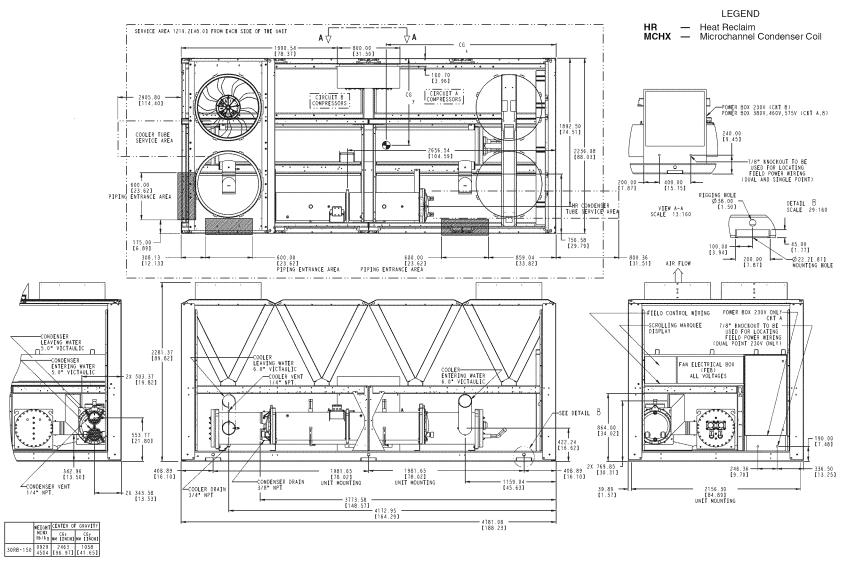


Fig. 11 — 30RB130 Air-Cooled Chiller with Heat Reclaim Option Dimensions

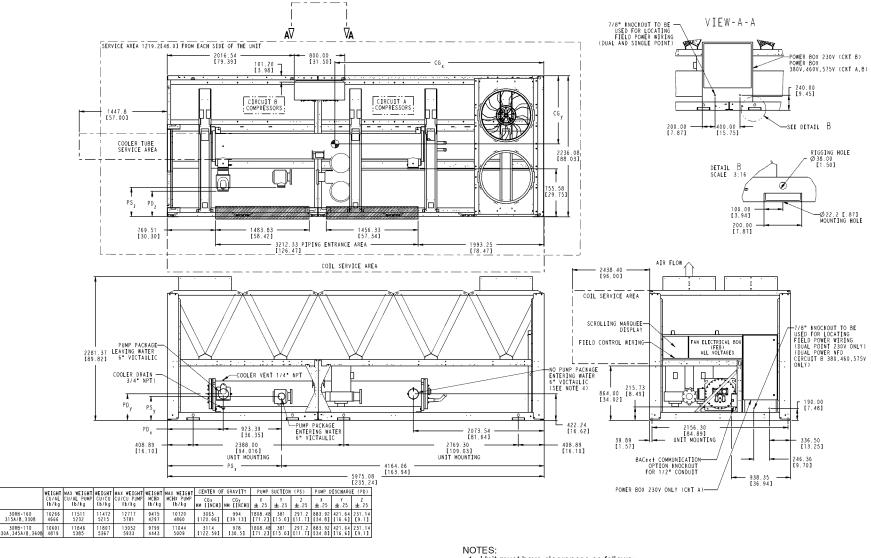
4. Allow 8 ft (2.4 m) of service access on either side of unit for con-

denser coil removal.



- NOTES:
 1. Unit must have clearances as follows:
- Unit must nave clearances as follows:
 Top Do not restrict.
 Sides and End 6' from solid surface.
 Temperature relief devices located on suction line, liquid line and filter drier of each circuit and have 1/4" flare connection.
 Dimensions are in mm [inches].
- 4. Allow 8 ft (2.4 m) of service access on either side of unit for condenser coil removal.

Fig. 12 — 30RB150 Air-Cooled Chiller with Heat Reclaim Option Dimensions



- Unit must have clearances as follows: Top — Do not restrict.
 - Sides and End 6' from solid surface.
- 2. All pumps have drains located at the bottom of volute for draining.
- Temperature relief devices located on suction line, liquid line and filter drier of each circuit and have 1/4" flare connection.
- Units without a pump package have the same leaving water connection, Y and Z dimensions (entering water), and Pump Discharge X dimensions as units with a pump package.
- Dimensions are in mm [inches].
- 6. Allow 8 ft (2.4 m) of service access on either side of unit for condenser coil removal.

MCHX — Microchannel Condenser Coil

Fig. 13 — 30RB160, 170, 315A/B, 330A/B, 345A/B, 360B Air-Cooled Chiller Dimensions

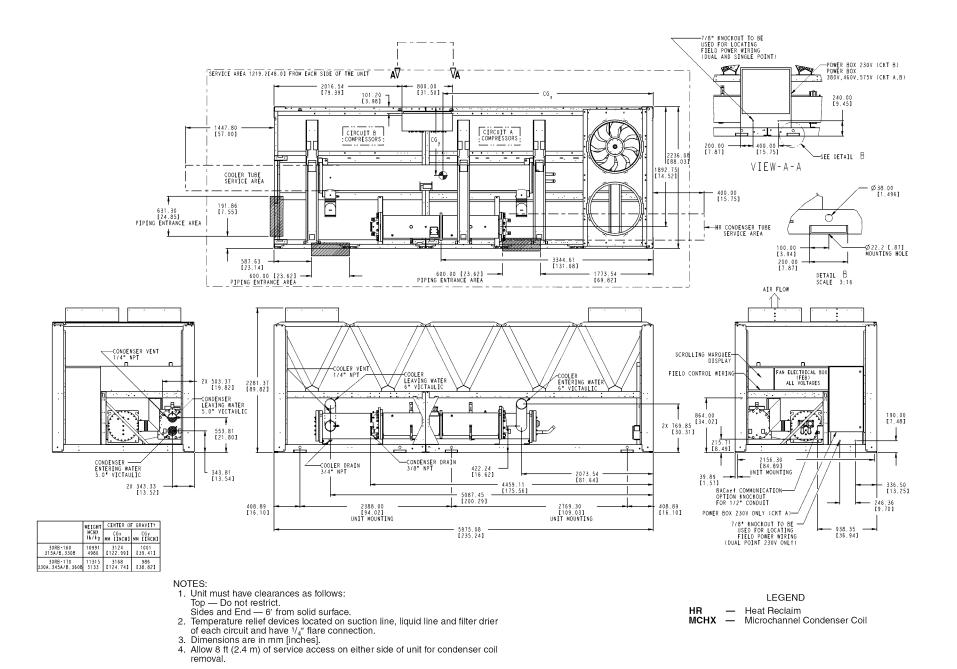
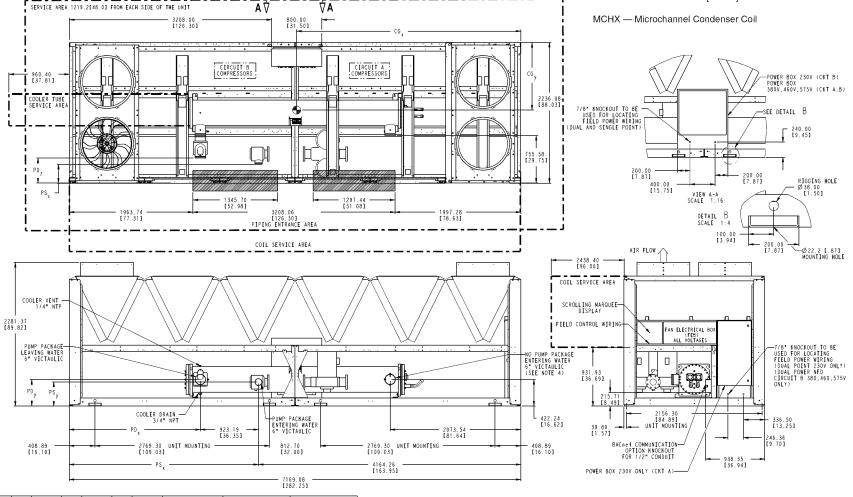


Fig. 14 — 30RB160,170 Air-Cooled Chiller with Heat Reclaim Option Dimensions

- 1. Unit must have clearances as follows:
- Top Do not restrict.
 Sides and End 6' from solid surface.

 2. All pumps have drains located at the bottom of volute for draining.
- All pumps have drains located at the bottom of volutie for draining.
 Temperature relief devices located on suction line, liquid line and filter drier of each circuit and have 1/4" flare connection.
 Units without a pump package have the same leaving water connection, Y and Z dimensions (entering water), and Pump Discharge X dimensions as units with a pump package.
- 5. Allow 8 ft (2.4 m) of service access on either side of unit for condenser coil removal.
- 6. Dimensions are in mm [inches].



	WEIGHT					MAX WEIGHT	CENTER OF GRAVITY		PUMP SUCTION (PS)			PUMP DISCHARGE (PD)		
				CU/CU PUMP		MCHX PUMP	CG×	CGy	X	Y	Z	X	Y	Z
	lb/kg	lb/kg	lb/kg	lb/kg	lb/kg	lb/kg	MM [INCH]	MM [INCH]	±.25	±.25	±.25	±.25	±.25	±.25
30RB-190,	12013	13258	13460	14705	11064	12309	3578	974	3002	381	297.2	2080.3		231.1
360A,390A/B	5461	6014	6118	14705	5019	5582	[140.87]	[38,35]	[118.2]	[15.0]	[11.7]	[81.9]	[16.6]	[9.1]

Fig. 15 — 30RB190, 360A, 390A/B Air-Cooled Chiller Dimensions

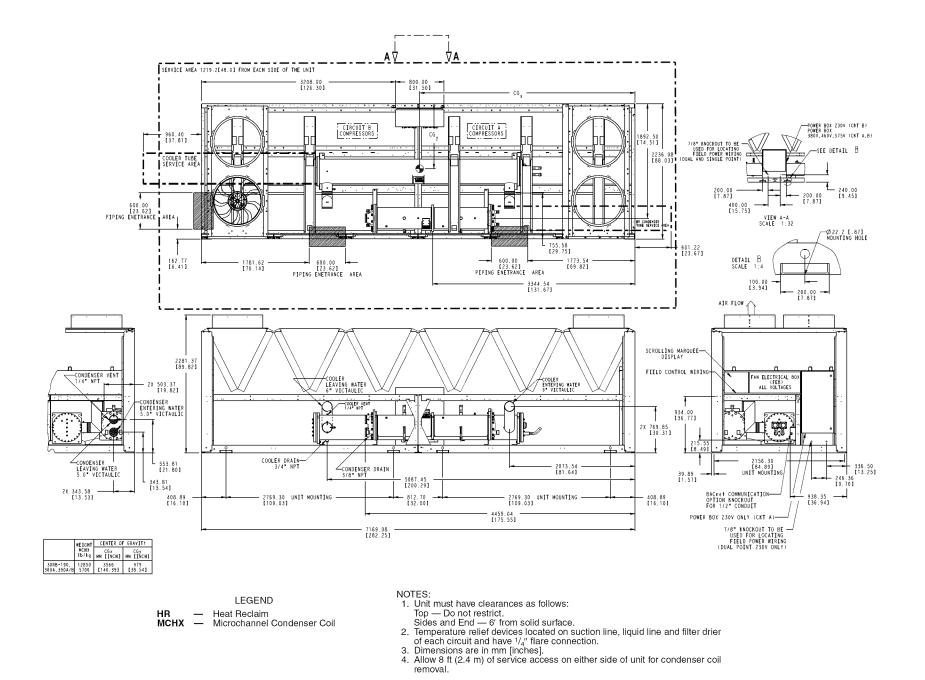
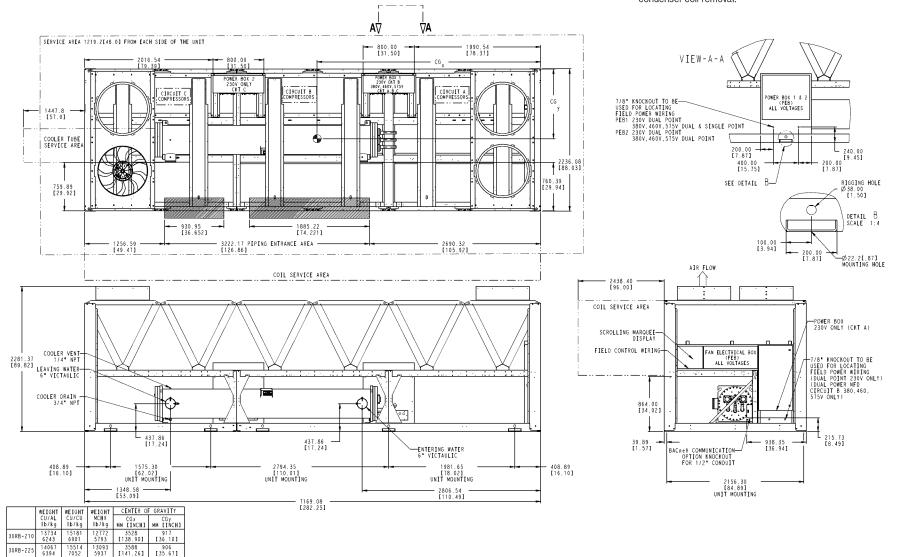


Fig. 16 — 30RB190 Air-Cooled Chiller with Heat Reclaim Option Dimensions

- 1. Unit must have clearances as follows:
 - Top Do not restrict.
- Sides and End 6' from solid surface.

 2. Temperature relief devices located on suction line, liquid line and filter drier of each circuit and have 1/4" flare connection.
- 3. Dimensions are in mm [inches].
- Allow 8 ft (2.4 m) of service access on either side of unit for condenser coil removal.



MCHX — Microchannel Condenser Coil

Fig. 17 — 30RB210, 225 Air-Cooled Chiller Dimensions

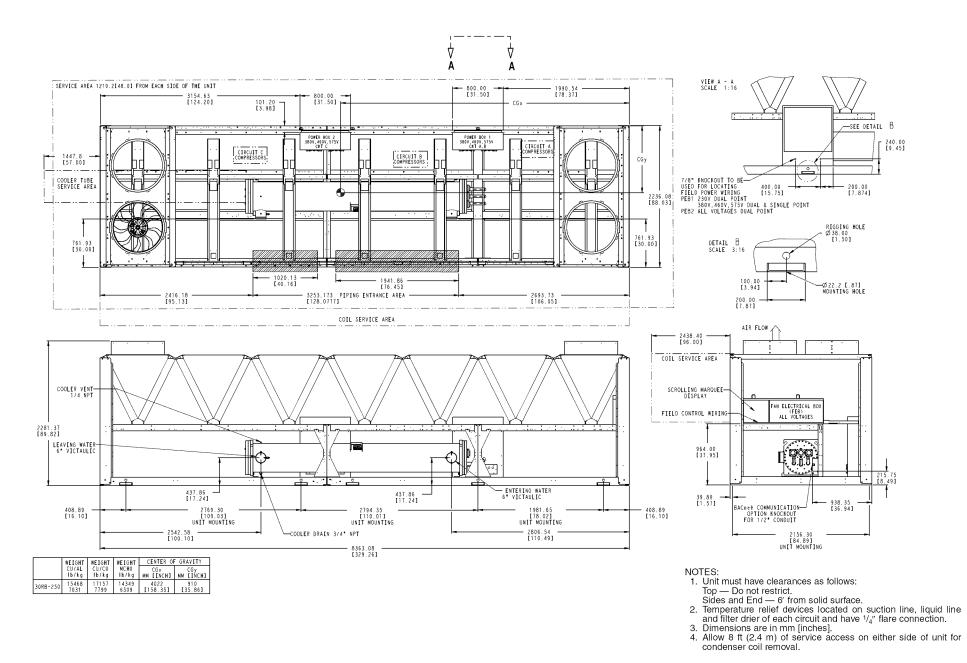


Fig. 18 — 30RB250 Air-Cooled Chiller Dimensions

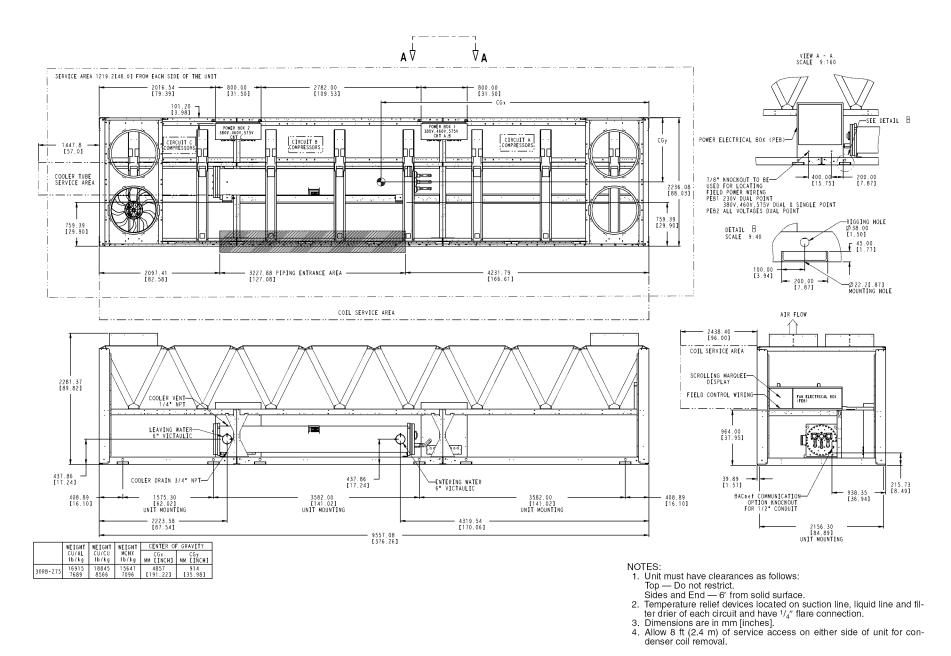
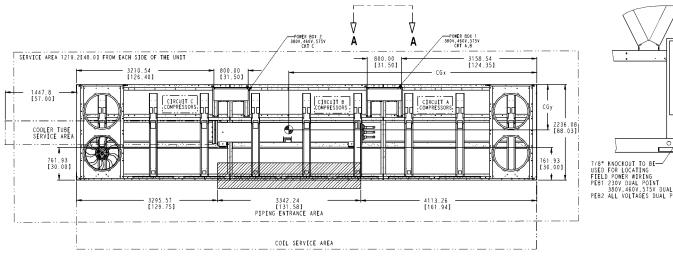
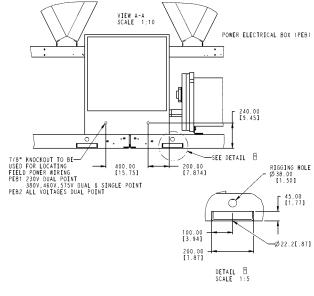
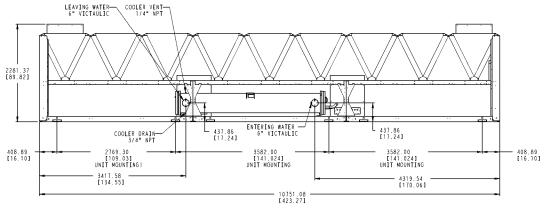


Fig. 19 — 30RB275 Air-Cooled Chiller Dimensions







AIR FLOW
2438.40
COIL SERVICE AREA
SCROLLING MARQUEE— DISPLAT FIELD CONTROL WIRING— SUBJECT: STATE STAT
864.00 [34.02]
BACnet COMMUNICATION 39.89 T1.571 FOR 1/2" CONDUIT 938.35 T36.941
2156.30 [84.894] UNIT MOUNTING

	WEIGHT	WEIGHT	WEIGHT	CENTER OF GRAVITY			
	CU/AL	CU/CU	MCHX	CGx	CGy		
	Ib/kg	lb/kg	Ib/kg	MM [INCH]	MM [INCH]		
30RB-300	18306	20477	16893	5317	916		
	8321	9308	7659	[203.33]	[36.06]		

- NOTES:

 1. Unit must have clearances as follows:
 Top Do not restrict.
 Sides and End 6' from solid surface.

 2. Temperature relief devices located on suction line, liquid line and filter drier of each circuit and have 1/4" flare connection.

 3. Dimensions are in mm [inches].
- 4. Allow 8 ft (2.4 m) of service access on either side of unit for condenser coil removal.

Fig. 20 — 30RB300 Air-Cooled Chiller Dimensions

AL/CU COIL UNITS WITHOUT PUMP — ENGLISH

UNIT			ING WEI Pump Al	GHT (lb) /Cu*		•			
30RB	Α	В	C	D	Total				
060 070 080 090 100 110	869 891 982 1159 1173 1319	913 936 958 1397 1431 1448	1193 1275 1313 1845 1952 1964	1136 1215 1346 1531 1600 1788	4111 4317 4600 5932 6155 6519				
UNIT		MOUNT	ING WEI	GHT (lb)	No Pum	p Al/Cu*		-	
30RB	Α	В	С	D	E	F	Total		
120 130 150 160 170	731 728 893 1106 1142	1762 1850 2085 2189 2220	809 818 888 1104 1108	985 1168 1228 1483 1487	2347 2531 2864 2923 3039	1056 949 1217 1463 1606	7,690 8,045 9,174 10,266 10,601		
UNIT			MOUNT	ING WEI	GHT (lb)	No Pum	p Al/Cu*		
30RB	Α	В	C	D	Е	F	G	Н	Total
190 210 225 250 275 300	1094 916 947 1122 627 899	1388 1804 1836 2271 2269 2602	1484 2139 2144 2133 2805 2792	1101 853 855 850 1292 1284	1479 1311 1313 1307 1866 1859	2004 3044 3049 3035 3808 3795	1938 2440 2569 3166 3169 3640	1526 1228 1354 1584 1080 1435	12,013 13,734 14,067 15,468 16,915 18,306

CU/CU COIL UNITS WITHOUT PUMP — ENGLISH

UNIT			ING WEI	GHT (lb) /Cu†					
30RB	Α	В	C	D	Total				
060 070 080 090 100 110	992 1014 1106 1342 1355 1503	1037 1059 1081 1584 1619 1635	1311 1393 1431 2020 2126 2139	1254 1333 1464 1711 1780 1967	4,593 4,799 5,082 6,656 6,879 7,243				
UNIT		MOUNT	NG WEI	GHT (lb)	p Cu/Cu	t	-		
30RB	Α	В	C	D	E	F	Total		
120 130 150 160 170	837 850 1015 1252 1289	1980 2100 2334 2497 2528	917 940 1009 1266 1270	1088 1288 1348 1642 1645	2551 2764 3097 3218 3334	1161 1069 1336 1599 1742	8,534 9,010 10,139 11,472 11,807		
UNIT			MOUNT	ING WEI	GHT (lb)	No Pun	p Cu/Cu	•	
30RB	Α	В	С	D	E	F	G	Н	Total
190 210 225 250 275 300	1257 1018 1049 1283 732 1064	1595 2045 2078 2577 2554 2950	1691 2410 2415 2404 3193 3179	1263 978 981 976 1501 1494	1638 1427 1429 1423 2059 2053	2199 3297 3301 3288 4185 4172	2133 2681 2810 3463 3446 3974	1684 1326 1452 1744 1175 1591	13,460 15,181 15,514 17,157 18,845 20,477

MCHX COIL UNITS WITHOUT PUMP — ENGLISH

UNIT		MOUNT No P	ING WEI	GHT (lb) :HX**					
30RB	Α	В	С	D	Total				
060 070 080 090 100 110	800 821 911 1065 1079 1219	840 862 889 1283 1316 1339	1098 1175 1218 1695 1796 1816	1045 1120 1249 1406 1472 1653	3,783 3,978 4,267 5,449 5,663 6,027				
UNIT		MOUNTI	NG WEI	GHT (lb)	No Pum	р МСНХ	**		
30RB	Α	В	С	D	E	F	Total	•	
120 130 150 160 170	660 648 810 1020 1055	1614 1683 1914 2020 2052	737 738 805 1019 1024	915 1088 1146 1368 1374	2210 2377 2706 2698 2809	985 870 1136 1350 1485	7,119 7,402 8,517 9,475 9,799		
UNIT			MOUNT	ING WEI	GHT (lb)	No Pum	р МСНХ*	*	
30RB	Α	В	C	D	Е	F	G	Н	Total
190 210 225 250 275 300	1007 852 881 1041 580 830	1278 1677 1709 2107 2099 2401	1367 1989 1996 1979 2594 2576	1014 793 796 789 1195 1185	1362 1219 1222 1212 1726 1716	1846 2831 2838 2815 3523 3502	1785 2269 2391 2937 2931 3359	1405 1142 1260 1469 999 1324	11,064 12,772 13,093 14,349 15,647 16,893

^{*}Condenser Coil: Aluminum Fins/Copper Tubing. †Condenser Coil: Copper Fins/Copper Tubing. ** Condenser Coil: Microchannel (MCHX) Design.

AL/CU COIL UNITS WITHOUT PUMP — SI

UNIT			NG WEIG			•			
30RB	Α	В	C	D	Total				
060 070 080 090 100 110	395 405 447 527 533 600	415 425 436 635 650 658	542 580 597 839 887 893	516 552 612 696 727 813	1869 1962 2091 2697 2798 2963				
UNIT		MOUNT	NG WEI	GHT (kg)	No Pum	p Al/Cu*			
30RB	Α	В	C	D	E	F	Total		
120 130 150 160 170	332 330 405 503 519	799 839 946 995 1009	367 371 403 502 503	447 530 557 674 676	1065 1148 1299 1328 1381	479 431 552 665 730	3488 3649 4161 4666 4819		
UNIT			MOUNT	NG WEI	GHT (kg)	No Pum	p Al/Cu*		
30RB	Α	В	С	D	Е	F	G	Н	Total
190 210 225 250 275 300	497 416 431 510 285 409	631 820 835 1032 1032 1183	674 972 975 970 1275 1269	500 388 389 386 587 584	672 596 597 594 848 845	911 1384 1386 1380 1731 1725	881 1109 1168 1439 1440 1654	694 558 615 720 491 652	5461 6243 6394 7031 7689 8321

CU/CU COIL UNITS WITHOUT PUMP — SI

UNIT 30RB		MOUNTI No F	NG WEI						
JUND	Α	В	С	D	Total	-			
060 070 080 090 100 110	451 461 503 610 616 683	471 481 491 720 736 743	596 633 651 918 966 972	570 606 665 778 809 894	2088 2181 2310 3026 3127 3292				
UNIT		MOUNTI	NG WEI	àHT (kg)	No Pum	p Cu/Cu	t		
30RB	Α	В	C	D	Е	F	Total		
120 130 150 160 170	380 386 461 569 586	898 952 1059 1135 1149	416 426 458 575 577	494 584 611 746 748	1157 1254 1405 1463 1516	527 485 606 727 792	3871 4087 4599 5215 5367		
UNIT			MOUNTI	NG WEI	iHT (kg)	No Pum	p Cu/Cu†	•	
30RB	Α	В	C	D	Е	F	G	Н	1
190 210 225 250 275 300	571 463 477 583 333 484	725 930 944 1171 1161 1341	769 1095 1098 1093 1451 1445	574 445 446 444 682 679	744 649 650 647 936 933	1000 1498 1501 1494 1902 1896	970 1219 1277 1574 1566 1807	765 603 660 793 534 723	6 7 7 8 9

MCHX COIL UNITS WITHOUT PUMP - SI

14	OIIX C	OIL O	111101	111110		***	٥.	
	MOUNTI No P	NG WEIG	GHT (kg) HX**					
Α	В	С	D	Total				
363 372 413 483 489 553	381 391 403 582 597 607	498 533 552 769 815 824	474 508 566 638 668 750	1716 1804 1934 2472 2569 2734				
	MOUNTI	NG WEIG	iHT (kg)	No Pump	MCHX*	*		
Α	В	C	D	Е	F	Total		
299 294 367 463 478	732 763 868 916 931	334 335 365 492 464	415 493 520 620 623	1002 1078 1227 1224 1274	447 394 515 612 673	3229 3358 3863 4297 4443		
		MOUNTII	NG WEIG	HT (kg)	No Pum	MCHX*	*	
Α	В	O	D	Е	F	G	H	Total
457 386 400 472 263 376	580 761 775 956 952 1089	620 902 905 898 1176 1168	460 360 361 358 542 537	618 553 554 550 783 778	837 1284 1287 1277 1598 1588	810 1029 1084 1332 1329 1523	637 518 571 666 453 600	5019 5793 5937 6509 7096 7659
	A 363 372 413 489 553 A 299 294 367 463 478 A 457 386 400 472 263	MOUNTI No P A B 363 381 372 391 413 403 582 489 597 607 MOUNTII A B 299 732 294 763 367 868 463 916 478 931 A B 457 580 761 400 775 472 956 263 952	MOUNTING WEIK No Pump MC	MOUNTING WEIGHT (kg) No Pump MCHX** A B C D 363 381 498 474 372 391 533 508 413 403 552 566 483 582 769 638 489 597 815 668 507 824 750 MOUNTING WEIGHT (kg) A B C D 299 732 334 415 294 763 335 493 367 868 365 520 463 916 492 620 464 93 472 956 898 358	MOUNTING WEIGHT (kg) No Pump MCHX***	MOUNTING WEIGHT (kg) No Pump MCHX** A	MOUNTING WEIGHT (kg) No Pump MCHX** A	MOUNTING WEIGHT (kg) No Pump MCHX** A

Fig. 21 — Unit Weights

AL/CU COIL UNITS WITH SINGLE PUMP — ENGLISH

UNIT			ING WEI Pump /	GHT (lb) Al/Cu*					
30RB	Α	В	U	D	Total				
060 070 080 090 100 110	1085 1107 1193 1353 1366 1565	1127 1150 1164 1620 1655 1653	1230 1312 1354 1885 1991 1974	1184 1263 1388 1575 1644 1868	4626 4832 5100 6432 6655 7059				
UNIT	I.	IOUNTIN	IG WEIG	HT (lb) S	ingle Pu	ımp Al/C	u*		
30RB	Α	В	U	D	Е	F	Total	-	
120 130 150 160 170	731 728 893 1238 1279	2062 2149 2486 2583 2609	960 969 1031 1104 1108	961 1144 1165 1483 1487	2460 2645 3035 3155 3276	1056 949 1217 1357 1495	8,230 8,585 9,827 10,919 11,254		
UNIT		ľ	ITRUON	NG WEIG	HT (lb)	Single Po	ımp Al/Cı	u*	
30RB	Α	В	U	D	Е	F	G	Η	Total
190	1094	1510	1889	1101	1479	2178	1890	1526	12,666

CU/CU COIL UNITS WITH SINGLE PUMP — ENGLISH

UNIT			ING WE	IGHT (lb) Cu/Cu†	1				
30RB	Α	В	С	D	Total				
060 070 080 090 100 110	1208 1230 1317 1537 1549 1749	1250 1273 1287 1806 1841 1839	1348 1430 1472 2060 2166 2150	1302 1381 1506 1753 1823 2045	5,108 5,314 5,582 7,156 7,379 7,783				
UNIT	M	IOUNTIN	IG WEIG	HT (lb) S	ingle Pu	np Cu/C	u†		
30RB	Α	В	С	D	Е	F	Total		
******	τ.	ם	١	ב	E		IOlai		
120 130 150 160 170	837 850 1015 1382 1424	2280 2399 2735 2894 2920	1068 1091 1153 1266 1270	1065 1264 1284 1642 1645	2664 2877 3269 3447 3569	1161 1069 1336 1495 1633	9,074 9,550 10,792 12,125 12,460	•	
120 130 150 160	837 850 1015 1382	2280 2399 2735 2894 2920	1068 1091 1153 1266 1270	1065 1264 1284 1642 1645	2664 2877 3269 3447 3569	1161 1069 1336 1495 1633	9,074 9,550 10,792 12,125	u†	
120 130 150 160 170	837 850 1015 1382	2280 2399 2735 2894 2920	1068 1091 1153 1266 1270	1065 1264 1284 1642 1645	2664 2877 3269 3447 3569	1161 1069 1336 1495 1633	9,074 9,550 10,792 12,125 12,460	u† H	Total
120 130 150 160 170 UNIT	837 850 1015 1382 1424	2280 2399 2735 2894 2920	1068 1091 1153 1266 1270	1065 1264 1284 1642 1645 IG WEIG	2664 2877 3269 3447 3569 HT (Ib) S	1161 1069 1336 1495 1633 ingle Pu	9,074 9,550 10,792 12,125 12,460 mp Cu/C		Total 14,113

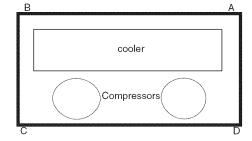
AL/CU COIL UNITS WITH SINGLE PUMP — SI

UNIT 30RB		MOUNTI Single							
JUND	Α	В	C	D	Total				
060 070 080 090 100 110	493 503 542 615 621 711	512 523 529 736 752 751	559 597 616 857 905 897	538 574 631 716 747 849	2103 2196 2318 2924 3025 3209				
UNIT	M	IOUNTIN	G WEIGI	HT (kg) S	ingle Pu	mp Al/Cı	ı *		
30RB	Α	В	C	D	Е	F	Total		
120 130	332	935	435	436	1116	479	3733		
150 150 160 170	330 405 563 582	975 1128 1174 1186	440 468 502 503	519 528 674 676	1200 1377 1434 1489	431 552 617 679	3894 4458 4963 5116		
150 160	405 563	1128 1174 1186	468 502 503	528 674 676	1377 1434 1489	552 617 679	4458 4963	J*	
150 160 170	405 563	1128 1174 1186	468 502 503	528 674 676	1377 1434 1489	552 617 679	4458 4963 5116	.i* H	Total

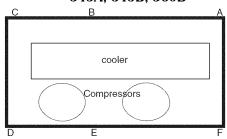
CU/CU COIL UNITS WITH SINGLE PUMP — SI

	00,				III OII				
UNIT 30RB		MOUNTI Single							
JURB	Α	В	С	D	Total				
060 070 080 090 100 110	549 559 599 699 704 795	568 579 585 821 837 836	613 650 669 937 985 977	592 628 684 797 828 930	2322 2415 2537 3253 3354 3538				
		OLINITING	O MEIOL	T (1) O	B	0.10			
UNIT	IVI	CONTING	G WEIGH	ii (kg) Si	ingle Pur	np Cu/C	u†		
30RB	A	B	C WEIGH	D (kg) S	ngie Pui E	np Cu/C	Total		
				· •				•	
120 130 150 160	380 386 461 628	B 1034 1088 1241 1315 1327	484 495 523 575	483 573 583 746 748	1209 1305 1483 1567 1622	527 485 606 680 742	Total 4116 4332 4895 5511 5664	u†	
30RB 120 130 150 160 170	380 386 461 628	B 1034 1088 1241 1315 1327	484 495 523 575 577	483 573 583 746 748	1209 1305 1483 1567 1622	527 485 606 680 742	Total 4116 4332 4895 5511 5664	u† H	Total

30RB060-110



30RB160, 170, 315A, 315B, 330A, 330B, 345A, 345B, 360B



NOTE: Corner weights are calculated at mounting locations. Refer to Fig. 2-20 (certified drawings) for mounting locations.

30RB120-150 cooler Compressors

30RB190-300, 360A, 390A, 390B

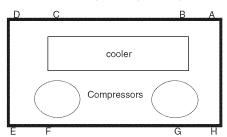


Fig. 21 — Unit Weights (cont)

^{*}Condenser Coil: Aluminum Fins/Copper Tubing. †Condenser Coil: Copper Fins/Copper Tubing. ** Condenser Coil: Microchannel (MCHX) Design.

MCHX COIL UNITS WITH SINGLE PUMP — ENGLISH

UNIT		MOUNT Single							
30RB	Α	В	C	D	Total				
060 070 080 090 100 110	1008 1030 1115 1251 1265 1456	1047 1069 1088 1498 1532 1537	1143 1220 1266 1743 1844 1836	1100 1174 1298 1457 1522 1738	4298 4493 4767 5949 6163 6567				
UNIT	М	OUNTIN	G WEIGI	HT (lb) Si	ingle Pui	тр МСН	X**	- "	
30RB	Α	В	С	D	E	F	Total		
	А	0	د	U		-	iotai		
120 130 150 160 170	660 648 810 1148 1188	1914 1982 2316 2395 2423	887 888 948 1024 1029	891 1064 1083 1376 1381	2322 2490 2877 2926 3043	985 870 1136 1259 1388	7,659 7,942 9,170 10,128 10,452	•	
120 130 150 160	660 648 810 1148	1914 1982 2316 2395 2423	887 888 948 1024 1029	891 1064 1083 1376 1381	2322 2490 2877 2926 3043	985 870 1136 1259 1388	7,659 7,942 9,170 10,128	. .	
120 130 150 160 170	660 648 810 1148	1914 1982 2316 2395 2423	887 888 948 1024 1029	891 1064 1083 1376 1381	2322 2490 2877 2926 3043	985 870 1136 1259 1388	7,659 7,942 9,170 10,128 10,452	Κ**	Total

AL/CU COIL UNITS WITH DUAL PUMP — ENGLISH

UNIT 30RB		MOUNT Dual							
JUND	Α	В	U	D	Total				
060 070 080 090 100 110	1218 1240 1372 1518 1530 1741	1259 1281 1339 1808 1843 1796	1254 1336 1389 1919 2025 1983	1213 1293 1424 1611 1680 1922	4,944 5,150 5,523 6,855 7,078 7,442				
UNIT		MOUNTII	NG WEIG	i (dl) TH	Dual Pun	np Al/Cu	*		
30RB	Α	В	C	D	E	F	Total		
120 130 150 160 170	731 728 893 1336 1383	2281 2367 2864 2962 2983	1061 1071 1147 1104 1108	951 1133 1122 1483 1487	2534 2719 3177 3344 3471	1056 949 1217 1282 1415	8,613 8,968 10,419 11,511 11,846		
UNIT			MOUNTII	NG WEIC	i (dl) TH	Dual Pur	np Al/Cu'	k .	
30RB	Α	В	С	D	Е	F	G	Н	Total
190	1094	1588	2288	1101	1479	2303	1879	1526	13,258

CU/CU COIL UNITS WITH DUAL PUMP — ENGLISH

UNIT			ING WE	IGHT (lb))	•			
30RB	Α	В	C	D	Total				
060 070 080 090 100 110	1341 1363 1495 1702 1714 1926	1382 1405 1462 1994 2030 1982	1371 1453 1507 2095 2201 2160	1331 1411 1541 1788 1858 2099	5,426 5,632 6,005 7,579 7,802 8,166				
UNIT	1	NOUNTI	NG WEI	HT (lb)	Dual Pun	ıp Cu/Cι	i †		
30RB	Α	В	U	D	Е	F	Total		
120 130 150 160 170	837 850 1015 1481 1527	2498 2616 3112 3273 3294	1169 1193 1270 1266 1270	1054 1252 1240 1642 1645	2739 2953 3411 3637 3763	1161 1069 1336 1420 1553	9,457 9,933 11,384 12,717 13,052		
UNIT			MOUNTI	NG WEI	GHT (lb) I	Dual Pur	np Cu/Cu	†	
30RB	Α	В	C	D	E	F	G	Н	Total
190	1257	1799	2492	1263	1638	2502	2071	1684	14,705

${\tt MCHX\ COIL\ UNITS\ WITH\ DUAL\ PUMP-ENGLISH}$

UNIT 30RB			ING WE Pump M	IGHT (lb) CHX**)				
JUND	Α	В	С	D	Total				
060 070 080 090 100 110	1137 1158 1289 1411 1424 1626	1175 1197 1258 1680 1715 1677	1171 1248 1305 1784 1884 1852	1133 1208 1338 1497 1563 1795	4,616 4,811 5,190 6,372 6,586 6,950				
UNIT	ľ	IITNUON	NG WEIG	HT (lb) I	Dual Pum	р МСНХ	**		
30RB	Α	В	С	D	Е	F	Total		
120 130 150 160 170	660 648 810 1244 1289	2134 2201 2695 2759 2781	987 989 1063 1028 1033	882 1054 1041 1381 1386	2396 2564 3017 3114 3236	985 870 1136 1194 1319	8,042 8,325 9,762 10,720 11,044		
UNIT			MOUNTI	NG WEI	GHT (lb) E	Dual Pun	пр МСНХ	**	
30RB	Α	В	С	D	E	F	G	Н	Total
400					1000	0100			40.000
190	1016	1474	2124	1022	1373	2138	1745	1417	12,309

^{*}Condenser Coil: Aluminum Fins/Copper Tubing. †Condenser Coil: Copper Fins/Copper Tubing. ** Condenser Coil: Microchannel (MCHX) Design.

MCHX COIL UNITS WITH SINGLE PUMP — SI

UNIT			NG WEIG Pump M						
30RB	Α	В	U	D	Total				
060 070 080 090 100 110	457 467 506 567 574 660	475 485 493 679 695 697	518 553 574 790 836 833	499 532 589 661 690 788	1949 2037 2162 2697 2795 2978				
UNIT	M	OUNTING	3 WEIGH	T (kg) Si	ngle Pur	пр МСН)	(**		
30RB	Α	В	C	D	E	F	Total		
120 130 150 160 170	299 294 367 521 539	868 899 1051 1086 1099	402 403 430 464 467	404 483 491 624 626	1053 1129 1305 1327 1380	447 394 515 571 629	3474 3603 4160 4593 4740		
UNIT		M	OUNTING	WEIGH	T (kg) Si	ngle Pur	пр МСН)	(**	
30RB	Α	В	С	D	Е	F	G	Н	Total
190	459	633	792	462	620	914	763	640	5313

AL/CU COIL UNITS WITH DUAL PUMP — SI

UNIT 30RB			NG WEIG Pump A						
JUND	Α	В	U	D	Total				
060 070 080 090 100 110	554 564 624 690 695 791	572 582 609 822 838 817	570 607 631 872 920 901	552 588 647 732 764 874	2247 2341 2511 3116 3217 3383				
UNIT	ľ	NOUNTI	*						
30RB	Α	В	C	D	Е	F	Total		
120 130 150 160 170	332 330 405 607 629	1035 1074 1299 1347 1356	481 486 520 502 503	431 514 509 674 676	1149 1233 1441 1520 1578	479 431 552 583 643	3907 4068 4726 5232 5385		
UNIT		ľ	NOUNTI	NG WEIG	iHT (kg) l	Dual Pur	np Al/Cu	*	
30RB	Α	В	C	D	Е	F	G	H	Total
190	497	722	1040	500	672	1047	854	1526	6014

CU/CU COIL UNITS WITH DUAL PUMP — ${\sf SI}$

UNIT 30RB			NG WEI		1				
30HB	Α	В	С	D	Total				
060 070 080 090 100 110	610 620 680 774 779 875	628 638 665 906 923 901	623 661 685 952 1000 982	605 641 701 813 845 954	2466 2560 2730 3445 3547 3712				
UNIT	I.	IOUNTIN	IG WEIG	HT (kg) [Dual Pum	ıp Cu/Cu	it		
30RB	Α	В	С	D	E	F	Total		
120 130 150 160 170	380 386 461 673 694	1133 1187 1412 1488 1497	530 541 576 575 577	478 568 562 746 748	1242 1339 1547 1653 1710	527 485 606 646 706	4290 4506 5164 5781 5933		
UNIT		N	IOUNTIN	IG WEIG	HT (kg) [Dual Pum	ıp Cu/Cu	†	
30RB	Α	В	С	D	E	F	G	Н	Total
190	571	818	1133	574	744	1137	941	1684	6669

${\tt MCHX\ COIL\ UNITS\ WITH\ DUAL\ PUMP-SI}$

UNIT			NG WEIG			•			
30RB	Α	В	С	D	Total				
060 070 080 090 100 110	516 525 585 640 646 737	533 543 571 762 778 761	531 566 592 809 854 840	514 548 607 679 709 814	2094 2182 2355 2890 2987 3152				
UNIT	IV	IOUNTIN	G WEIGI	HT (kg) E	ual Pum	р МСНХ	**		
30RB	Α	В	C	D	E	F	Total		
120 130 150 160 170	299 294 367 564 585	968 998 1223 1251 1261	448 449 482 466 468	400 478 472 626 629	1087 1163 1368 1412 1468	447 394 515 541 598	3648 3776 4428 4860 5009		
UNIT		IV	IOUNTIN	G WEIG	HT (kg) C	ual Pum	р МСНХ	**	
30RB	Α	В	С	D	Е	F	G	Н	Total
190	461	668	963	463	623	970	791	643	5582

Fig. 21 — Unit Weights (cont)

MCHX COIL UNITS WITH HEAT RECLAIM — ENGLISH

UNIT			ING WEI						
30RB	А	В	C	D	Total	•			
060 070 080 090 100 110	1185 1204 1302 1507 1516 1671	1175 1196 1215 1689 1723 1732	1166 1245 1289 1776 1878 1899	1176 1253 1381 1584 1652 1832	4703 4898 5187 6555 6769 7133	•			
UNIT	N	OUNTIN	G WEIGI	T (lb) He	at Recla	im MCHX	(**		
2000									
30RB	Α	В	С	D	Е	F	Total		
120 130 150 160 170	842 846 1017 1229 1268	2353 2497 2723 2841 2865	889 905 969 1168 1171	863 1027 1089 1314 1316	2492 2685 3019 3127 3245	966 854 1111 1312 1450	Total 8405 8814 9929 10991 11315	•	
120 130 150 160	842 846 1017 1229	2353 2497 2723 2841 2865	889 905 969 1168 1171	863 1027 1089 1314 1316	2492 2685 3019 3127 3245	966 854 1111 1312 1450	8405 8814 9929 10991	**	
120 130 150 160 170	842 846 1017 1229	2353 2497 2723 2841 2865	889 905 969 1168 1171	863 1027 1089 1314 1316	2492 2685 3019 3127 3245	966 854 1111 1312 1450	8405 8814 9929 10991 11315	** H	Total

^{*}Condenser Coil: Aluminum Fins/Copper Tubing. †Condenser Coil: Copper Fins/Copper Tubing. ** Condenser Coil: Microchannel Design.

060 070 080 090 100 110 538 546 590 683 688 758 2133 2222 2353 2974 3071 3236 529 565 585 805 852 861 533 568 627 718 749 831 533 542 551 766 782 786 MOUNTING WEIGHT (kg) Heat Reclaim MCHX* UNIT 30RB В С D Ε Total 382 384 462 557 120 130 150 160 403 411 440 530 438 387 504 595 3813 3998 4504 4986 1067 1133 1235 1289 391 466 494 596 1130 1218 1370 1419

Total

MCHX COIL UNITS WITH HEAT RECLAIM — SI

D

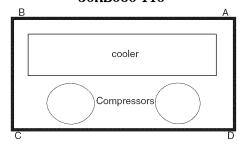
MOUNTING WEIGHT (kg) Heat Reclaim MCHX**

В

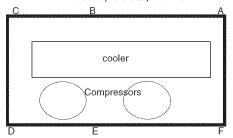
UNIT 30RB

170	575	1300	531	597	1472	658	5133		
UNIT		N	OUNTIN	G WEIGI	HT (kg) H	eat Recla	im MCHX	**	
30RB	Α	В	C	D	E	F	G	Н	Total
190	436	595	663	425	689	1188	1041	669	5706

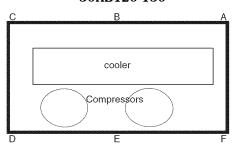
30RB060-110



30RB160, 170, 315A, 315B, 330A, 330B, 345A, 345B, 360B



30RB120-150



30RB190-300, 360A, 390A, 390B

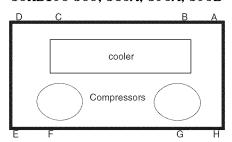


Fig. 21 — Unit Weights (cont)

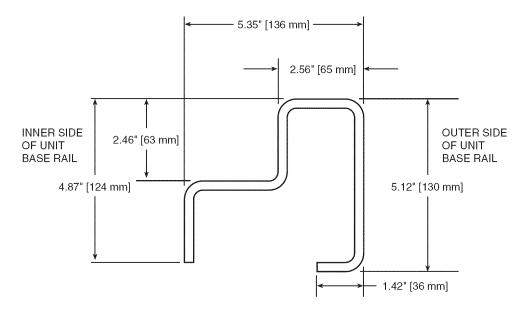
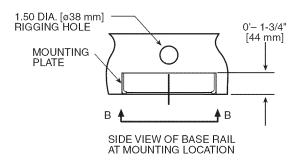
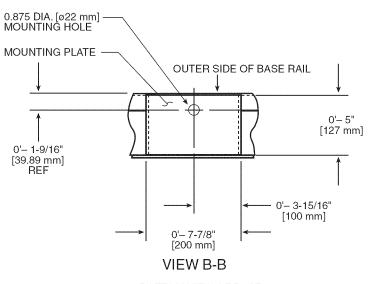


Fig. 22 — 30RB Base Rail Cross Section





BOTTOM VIEW OF BASE RAIL AT MOUNTING LOCATION

Fig. 23 — 30RB Mounting Plate

Table 3A — Physical Data, 30RB060-300 — English

	UNIT 30RB	060	070	080	090	100	110	120	130	150
Cut Condenser Coil 4593 4799 5082 6666 6679 7243 8544 9010 10139 6617										
MCHX Condenser Coll 3783 3978 4267 5449 5663 5027 7119 7402 8517										
Refrigerant Charge (B) Std Coll, Ctr ArCM BUCH C 40/20	MCHX Condenser Coil				5449	5663	6027			
Second Coll, Cit A/Cht B/Cht C 40/20 40/20 40/20 40/40 40/			1	1	R-410A, I	EXV Controlle	d System		1	ı
COMPRESSORS Guantity Speed (rpm) Spe	Stď Coil, Ckt AľCkt B/Ckt C									
Country Speed (pm) Speed		40/20/—	40/20/—	33/33/—				43/57/—	54/43/—	56/62/—
Speed (rpm) City Compressor Model Number Ckt A (2) SH240 (2) SH240 (1) SH240 (2) SH240 (2) SH240 (2) SH240 (2) SH240 (2) SH240 (3) SH300 (3	I 3	I 4				I 5	I 6	I 6
Colty Compressor Model Number Ckt B (1) SH240 (1) SH240 (2) SH240 (2) SH240 (3)	Speed (rpm)	(2) 61240	I (0) CH200	I (0) CH040	I (0) CH200		I (2) CH200	I (0) CH200	I (a) CHann	I (a) CHann
Öli Charge (Pt, Ckt A/Ckt B/Ckt C) 26.2/13.1/— 26.2/13.1/— 26.2/26.2/— 26.2/26.2/— 26.2/39.4/— 29.4/39.4/— 39.4/39.4/— 40.6 6 6 6 7 7 7 Minimum Capacity Step (%) 30.2 29 25 22 25 5 6 6 6 6 7 7 7 10 10 12 20 15 17 20 25 6 0 4 4 4 4 4 <t< th=""><th>(Qtý) Compressor Model Number Ckt B</th><th></th><th>(1) SH240</th><th></th><th>(2) SH240</th><th>(2) SH300</th><th>(3) SH240</th><th>(3) SH300</th><th>(3) SH240</th><th>(3) SH300</th></t<>	(Qtý) Compressor Model Number Ckt B		(1) SH240		(2) SH240	(2) SH300	(3) SH240	(3) SH300	(3) SH240	(3) SH300
No. Capacity Steps Standard 3 3 4 4 4 5 5 6 6 6 6 Capacity Steps Standard 4 4 5 5 5 5 6 6 7 7 7 7 7 7 7 7										
Optional (Maximum)	No. Capacity Steps									
Minimum Capacity Stép (%) Standard 33 29 25 22 25 18 20 15 17										6 7
Optional 22 19 16 14 18 12 14 10 12	Minimum Càpacity Stép (%)	20	20	25	20	0.5	10	20	15	17
Ckt A 67 71 50 56 50 45 40 56 50 Ckt B 33 29 50 44 50 55 60 44 50 Ckt C N/A N/	Optional									
Ckt C		67	71	50	56	50	45	40	56	50
COOLER Weight (empty, lb)	Ckt B	33	29	50	44	50	55	60	44	50
Weight (empty, Ib)		N/A	N/A	N/A		<u> </u>		N/A	N/A	N/A
Maximum Mater Side Pressure (psig) 445	Weight (empty, lb)				856	856	970 1			
Maximum Water Side Pressure 300										
Maximum Water Side Pressure 150	Maximum Water Side Pressure "									
With Pumps (psig) 150 15		300	300	300	300	300	300	300	300	300
Inlet and Outlet, Victaulic 3	with Pumps (psig)	150	150	150	150	150	150	150	150	150
Drain (NPT) 3/4 3/		4	I 4	I 4	I 4	I 4	1 6	I 6	I 6	I 6
Standard Low Noise Type	Drain (NPT)	3/4	3/4	3/4			3/4		3/4	
Fan Speed (rpm) Stándard 1140 1			1		Shrouded Ax	ial Type, Verti	cal Discharge)	1	
No. Fans (Ckt A/Ckt B/Ckt C) 3/1/- 49,600 49,600 49,600 74,400 74,400 74,400 86,800 99,200 99,200	Fan Speed (rpm) Standard									
Total Airflow (cfm)	No. BladesDiameter (in.)									
No. Coils (Ckt A/Ckt B/Ckt C)	Total Airflow (cfm)									
Total Face Area (sq ft)		2/1/	1 2/1/	1 2/2/	- 2/2/	1 2/2/	1 2/2/	- 2/A/	1 4/4/	
Pump(s) with pressure/temperature taps and combination valve. Pump(s) with pressure/temperature taps and combination valve	Total Face Area (sq ft)	94	94	94	141	141	141	164	188	188
Weight (lb) (empty)	3 3 4 37	656	656	656				656	656	656
Net Fluid Volume (gal) 8.0 8.0 8.0 8.0 10.0 10.0 10.0 15.1 15.1 15.1 Maximum Refrigerant Pressure (psig) 656 6		753	I 753	I 753				I 1236	I 1236	I 1236
Maximum Water Side Pressure (psig) 300	Net Fluid Volume (gal)	8.0	8.0	8.0	10.0	10.0	10.0	15.1	15.1	15.1
Inlet and Outlet, Victaulic Drain (NPT) 3 3 3 3 3 3 3 3 3										
Drain (NPT) 3/8 3/		Q	I 2	I 2	I 2		I Q	I 5	I 5	I 5
HYDRONIC MODULE (Optional) Pump Pump Pump Pump(s) with pressure/temperature taps and combination valve. Single or Dual, 1800 or 3600 rpm CHASSIS DIMENSIONS (ft-in.) Length Width Pump(s) with pressure/temperature taps and combination valve. Single or Dual, 1800 or 3600 rpm 15-9 7-11 11-10 15-9				3/8						
Length 7-11 11-10 15-9 Width 7-4 ²⁵ / ₂₂								nation valve.		
Width 7-4 ²⁵ / ₂₂			7 4 4	<u></u>		11.10			15.0	
Height 7-67/ ₁₆	Width		/-11		l	7-425/20		I	15-8	
	Height					7-6 ⁷ / ₁₆				

LEGEND

^{*}Operating weight does not include any options.

Table 3A — Physical Data, 30RB060-300 — English (cont)

UNIT 30RB	160	170	190	210	225	250	275	300
OPERATING WEIGHT (lb)* Al-Cu Condenser Coil	10,266	10,601	12,013	13,734	14,067	15,468	16,915	18,306
Cu-Cu Condenser Coil MCHX Condenser Coil	11,472 9,475	11,807 9,799	13,460 11,064	15,754 15,181 12,772	15,514 13,093	17,157 14,349	18,845 15,647	20,477 16,893
REFRIGERANT TYPE	-,.,,	-,,,,,,	,		Controlled Sys		,	,
Refrigerant Charge (lb) Std Coil, Ckt A/Ckt B/Ckt C MCHX Coil, Ckt A/Ckt B/Ckt C	162/106/— 83/55/—	162/133/— 83/64/—	162/162/— 83/87/—	133/106/133 59/53/64	133/133/133 59/59/64	133/133/162 59/59/89	162/162/133 83/87/68	162/162/162 83/87/94
COMPRESSORS Quantity Speed (rpm)	7	7	8	Scrol 9	I, Hermetic 9 3500	10	 11	12
(Qty) Compressor Model Number Ckt A (Qty) Compressor Model Number Ckt B (Qty) Compressor Model Number Ckt C Oil Charge (Pt, Ckt A/Ckt B/Ckt C) No. Capacity Steps	(4) SH300 (3) SH240 N/A 52.5/39.4/—	(4) SH300 (3) SH300 N/A 52.5/39.4/—	(4) SH300 (4) SH300 N/A 52.5/52.5/—	(3) SH300 (3) SH240 (3) SH300 39.4/39.4/39.4	(3) SH300 (3) SH300 (3) SH300	(3) SH300 (3) SH300 (4) SH300 39.4/39.4/52.5	(4) SH300 (4) SH300 (3) SH300 52.5/52.5/39.4	(4) SH300 (4) SH300 (4) SH300 52.5/52.5/52.5
Standard Optional (Maximum) Minimum Capacity Step (%)	7 8	7 8	8 9	9 10	9 10	10 11	11 12	12 13
Standard Optional Capacity (%)	13 8	14 10	13 9	10 6	11 8	10 7	9 7	8 6
Ckt A Ckt B Ckt C	62 38 N/A	57 43 N/A	50 50 N/A	36 28 36	33 33 33	30 30 40	36 36 28	33 33 33
COOLER					n, Shell and Tub			
Weight (empty, lb) Net Fluid Volume (gal) Maximum Refrigerant Pressure (psig)	1518 73.5 445	1518 73.5 445	1518 73.5 445	2382 86.6 445	2382 86.6 445	2382 86.6 445	2382 86.6 445	2382 86.6 445
Maximum Water Side Pressure without Pumps (psig) Maximum Water Side Pressure	300	300	300	300	300	300	300	300
with Pumps (psig) COOLER WATER CONNECTIONS (in.)	150	150	150	150	150	150	150	150
Inlet and Outlet, Victaulic Drain (NPT)	6 3/ ₄	6 3/ ₄	6 3/ ₄	6 3/ ₄	6 3/ ₄	6 3/ ₄	6 3/ ₄	6 3/ ₄
CONDENSER FANS			. s	rouded Axial T	ype, Vertical Dis	charge		
Standard Low Noise Type Fan Speed (rpm) Standard No. BladesDiameter (in.) No. Fans (Ckt A/Ckt B/Ckt C) Total Airflow (cfm)	1140 930 6/4/— 124,000	1140 930 6/4/— 124,000	1140 930 6/6/— 148,800	1140 930 4/4/4 148,800	1140 930 4/4/4 148,800	1140 930 4/4/6 173,600	1140 930 6/6/4 198,400	1140 930 6/6/6 223,200
CONDENSER COILS No. Coils (Ckt A/Ckt B/Ckt C) Total Face Area (sq ft) Max Working Refrigerant Pressure (psig)	6/4/— 235 656	6/4/— 235 656	6/6/— 282 656	4/4/4 282 656	4/4/4 282 656	4/4/6 328 656	6/6/4 375 656	6/6/6 422 656
OPTIONAL HEAT RECOVERY CONDENSER	4655			Flooded, Sh	ell and Tube Ty	oe .		
Weight (Ib) (empty) Net Fluid Volume (gal) Maximum Refrigerant Pressure (psig) Maximum Water Side Pressure (psig)	1296 17.4 656 300	1296 17.4 656 300	1296 17.4 656 300	_ _ _ _	_ _ _ _	_ _ _ _	_ _ _	_ _ _ _
Water Connections (in.) Inlet and Outlet, Victaulic Drain (NPT)	5 ³ / ₈	5 ³ / ₈	5 ³ / ₈	_ 				_
HYDRONIC MODULE (Optional)	Pump(s) with	pressure/tem						
Pump		combination v Dual, 1800 or				Not available		
CHASSIS DIMENSIONS (ft-in.) Length Width Height	19) -8		23-7 7	7-4 ²⁵ / ₃₂ 7-6 ⁷ / ₁₆	27-6	31-5	35-4

LEGEND

^{*}Operating weight does not include any options.

Table 3B — Physical Data, 30RB060-300 — SI

UNIT 30RB	060	070	080	090	100	110	120	130	150
OPERATING WEIGHT (kg)* Al-Cu Condenser Coil Cu-Cu Condenser Coil MCHX Condenser Coil	1869 2088 1716	1962 2181 1804	2091 2310 1934	2697 3026 2472	2798 3127 2569	2963 3292 2734	3488 3871 3229	3649 4087 3358	4161 4599 3863
REFRIGERANT TYPE Refrigerant Charge (kg)		ı	ı	R-410A, I	EXV Controlle	d System			
Std Coil, Ckt A/Ckt B/Ckt C MCHX Coil, Ckt A/Ckt B/Ckt C	40.6/18.4/— 18.1/9.1/—	50.8/18.4/— 18.1/9.1/—	31.1/31.1/— 15.0/15.0/—	43.5/34.5/— 18.1/18.1/—	43.5/43.5/— 18.1/19.1/—	43.5/48.1/— 18.1/24.0/—	43.5/60.3/— 19.5/25.9/—	60.3/48.1/— 24.5/19.5/—	60.3/60.3/— 25.4/28.1/—
COMPRESSORS Quantity Speed (r/s)	3	3	4	 4	Scroll, Hermet 4 58.3	ic 5	5	 6	 6
(Qty) Compressor Model Number Ckt A (Qty) Compressor Model Number Ckt B (Qty) Compressor Model Number Ckt C Oil Charge (L, Ckt A/Ckt B/Ckt C) No. Capacity Steps	(2) SH240 (1) SH240 N/A 12.4/6.2/—	(2) SH300 (1) SH240 N/A 12.4/6.2/—	(2) SH240 (2) SH240 N/A 12.4/12.4/—	(2) SH300 (2) SH240 N/A 12.4/12.4/—	(2) SH300 (2) SH300 N/A 12.4/12.4/—	(2) SH300 (3) SH240 N/A 12.4/18.6/—	(2) SH300 (3) SH300 N/A 12.4/18.6/—	(3) SH300 (3) SH240 N/A 18.6/18.6/—	(3) SH300 (3) SH300 N/A 18.6/18.6/—
No. Capacity Steps Standard Optional (Maximum) Minimum Capacity Step (%)	3 4	3 4	4 5	4 5	4 5	5 6	5 6	6 7	6 7
Standard Optional Capacity (%)	33 22	29 19	25 16	22 14	25 18	18 12	20 14	15 10	17 12
Ckt A Ckt B Ckt C	67 33 N/A	71 29 N/A	50 50 N/A	56 44 N/A	50 50 N/A	45 55 N/A	40 60 N/A	56 44 N/A	50 50 N/A
COOLER	004				nsion, Shell ar		140	1.40	
Weight (empty, kg) Net Fluid Volume (L) Maximum Refrigerant Pressure (kPa) Maximum Water Side Pressure	324 106 3068	324 106 3068	388 118 3068	388 118 3068	388 118 3068	440 173 3068	440 173 3068	440 173 3068	689 278 3068
without Pumps (kPa) Maximum Water Side Pressure with Pumps (kPa)	2068 1034	2068 1034	2068 1034	2068 1034	2068 1034	2068 1034	2068 1034	2068 1034	2068 1034
WATER CONNECTIONS (in.) Inlet and Outlet, Victaulic Drain (NPT)	4 3/ ₄	4 3/4	4 3/ ₄	4 3/ ₄	4 3/4	6 3/ ₄	6 3/ ₄	6 3/ ₄	6 3/ ₄
CONDENSER FANS		- 4	. 4		ial Type, Verti			. 4	. 4
Standard Low Noise Type Fan Speed (r/s) Standard No. BladesDiameter (mm) No. Fans (Ckt A/Ckt B/Ckt C) Total Airflow (L/s)	19 9762 3/1/— 23 409	19 9762 3/1/— 23 409	19 9762 2/2/— 23 409	19 9762 3/3/— 35 113	19 9762 3/3/— 35 113	19 9762 3/3/— 35 113	19 9762 3/4/— 40 965	19 9762 4/4/— 46 817	19 9762 4/4/— 46 817
CONDENSER COILS No. Coils (Ckt A/Ckt B/Ckt C) Total Face Area (sq m) Max Working Refrideration	3/1/— 8.73	3/1/— 8.73	2/2/— 8.73	3/3/— 13.1	3/3/— 13.1	3/3/— 13.1	3/4/— 15.24	4/4/— 17.47	4/4/— 17.47
Pressure (kPa)	4522	4522	4522	4522	4522	4522	4522	4522	4522
OPTIONAL HEAT RECOVERY CONDENSER				Flooded	I, Shell and Tu	ıbe Type			
Weight (kg) (empty) Net Fluid Volume (L) Maximum Refrigerant Pressure (kPa) Maximum Water Side Pressure (kPa) Water Connections (in.)	342 30.3 4523 2068	342 30.3 4523 2068	342 30.3 4523 2068	396 37.9 4523 2068	396 37.9 4523 2068	396 37.9 4523 2068	562 57.2 4523 2068	562 57.2 4523 2068	562 57.2 4523 2068
Inlet and Outlet, Victáulic Drain (NPT)	3 ³ / ₈	3 ³ / ₈	3 3/ ₈	3 3/ ₈	3 3/ ₈	3 3/ ₈	5 ³ / ₈	5 3/ ₈	5 ³ / ₈
HYDRONIC MODULE (Optional) Pump			Pump(s) wi	ith pressure/te Single o	mperature tap r Dual, 29.2 o		nation valve.		
CHASSIS DIMENSIONS Length (mm) Width (mm) Height (mm)		2412			3606 2255 2296.9			4800	
LEGEND									

LEGEND

^{*}Operating weight does not include any options.

Table 3B — Physical Data, 30RB060-300 — SI (cont)

UNIT 30RB	160	170	190	210	225	250	275	300
OPERATING WEIGHT (kg)*								
Al-Cu Condenser Coil Cu-Cu Condenser Coil	4666 5215	4819 5367	5461 6118	6243 6901	6394 7052	7031 7799	7686 8566	8321 9308
MCHX Condenser Coil	4297	4443	5019	5793	5937	6509	7096	7659
REFRIGERANT TYPE				R-410A, EXV	Controlled Sys	tem		
Refrigerant Charge (kg) Std Coil, Ckt A/Ckt B/Ckt C	73.5/48.1/—	73.5/60.3/—	73.5/73.5/—	60 3/48 1/60 3	60 3/60 3/60 3	60 3/60 3/73 5	73 5/73 5/60 3	73.5/73.5/73.5
MCHX Coil, Ckt A/Ckt B/Ckt C	37.6/24.9/—	37.6/29.0/—	37.6/39.5/—					37.6/39.5/42.6
COMPRESSORS Quantity	7	I 7	I 8	Scroll 9	, Hermetic I 9	I 10	I 11	I 12
Speed (r/s)		•	1		58.3	10	1	1
(Qty) Compressor Model Number Ckt A (Qty) Compressor Model Number Ckt B	(4) SH300 (3) SH240	(4) SH300 (3) SH300	(4) SH300 (4) SH300	(3) SH300 (3) SH240	(3) SH300 (3) SH300	(3) SH300 (3) SH300	(4) SH300 (4) SH300	(4) SH300 (4) SH300
(Qtý) Compressor Model Number Ckt C	N/A	N/A	N/A	(3) SH300	(3) SH300	(4) SH300	(3) SH300	(4) SH300
Oil Charge (L, Ckt A/Ckt B/Ckt C) No. Capacity Steps	24.8/18.6/—	24.8/18.6/—	24.8/24.8/—	18.6/18.6/18.6	18.6/18.6/18.6	18.6/18.6/24.8	24.8/24.8/18.6	24.8/24.8/24.8
Standard ´	7	7	8	9	9	10	11	12
Optional (Maximum) Minimum Capacity Step (%)	8	8	9	10	10	11	12	13
Standard	13	14	13	10	11	10	9	8
Optional Capacity (%)	8	10	9	6	8	7	7	6
Ċkt A	62	57	50	38	33	30	36	33
Ckt B Ckt C	38 N/A	43 N/A	50 N/A	28 36	33 33	30 40	36 28	33 33
COOLER			D	irect Expansion	, Shell and Tub	e Type		
Weight (empty, kg) Net Fluid Volume (L)	689 278	689 278	689 278	1080 327	1080 327	1080 327	1080 327	1080 327
Maximum Refrigerant Pressure (kPa)	3068	3068	3068	3068	3068	3068	3068	3068
Maximum Water Side Pressure without Pumps (kPa)	2068	2068	2068	2068	2068	2068	2068	2068
Maximum Water Side Pressure								
with Pumps (kPa)	1034	1034	1034	1034	1034	1034	1034	1034
WATER CONNECTIONS (in.) Inlet and Outlet, Victaulic	6	6	6	6	6	6	6	6
Drain (NPT)	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
CONDENSER FANS Standard Low Noise Type			Sh	ırouded Axial Ty •	/pe, Vertical Dis	charge		
Fan Speed (r/s) Standard	19	19	19	19	19	19	19	19
No. BladesDiameter (mm) No. Fans (Ckt A/Ckt B/Ckt C)	9762 6/4/—	9762 6/4/—	9762 6/6/—	9762 4/4/4	9762 4/4/4	9762 4/4/6	9762 6/6/4	9762 6/6/6
Total Airflow (L/s)	58 521	58 521	70 226	70 226	70 226	81 930	93 634	105 339
CONDENSER COILS	GIAI	6/4/	6/6/	1 4/4/4	4/4/4	4/4/0	6/6/4	6/6/6
No. Coils (Ckt A/Ckt B/Ckt C) Total Face Area (sq m)	6/4/— 21.83	6/4/— 21.83	6/6/— 26.2	4/4/4 26.2	4/4/4 26.2	4/4/6 30.47	6/6/4 34.84	6/6/6 39.21
Max Working Refrigeration Pressure (kPa)	4522	4522	4522	4522	4522	4522	4522	4522
OPTIONAL HEAT RECOVERY CONDENSER Weight (kg) (empty)	589	I 589	I 589	Flooded, Sh I —	ell and Tube Typ	oe I —	ı —	ı —
Net Fluid Volume (L)	65.9	65.9	65.9	_	-	_	l –	-
Maximum Refrigerant Pressure (kPa) Maximum Water Side Pressure (kPa)	4523 2068	4523 2068	4523 2068		_		I =	I =
Water Connections (in.)		•			!			
Inlet and Outlet, Victaulic Drain (NPT)	5 ³ / ₈	5 3/g	5 3/ ₈					_
HYDRONIC MODULE (Optional)	Pump(s) with	pressure/tem	perature taps			Not available		
Pump		combination v r Dual, 29.2 o				NOL AVAIIADIE		
CHASSIS DIMENSIONS	Single 0	Duai, 23.2 0	1 30.3 1/3					
Length (mm)	5994	5994	7188	7188	7188	8382	9576	10 770
Width (mm) Height (mm)				2	2255 296.9			

LEGEND

^{*}Operating weight does not include any options.

Table 4A — Physical Data — 30RB315-390 — English

UNIT 30RB	315	330	345	360	390
OPERATING WEIGHT (Module A/Module B, lb)* Al-Cu Condenser Coil Cu-Cu Condenser Coil MCHX Condenser Coil	10,266/10,266	10,601/10,266	10,601/10,601	12,013/10,601	12,013/12,013
	11,472/11,472	11,807/11,472	11,807/11,807	13,460/11,807	13,460/13,460
	9,475/9,475	9,799/9,475	9,799/9,799	11,064/9,799	11,064/11,064
REFRIGERANT TYPE Circuits Qty	4	R-410 <i>A</i> I 4	A, EXV Controlled 4	System I 4	1 4
Refrigerant Charge Std Coil, Module A Ckt A/Ckt B (lb) Std Coil, Module B Ckt A/Ckt B (lb) MCHX Coil, Module A Ckt A/Ckt B (lb) MCHX Coil, Module A Ckt A/Ckt B (lb) MCHX Coil, Module B Ckt A/Ckt B (lb)	162/106	162/133	162/133	162/162	162/162
	162/106	162/106	162/133	162/133	162/162
	83/55	83/64	83/64	83/87	83/87
	83/55	83/55	83/64	83/64	83/87
COMPRESSORS	4.4	1.4	Scroll, Hermetic	4.5	10
Total Quantity Speed (rpm)	14	14	14 3500	15	16
Module A, (Qty) Compressor Model Number Ckt A Module A, (Qty) Compressor Model Number Ckt B Module B, (Qty) Compressor Model Number Ckt A Module B, (Qty) Compressor Model Number Ckt B Module A Oil Charge (Pt, Ckt A/Ckt B) Module B Oil Charge (Pt, Ckt A/Ckt B) No. Capacity Steps	(4) SH300				
	(3) SH240	(3) SH300	(3) SH300	(4) SH300	(4) SH300
	(4) SH300				
	(3) SH240	(3) SH240	(3) SH300	(3) SH300	(4) SH300
	52.5/39.4	52.5/39.4	52.5/39.4	52.5/52.5	52.5/52.5
	52.5/39.4	52.5/39.4	52.5/39.4	52.5/39.4	52.5/52.5
Standard Optional (Maximum) Minimum Capacity Step (%)	14	14	14	15	16
	16	16	16	17	18
Standard Optional	6	6	7	7	6
	5	4	6	5	5
Capacity (%) Module A, Ckt A Module A, Ckt B Module B, Ckt A Module B, Ckt A	31 19 31 19	30 22 30 18	29 21 29 21	27 27 27 20	25 25 25 25 25
COOLER			ansion, Shell and		
Module A Weight (empty, lb)	1518	1518	1518	1518	1518
Module B Weight (empty, lb)	1518	1518	1518	1518	1518
Net Fluid Volume (gal) Module A/Module B	73.5/73.5	73.5/73.5	73.5/73.5	73.5/73.5	73.5/73.5
Maximum Refrigerant Pressure (psig)	445	445	445	445	445
Maximum Water Side Pressure (psig)	300	300	300	300	300
WATER CONNECTIONS (in.) Inlet and Outlet, Victaulic Drain (NPT)	6	6	6	6	6
	³ / ₄				
CONDENSER FANS		Shrouded A	Axial Type, Vertica	Discharge	
Standard Low Noise Type Fan Speed (rpm) Standard Module A No. BladesDiameter (in.) Ckt A/Ckt B Module B No. BladesDiameter (in.) Ckt A/Ckt B Total No. Fans_	1140	1140	1140	1140	1140
	930/930	930/930	930/930	930/930	930/930
	930/930	930/930	930/930	930/930	930/930
	20	20	20	22	24
Module A No. Fans (Ckt A/Ckt B) Module B No. Fans (Ckt A/Ckt B) Total Airflow (cfm)	6/4	6/4	6/4	6/6	6/6
	6/4	6/4	6/4	6/4	6/6
	248,000	248,000	248,000	272,800	297,600
CONDENSER COILS Module A No. Coils (Ckt A/Ckt B) Module B No. Coils (Ckt A/Ckt B) Total Face Area (sq ft) Max Working Refrigerant Pressure (psig)	6/4	6/4	6/4	6/6	6/6
	6/4	6/4	6/4	6/4	6/6
	470	470	470	517	564
	656	656	656	656	656

LEGEND

^{*}No pumps are available for models 30RB315-390.

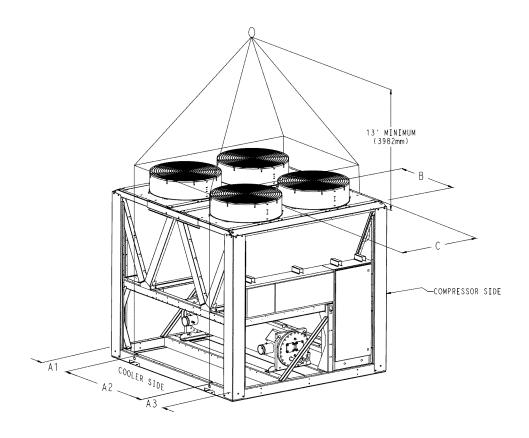
Table 4B — Physical Data — 30RB315-390 — SI

UNIT 30RB	315	330	345	360	390
OPERATING WEIGHT (Module A/Module B, kg)* Al-Cu Condenser Coil Cu-Cu Condenser Coil MCHX Condenser Coil	4656/4656 5203/5203 4297/4297	4808/4656 5354/5203 4444/4297	4808/4808 5354/5354 4444/4444	5448/4808 6104/5354 5018/4444	5448/5448 6104/6104 5018/5018
REFRIGERANT TYPE Circuits Qty	4	R-410 <i>A</i>	k, EXV Controlled 4	5448/4808 544 6104/5354 610 5018/4444 501 System 4 73.5/73.5 73. 73.5/60.3 73. 37.6/39.5 37. 37.6/29.0 37. 15 (4) SH300 (4): (4) SH300 (4): (4) SH300 (4): (3) SH300 (4): (3) SH300 (4): 24.8/24.8 24. 24.8/18.6 24. 15 17 7 5 27 27 27 27 27 27 27 20 Tube Type 689 689 689 278/278 3068 3 2068 2	I 4
Refrigerant Charge Std Coil, Module A Ckt A/Ckt B (kg) Std Coil, Module B Ckt A/Ckt B (kg) MCHX Coil, Module A Ckt A/Ckt B (kg) MCHX Coil, Module B Ckt A/Ckt B (kg)	73.5/48.1 73.5/48.1 37.6/24.9 37.6/24.9	73.5/60.3 73.5/48.1 37.6/29.0 37.6/24.9	73.5/60.3 73.5/60.3 37.6/29.0 37.6/29.0	73.5/73.5 73.5/60.3 37.6/39.5	73.5/73.5 73.5/73.5 37.6/39.5 37.6/39.5
COMPRESSORS Total Quantity	14	I 14	Scroll, Hermetic	1 15	I 16
Speed (r/s) Module A, (Qty) Compressor Model Number Ckt A Module A, (Qty) Compressor Model Number Ckt B Module B, (Qty) Compressor Model Number Ckt A	(4) SH300 (3) SH240 (4) SH300	(4) SH300 (3) SH300 (4) SH300	58.3 (4) SH300 (3) SH300 (4) SH300	(4) SH300 (4) SH300	(4) SH300 (4) SH300 (4) SH300
Module B, (Otý) Compressor Model Number Ckt B Module A Oil Charge (L, Ckt A/Ckt B) Module B Oil Charge (L, Ckt A/Ckt B)	(3) SH240 24.8/18.6 24.8/18.6	(3) SH240 24.8/18.6 24.8/18.6	(3) SH300 24.8/18.6 24.8/18.6	(3) SH300 24.8/24.8	(4) SH300 (4) SH300 24.8/24.8 24.8/24.8
No. Capacity Steps Standard Optional (Maximum) Minimum Capacity Step (%)	14 16	14 16	14 16		16 18
Standard Optional Capacity (%)	6 5	6 4	7 6		6 5
Module A, Ckt A Module A, Ckt B Module B, Ckt A Module B, Ckt B	31 19 31 19	30 22 30 18	29 21 29 21	27 27	25 25 25 25 25
COOLER Made A Weight (agents to)	000		ansion, Shell and		
Module A Weight (empty, kg) Module B Weight (empty, kg) Net Fluid Volume (L) Module A/Module B Maximum Refrigerant Pressure (kPa) Maximum Water Side Pressure (kPa)	689 689 278/278 3068 2068	689 689 278/278 3068 2068	689 689 278/278 3068 2068	689 278/278 3068	689 689 278/278 3068 2068
WATER CONNECTIONS (in.) Inlet and Outlet, Victaulic Drain (NPT)	6 3/ ₄	6 3/ ₄	6 3/ ₄	3/4	6 3/ ₄
CONDENSER FANS Standard Low Noise Type		Shrouded A	Axial Type, Vertica I	l Discharge	Ī
Fan Speed (r/s) Standard Module A No. BladesDiameter (mm) Ckt A/Ckt B Module B No. BladesDiameter (mm) Ckt A/Ckt B Total No. Fans	19 9762/9762 9762/9762 20	19 9762/9762 9762/9762 20	19 9762/9762 9762/9762 20	19 9762/9762 9762/9762 22	19 9762/9762 9762/9762 24
Module A No. Fans (Ckt A/Ckt B) Module B No. Fans (Ckt A/Ckt B) Total Airflow (L/s)	6/4 6/4 117 042	6/4 6/4 117 042	6/4 6/4 117 042	6/6 6/4 128 747	6/6 6/6 6/6 140 452
CONDENSER COILS Module A No. Coils (Ckt A/Ckt B) Module B No. Coils (Ckt A/Ckt B) Total Face Area (sq m) Max Working Refrigerant Pressure (kPa)	6/4 6/4 43.66 4522	6/4 6/4 43.66 4522	6/4 6/4 43.66 4522	6/6 6/4 48.03 4522	6/6 6/6 52.4 4522

LEGEND

Al-Cu — Aluminum Fin/Copper Tube Condenser Coil
Cu-Cu — Copper Fin/Copper Tube Condenser Coil
EXV — Electronic Expansion Valve
MCHX — Microchannel Condenser Coil

*No pumps are available for models 30RB315-390.

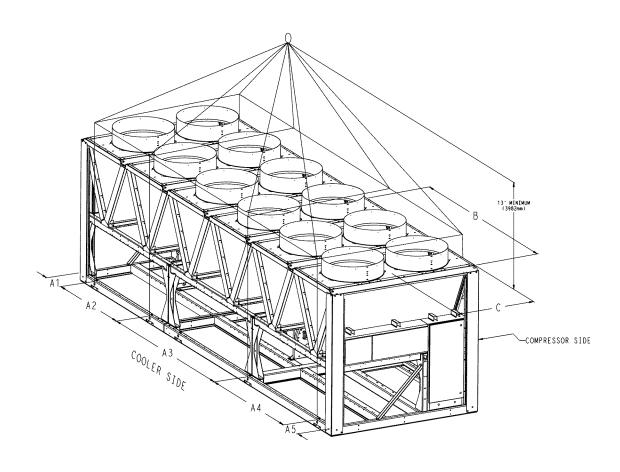


CAUTION - NOTICE TO RIGGERS: ALL PANELS MUST BE IN PLACE WHEN RIGGING. DO NOT ATTEMPT TO FORK THESE UNITS IF NO SKID IS SUPPLIED.

- NOTES:
 1. 1.50 DIA. (38.1mm) LIFTING HOLES PROVIDED FOR FIELD SUPPLIED CLEVIS.
 2. RIG WITH A MINIMUM OF 25FT (7620MM) LENGTH CHAINS OR CABLES.
 3. IF CENTRAL LIFTING POINT IS USED, IT MUST BE A MINIMUM OF 13 FT, (3962mm) ABOVE THE TOP OF THE UNIT.
 4. SPREADER BARS MADE FROM STEEL OR DOUBLE NAILED, AND NOTCHED 2X6's APPROXIMATELY 98TH. (2438mm) LONG, MUST BE PLACED JUST ABOVE THE TOP OF THE UNIT AND STACKS) TO REDUCE THE RISK OF DAMAGE TO THE TOP OF THE UNIT AND COILS.
 5. IF OVERHEAD RIGGING IS NOT AVAILABLE, THE UNIT CAN BE MOVED ON ROLLERS OR DRAGGED, WHEN UNIT IS MOVED ON ROLLERS. THE UNIT SKID. IF EQUIPPED, MUST BE REMOVED. TO LIFT THE UNIT, USE JACKS ATT HE RIGGING POINTS. USE A MINIMUM OF ONE ROLLER EVERY 6FT. (1829mm) TO DISTRIBUTE THE LOAD. IF THE UNIT IS TO BE DRAGGED, LIFT THE UNIT AND REMOVE, AND PLACE UNIT ON A PAD. APPLY MOVING FORCE TO THE PAD, NOT THE UNIT. WHEN IN ITS FINAL LOCATION, RAISE THE UNIT AND REMOVE THE PAD.

NODE:	MAX. SH		MAX. SI				LIFTIN	IG HOLES			CI	ENTER OI	GRA	VITY
MODEL NUMBER	PACKA		PACK		н	A1"	",	42"	" A	3 "		'В"		"C"
	LB	KG	L8	KG	IN.	MM	IN.	MM	IN.	ММ	IN.	ММ	IN.	MM
30RBA060	4705	2134	5685	2579	18.0	456.6	58.3	1479.8	18.0	456.6	45.8	1164.3	40.9	1037.9
30RBA060-CU	5187	2353	6167	2797	18.0	456.6	58.3	1479.8	18.0	456.6	45.8	1164.3	40.9	1037.9
30RBA070	4911	2228	5891	2672	18.0	456.6	58.3	1479.8	18.0	456.6	45.9	1164.8	39.9	1012.7
30RBA070-CU	5393	2446	6373	2891	18.0	456.6	58.3	1479.8	18.0	456.6	45.9	1164.8	39.9	1012.7
30RBA080	5258	2385	6238	2830	18.0	456.6	58.3	1479.8	18.0	456.6	47.5	1205.7	39.8	1012.2
30RBA080-CU	5740	2604	6720	3048	18.0	456.6	58.3	1479.8	18.0	456.6	47.5	1205.7	39.8	1012.2
30RBA090	6590	2989	7660	3475	16.1	408.9	109.0	2769.3	16.1	408.9	64.0	1624.8	40.1	1017.4
30RBA090-CU	7314	3318	8384	3803	16.1	408.9	109.0	2769.3	16.1	408.9	64.0	1624.8	40.1	1017.4
30RBA100	6813	3090	7883	3576	16.1	408.9	109.0	2769.3	16.1	408.9	63.5	1614.0	39.3	998.5
30RBA100-CU	7537	3419	8607	3904	16.1	408.9	109.0	2769.3	16.1	408.9	63.5	1614.0	39.3	998.5
30RBA110	7067	3206	8137	3691	16.1	408.9	109.0	2769.3	16.1	408.9	67.4	1713.0	39.3	997.1
30RBA110-CU	7791	3534	8861	4019	16.1	408.9	109.0	2769.3	16.1	408.9	67.4	1713.0	39.3	997.1
30RBA120	8238	3737	9398	4263	16.1	408.9	156.0	3963.3	16.1	408.9	92.3	2345.5	39.1	992.7
30RBA120-CU	9082	4120	10242	4646	16.1	408.9	156.0	3963.3	16.1	408.9	92.3	2345.5	39.1	992.7
30RBA130	8593	3898	9753	4424	16.1	408.9	156.0	3963.3	16.1	408.9	89.5	2272.4	38.7	983.2
30RBA130-CU	9558	4336	10718	4862	16.1	408.9	156.0	3963.3	16.1	408.9	89.5	2272.4	38.7	983.2
30RBA150	9808	4449	10968	4975	16.1	408.9	156.0	3963.3	16.1	408.9	94.2	2392.2	38.7	982.8
30RBA150-CU	10773	4887	11933	5413	16.1	408.9	156.0	3963.3	16.1	408.9	94.2	2392.2	38.7	982.8
		DE	DUCT TH	ESE VAL	UES F	OR UNI	TS WIT	H NO PL	MP OPT	TIONS				
	SINGLE DEDUCT		NO E DEDUCT						GLE PUI JCT (LE			NO PUMP DUCT (LE	3)	
30RBA060,070	31	18	8:	33		30RBA1	10-130		383			923		
30RBA080-100	42	23	9;	23	1	30RB	A150		592			1245		
CU = COPPER F	INNED (COILS	L	•		I						00PSN5	00037	300A

Fig. 24 — Unit Rigging Label Detail 30RB060-150



CAUTION - NOTICE TO RIGGERS: ALL PANELS MUST BE IN PLACE WHEN RIGGING. DO NOT ATTEMPT TO FORK THESE UNITS IF NO SKID IS SUPPLIED.

- NOTES:
 1. 1.50 DIA. (38.1mm) LIFTING HOLES PROVIDED FOR FIELD SUPPLIED CLEVIS.
 2. RIG WITH A MINIMUM OF 25FT (7620MM) LENGTH CHAINS OR CABLES.
 3. IF CENTRAL LIFTING POINT IS USED, IT MUST BE A MINIMUM OF 13 FT. (3962mm) ABOVE THE TOP OF THE UNIT.
 4. SPREADER BARS MADE FROM SIEEL OR DOUBLE NAILED, AND NOTCHED 2x6's APPROXIMATELY 8FT. (2438mm) LONG, MUST BE PLACED JUST ABOVE THE TOP OF THE UNIT AND COLLS.
 5. IF OVERHEAD RIGGING IS NOT AVAILABLE. THE UNIT CAN BE MOVED ON ROLLERS OR DRAGGED. WHEN UNIT IS MOVED ON ROLLERS, THE UNIT KID, IF EQUIPPED, MUST BE REMOVED. TO LIFT THE UNIT, USE JACKS AT THE RIGGING POINTS, USE A MINHUM OF ONE ROLLER EVERY 6FT. (1829mm) TO DISTRIBUTE THE LOAD. IF THE UNIT IS TO BE DRAGGED, LIFT THE UNIT AS DESCRIBED ABOVE, AND PLACE UNIT ON A PAD. APPLY MOVING FORCE TO THE PAD, NOT THE UNIT. WHEN IN ITS FINAL LOCATION, RAISE THE UNIT AND REMOVE THE PAD.
 6. CHECK BILL OF LADING FOR SHIPPING WEIGHT OF UNIT.

	MAX. SHIPPING WT. W/O		MAX. SHIPPING WT. WITH		LIFTING HOLES								CENTER OF GRAVITY						
MODEL NUMBER	PACKAGING		PACKAGING		"A1"		" /	"A2"		"A3"		"A4"		"A5"		"B"		"C"	
	LB	KG	LB	KG	IN.	ММ	IN.	ММ	IN.	ММ	IN.	ММ	IN.	ММ	IN.	ММ	IN.	ММ	
30RBA160	10900	4944	12150	5511	16.1	408.9	94.0	2388.0	109.0	2769.3	16.1	408.9	N/A	N/A	120.7	3064.9	39.1	994.4	
30RBA160-CU	12106	5491	13356	6058	16.1	408.9	94.0	2388.0	109.0	2769.3	16.1	408.9	N/A	N/A	120.7	3064.9	39.1	994.4	
30RBA170	11235	5096	12485	5663	16.1	408.9	94.0	2388.0	109.0	2769.3	16.1	408.9	N/A	N/A	122.6	3113.6	38.5	978.1	
30RBA170-CU	12441	5643	13691	6210	16.1	408.9	94.0	2388.0	109.0	2769.3	16.1	408.9	N/A	N/A	122.6	3113.6	38.5	978.1	
30RBA190	12647	5737	13987	6345	16.1	408.9	109.0	2769.3	32.0	812.7	109.3	2769.3	16.1	408.9	140.9	3578.3	38.4	974.3	
30RBA190-CU	14094	6393	15434	7001	16.1	408.9	109.0	2769.3	32.0	812.7	109.3	2769.3	16.1	408.9	140.9	3578.3	38.4	974.3	
30RBA210	13018	5905	14358	6513	16.1	408.9	62.0	1575.3	110.0	2794.4	78.0	1981.7	16.1	408.9	138.9	3527.6	36.1	917.5	
30RBA210-CU	14465	6561	15805	7169	16.1	408.9	62.0	1575.3	110.0	2794.4	78.0	1981.7	16.1	408.9	138.9	3527.6	36.1	917.5	
30RBA225	13351	6056	14691	6664	16.1	408.9	62.0	1575.3	110.0	2794.4	78.0	1981.7	16.1	408.9	141.3	3588.4	35.7	906.4	
30RBA225-CU	14798	6712	16138	7320	16.1	408.9	62.0	1575.3	110.0	2794.4	78.0	1981.7	16.1	408.9	141.3	3588.4	35.7	906.4	
30RBA250	14752	6691	16182	7340	16.1	408.9	109.0	2769.3	110.0	2794.4	78.0	1981.7	16.1	408.9	158.3	4021.7	35.8	910.1	
30RBA250-CU	16441	7457	17871	8106	16.1	408.9	109.0	2769.3	110.0	2794.4	78.0	1981.7	16.1	408.9	158.3	4021.7	35.8	910.1	
30RBA275	16199	7348	17719	8037	16.1	408.9	62.0	1575.3	141.0	3582.0	141.0	3582.0	16.1	408.9	191.2	4856.9	36.0	913.8	
30RBA275-CU	18129	8223	19649	8913	16.1	408.9	62.0	1575.3	141.0	3582.0	141.0	3582.0	16.1	408.9	191.2	4856.9	36.0	913.8	
30RBA300	17590	7979	19200	8709	16.1	408.9	109.0	2769.3	141.0	3582.0	141.0	3582.0	16.1	408.9	209.3	5316.8	36.0	915.6	
30RBA300-CU	19761	8964	21371	9694	16.1	408.9	109.0	2769.3	141.0	3582.0	141.0	3582.0	16.1	408.9	209.3	5316.8	36.0	915.6	
DEDUCT THESE VALUES FOR UNITS WITH NO PUMP OPTIONS																			
	SINGLE DEDUCT		NO P DEDUC																
30RBA160-190	59	12	12	45															
CU = COPPER	CU = COPPER FINNED COILS 00PSN500037400A								100A										

Fig. 25 — Unit Rigging Label Detail 30RB160-300

Step 2 — Remove Compressor Rack Holddown

Bolts — The 30RB units are shipped with holddown bolts securing the compressor rail assembly to the unit base frame. These bolts are red and are located between the compressors in the front and rear of the compressor rail assembly. These bolts and holddown assemblies must be removed for the vibration isolation system to operate properly. Using a 15mm socket, loosen and remove the bolt and collar assembly as shown in Fig. 26.

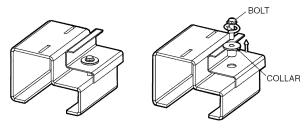


Fig. 26 — Compressor Rack Holddown Bolts

See Table 5 for the number of holddown assemblies for each unit.

Isolation mounts for the compressor rail assembly are located directly in front of and behind each compressor. Do not loosen or remove the isolation mounts, only the shipping bolts. There are 4 bolts that hold down each compressor. Do not loosen these bolts.

Table 5 — Number of Holddown Assemblies

UNIT 30RB	CIRCUIT A + B	CIRCUIT A	CIRCUIT B	CIRCUIT C
060-070	4	_	_	
080-100	4	_	_	
110-120	_	2	4	
130-190	_	4	4	
210-300	_	4	4	4

MODULAR	CIRC	UIT A	CIRCUIT B				
UNIT 30RB	Module A	Module B	Module A	Module B			
315	4	4	4	4			
330	4	4	4	4			
345	4	4	4	4			
360	4	4	4	4			
390	4	4	4	4			

Step 3 — Remove Compressor Shipping Braces — Each unit is equipped with compressor shipping braces tying each circuit together. Prior to installation these braces must be removed. Using a 15mm socket, loosen each bolt and nut on each compressor tab and remove all braces before unit start-up. Remove the compressor shipping braces attached between the compressors; see Fig. 27 for guidance.

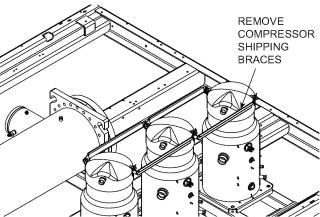


Fig. 27 — Compressor Shipping Braces Removal

FOR UNITS EQUIPPED WITH COMPRESSOR SOUND BLANKETS — The sound blanket top covers are shipped inside the control box(es) for the unit. Remove the top covers from the control boxes and install prior to start-up. Align the discharge tube with the cutout on the top cover; see Fig. 28. Firmly press the Velcro sections together, ensuring the top cover is held tightly against the blanket.

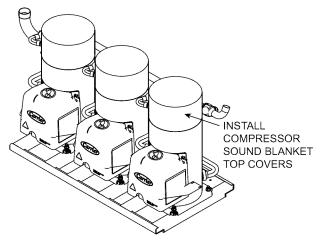


Fig. 28 — Compressor Sound Blanket Top Covers

Step 4 — Make Cooler Fluid, Heat Reclaim and Drain Piping Connections — To facilitate servicing, it is recommended additional field-supplied air vents be installed. Locate air vents at the highest possible point of the chilled water and heat reclaim systems. In addition to field-supplied air vents, facilitate servicing in addition to flow balancing by installing field-supplied shut-off valves, thermometers, clean-out tees, pressure and temperature taps in the inlet and outlet piping. Locate valves in return and supply cooler water and heat reclaim lines as close to the chiller as possible.

In sound sensitive applications, consider the installation of piping vibration isolators. Drain connections are provided in the cooler. Refer to the dimensional drawings, Fig. 2-20 for locations. Insulate the drain piping (in the same manner as the chilled water piping) for at least 12-in. (305 mm) from the cooler.

FREEZE PROTECTION — Upon completion of the field piping installation, freeze protection must be considered. Freeze protection for the cooler is available from the factory with a freeze protection option for the unit. Freeze protection for the pump (hydronic) package is standard on all units with the optional hydronic package (30RB060-190 units). External piping freeze protection also must be considered. Since power is sometimes lost for extended periods during winter storms, freeze protection provided by heater tapes will be effective only if a back-up power supply can be assured for the unit's control circuit, heater and cooler pump. If not protected with an antifreeze solution, draining the cooler and outdoor piping is recommended if the system will not be used during freezing weather conditions.

NOTE: See Freeze Protection section on page 50 for a more detailed overview of freeze protection.

IMPORTANT: Glycol anti-freeze solutions are highly recommended since heater tapes provide no protection in the event of a power failure.

UNITS WITH HYDRONIC PUMP PACKAGE — The 30RB060-190 units can be equipped with a factory-installed hydronic pump package consisting of a suction guide/strainer, pump, combination valve, internal piping and wiring connected at the factory.

The combination valve performs the following functions:

- Drip-tight shut-off valve
- Spring closure design with a non-slam check valve
- Flow-throttling valve

Refer to Fig. 2-20 for cooler connection locations. The inlet is connected to the suction guide/strainer of the pump via a victaulic-type connection. The cooler supply has water-side victaulic-type connections (follow connection directions as provided by the coupling manufacturer). Provide proper support for the piping. If compressor and cooler grilles have been added, holes must be cut in the grilles for field piping and insulation.

The suction guide/strainer is shipped from the factory with a run-in screen. This screen is a temporary device used during the start-up/clean-up process of the chilled water circuit to prevent construction debris from damaging the pump or internal tubes of cooler. After all debris has been removed or a maximum of 24 running hours the temporary screen must be removed. See the Controls, Start-Up, Operation, Service and Troubleshooting guide for further information.

A CAUTION

The suction guide/strainer is shipped from the factory with a run-in screen. This temporary screen must be removed after all debris has been removed or a maximum of 24 running hours. Failure to remove the temporary screen may result in damage to the pump or cooler.

NOTE: It is required that an additional field-supplied strainer with a minimum size of 20 mesh be installed within 10 ft (3.05 m) of and ahead of the cooler inlet to prevent debris from damaging internal tubes of the cooler.

⚠ CAUTION

Do not circulate water through unit without strainers in place. Failure to use the strainers represents abuse and may impair or otherwise negatively affect the Carrier product warranty.

A $^{3}/_{4}$ in. NPT fitting is installed in the inlet piping of the pump for connection to an expansion tank. Install the tank in accordance with the manufacturer's instructions.

Figures 29 and 30 illustrate typical single and dual pump packages.

Two drain connections are provided and are located at pump volute, and the suction guide. See Fig. 2-20 for connection location.

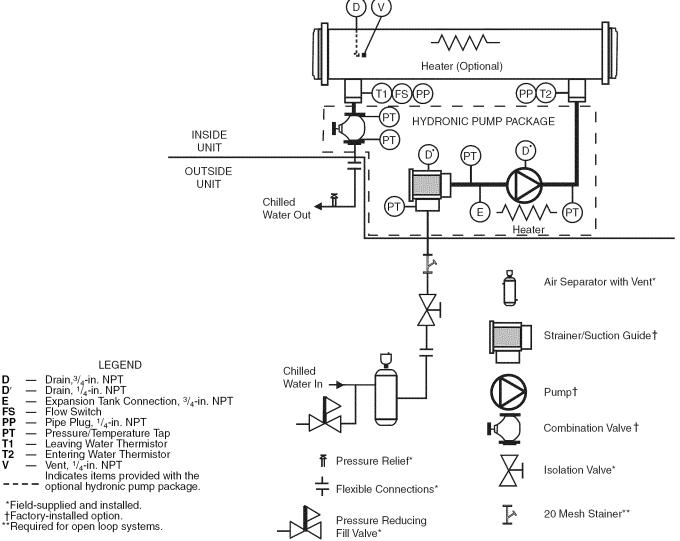


Fig. 29 — Typical Piping Diagram on 30RB Units with Hydronic Package — Single Pump

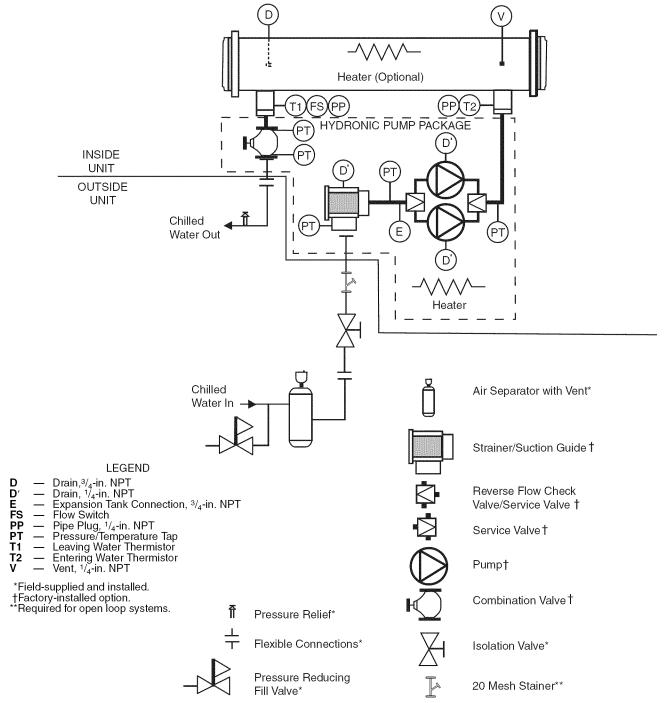


Fig. 30 — Typical Piping Diagram on 30RB Units with Hydronic Package — Dual Pumps

UNITS WITHOUT HYDRONIC PUMP PACKAGE — Refer to Fig. 2-20 for cooler connection locations. It is required that a field-supplied strainer with a minimum size of 20 mesh be installed within 10 ft (3.05 m) of and ahead of the cooler inlet to prevent debris from damaging internal tubes of the cooler.

⚠ CAUTION

Do not circulate water through unit without strainers in place. Failure to use the strainers represents abuse and may impair or otherwise negatively affect the Carrier product warranty.

The cooler has water-side victaulic-type connections (follow connection directions as provided by the coupling manufacturer). Provide proper support for the piping. If compressor and cooler grilles have been added, holes must be cut in the grilles for field piping and insulation. See Fig. 31 for a typical piping diagram of a 30RB unit without a hydronic pump package.

A drain connection is located at the leaving water (supply) end of cooler. See Fig. 2-20 for connection location. Insulate the drain piping (in the same manner as the chilled water piping) for at least 12 in. (305 mm) from the unit.

UNITS WITH OPTIONAL HEAT RECLAIM — The 30RB060-190 units can be equipped with a factory-installed heat reclaim package consisting of a shell and tube condenser,

condenser flow switch, temperature sensors and refrigeration devices to allow up to 100% of the condenser heat to be reclaimed for hot water. This means that this water-cooled condenser, which is in parallel with the standard air-cooled condenser, is capable of capturing all of the heat available from the chiller condensing process. The leaving water temperature can reach at maximum 131 F (55 C) under steady state and constant hot water flow conditions with an allowable hot water temperature range of 68 to 131 F (20 to 55 C). The heat reclaim condenser fluid connections are at the end of the unit opposite the control panel. The temperature sensor and the condenser flow switch are mounted in the nozzles and are wired in the control box. Refer to the Controls and Troubleshooting Book for detailed operational information.

The heat reclaim condenser has water-side victaulic-type connections (follow connection directions as provided by the coupling manufacturer). Provide proper support for the piping. If compressor and cooler grilles have been added, holes must be cut for field piping and insulation. A field-supplied strainer with a minimum size of 20 mesh must be installed within 10 ft (3.0 m) of the inlet to the heat reclaim condener. See Fig. 32 for a typical piping diagram of the heat reclaim condenser and 3-way valve location. All piping must follow standard piping techniques. Refer to Carrier System Design Manual or appropriate ASHRAE (American Society of Heating, Refrigerating, and Air Conditioning Engineers) handbook for details.

A CAUTION

Do not circulate water through unit without strainers in place. Failure to use the strainers represents abuse and may impair or otherwise negatively affect the Carrier product warranty.

Two drain connections are provided, one in each head of the condenser.

HEAD PRESSURE CONTROL — A form of head pressure control is required while in the heat reclaim mode. In order to meet this requirement, a properly sized 3-way valve must be field-installed. This valve will facilitate cold water start-up (water temperatures below 68 F [20 C]), and it also will be able to maintain proper head pressure during heat reclaim operation. Since the hot water temperature at start-up may be very low, the 3-way valve is to be located as close to the heating condenser as possible so that this valve can quickly accomplish its purpose of maintaining the minimum required head pressure. Locate the 3-way valve within 40 ft (12.2 m) of the heating condenser if the circulating pump is located between the 3-way valve and the heat reclaim condenser. See Fig. 33A. If the pumps are too far away from the condenser, a second option is to install the 3-way control valve close to the condenser. See Fig. 33B. The 30RB unit uses an anolog output to control this valve.

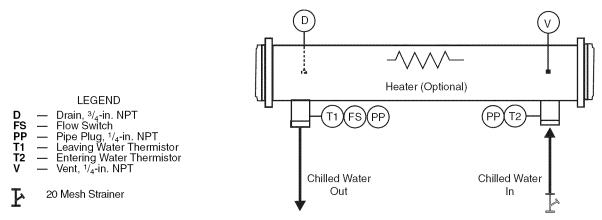


Fig. 31 — Typical Piping Diagram on 30RB Units without Hydronic Package

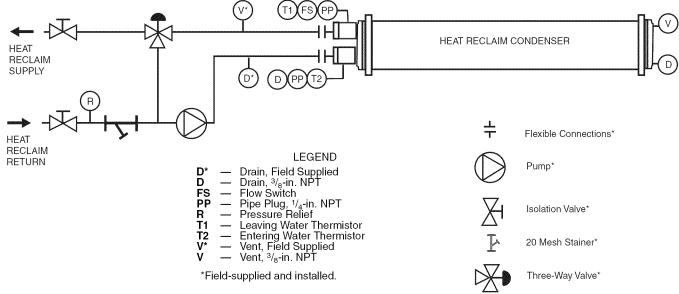


Fig. 32 — Typical Piping Diagram on 30RB Units with Heat Reclaim Option

NOTE: Locate the 3-way valve as close as possible to the chiller to minimize head pressure control response time.

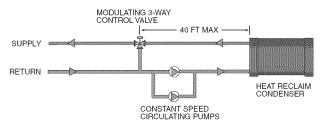


Fig. 33A — Three-Way Head Pressure Control Valve Location (Preferred)

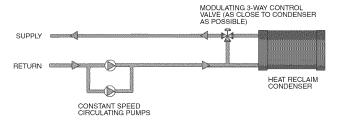


Fig. 33B — Three-Way Head Pressure Control Valve Location (Alternate)

FOR ALL UNITS

<u>Dual Chiller Control Option</u> — If the dual chiller algorithm is used, and the machines are installed in parallel, an additional chilled water sensor must be installed for each module. For 30RB315-390, a factory-supplied thermistor and well are shipped in the control box of each module. Install the wells in the common leaving water header. See Fig. 34.

Parallel chiller control with dedicated pumps is recommended. Chiller must start and stop its own water pump located in its own piping. If pumps are not dedicated for each chiller, then isolation valves are required. Each chiller must open and close its own isolation valve through the unit control (the valve must be connected to the pump outputs).

See Dual Chiller Control Option section on page 57 for more dual chiller leaving water sensor information.

Minimum Loop Volume — The preferred minimum loop volume is dependent on the type of application. In order to obtain leaving water temperature stability for comfort cooling applications, a minimum of 3 gallons per ton (3.25 liters per kW) is required on all unit sizes. For process cooling applications, applications where high stability is critical, or operation at ambient temperatures below 32 F (0° C) is expected, the loop volume should be increased to 6 to 10 gallons per ton (6.46 to 10.76 liters per kW) of cooling.

In order to achieve this volume, it may be necessary to add a water storage tank to the water loop. If a storage tank is added to the system, it should be properly vented so that the tank can be completely filled and all air eliminated. Failure to do so could cause lack of pump stability and poor system operation. Any storage tank that is placed in the water loop should have internal baffles to allow thorough mixing of the fluid. See Fig. 35. For units with heat reclaim option, a minimum condenser loop volume of 6 gallons per ton of heating (0.5 to 0.83 gallons [1.9 to 3.1 L] per 100 Btu/h of heating) capacity is necessary. In come cases, this will require the installation of a hotwater buffer tank.

<u>System Piping</u> — Proper system design and installation procedures should be followed closely. The system must be constructed with pressure tight components and thoroughly tested for installation leaks.

Installation of water systems should follow sound engineering practice as well as applicable local and industry standards. Improperly designed or installed systems may cause unsatisfactory operation and/or system failure. Consult a water treatment specialist or appropriate literature for information regarding filtration, water treatment, and control devices. Figure 29 shows a typical installation with components that might be installed with the hydronic package of the 30RB unit.

NOTE: It is recommended for units with the hydronic package that an inlet isolation (shutoff) valve be placed exterior to the unit to allow removal and service of the entire pump assembly, if necessary. The hydronic package is supplied from the factory with a combination valve for isolation of leaving water. Also, if the unit is isolated with valves, a properly sized pressure relief valve is recommended and should be installed in the piping between the unit and the valves, following all applicable local codes.

<u>Air Separation</u> — For proper system operation, it is essential that water loops be installed with proper means to manage air in the system. Free air in the system can cause noise, reduce terminal output, stop flow, or even cause pump failure due to pump cavitation. For closed systems, equipment should be provided to eliminate all air from the system.

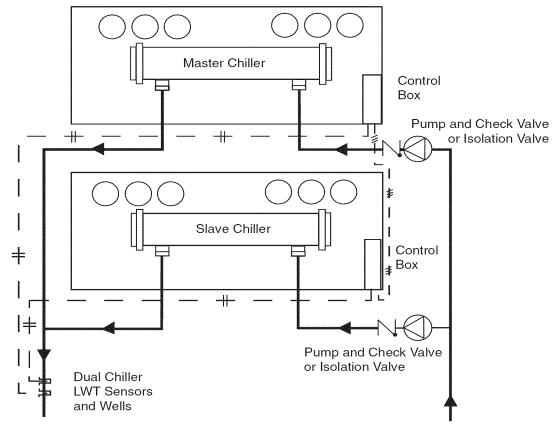
The amount of air that water can hold in solution depends on the pressure and temperature of the water/air mixture. Air is less soluble at higher temperatures and at lower pressures. Therefore, separation can best be done at the point of highest water temperature and lowest pressure. Typically, this point would be on the suction side of the pump as the water is returning from the system or terminals. This is generally the optimal place to install an air separator, if possible.

- Install automatic air vents at all high points in the system. (If the 30RB unit is located at the high point of the system, a vent can be installed on the piping leaving the heat exchanger on the ¹/₄ in. NPT female port.)
- 2. Install an air separator in the water loop, at the place where the water is at higher temperatures and lower pressures usually in the chilled water return piping. On a primary-secondary system, the highest temperature water is normally in the secondary loop, close to the decoupler. Preference should be given to that point on the system (see Fig. 36). In-line or centrifugal air separators are readily available in the field.

It may not be possible to install air separators at the place of the highest temperature and lowest pressure. In such cases, preference should be given to the points of highest temperature. It is important that the pipe be sized correctly so that free air can be moved to the point of separation. Generally, a water velocity of at least 2 feet per second (0.6 m per second) will keep free air entrained and prevent it from forming air pockets.

Automatic vents should be installed at all physically elevated points in the system so that air can be eliminated during system operation. Provisions should also be made for manual venting during the water loop fill.

IMPORTANT: Automatic vents should be located in accessible locations for maintenance purposes and protected from freezing.



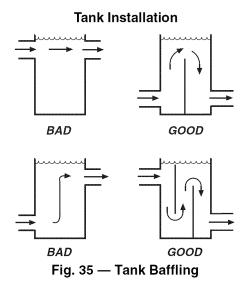
LWT — Leaving Water (Fluid) Temperature

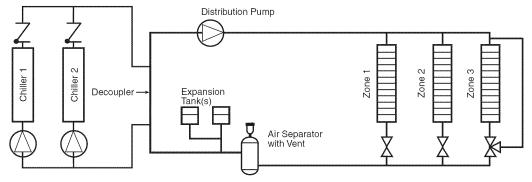
— ## — Field Wiring

— ## — Field Communication Wiring

 ${\it NOTE:}\ {\it This is a simplified piping diagram-not all hydronic specialties are shown.}$

Fig. 34 — Dual Chiller Control Option Thermistor Location





NOTE: Expansion tanks for 30RB hydronic kits must be installed for chillers piped in parallel in the primary water loop.

Fig. 36 — Typical Air Separator and Expansion Tank Location on Primary-Secondary Systems

Step 5 — Fill the Chilled Water and Heat Reclaim Loop

IMPORTANT: Before starting unit, be sure all of the air has been purged from the system.

The chilled water pump (if equipped) is rated for 150 psig (1034 kPa) duty. The maximum cooler water-side pressure is 300 psig (2068 kPa). Check the pressure rating for all of the chilled water devices installed. Do not exceed the lowest pressure rated device.

WATER SYSTEM CLEANING — Proper water system cleaning is of vital importance. Excessive particulates in the water system can cause excessive pump seal wear, reduce or stop flow, and cause damage of other components.

A CAUTION

Failure to properly clean all piping and components of the chilled water or heat reclaim system before unit start-up may result in plugging of the heat exchanger, which can lead to poor performance, nuisance alarms and/or damage from freezing. Freezing damage caused by an improperly cleaned system represents abuse and may impair or otherwise negatively affect the Carrier product warranty.

A CAUTION

Do not circulate water through unit without strainers in place. Failure to use the strainers represents abuse and may impair or otherwise negatively affect the Carrier product warranty.

- 1. Install a temporary bypass around the chiller to avoid circulating dirty water and particulates into the pump package and chiller during the flush. Use a temporary circulating pump during the cleaning process. Also, be sure that there is capability to fully drain the system after cleaning. See Fig. 37.
- Be sure to use a cleaning agent that is compatible with all system materials. Be especially careful if the system contains any galvanized or aluminum components. Both detergent-dispersant and alkaline-dispersant cleaning agents are available.
- 3. It is recommended to fill the system(s) through a water meter. This provides a reference point for the future for

loop volume readings, and it also establishes the correct quantity of cleaner needed in order to reach the required concentration.

- Use a feeder/transfer pump to mix the solution and fill the system. Circulate the cleaning system for the length of time recommended by the cleaning agent manufacturer.
 - After cleaning, drain the cleaning fluid and flush the system with fresh water.
 - b. A slight amount of cleaning residue in the system can help keep the desired, slightly alkaline, water pH of 8 to 9. Avoid a pH greater than 10, since this will adversely affect pump seal components.
 - c. A side stream filter is recommended (see Fig. 38) during the cleaning process. Filter side flow rate should be enough to filter the entire water volume every 3 to 4 hours. Change filters as often as necessary during the cleaning process.
 - d. Remove temporary bypass when cleaning is complete.

A suction guide with an internal strainer is standard on all 30RB units with factory-installed hydronic packages. This strainer allows removal of particulates from the chilled water loop. Using the combination valve and the field-installed isolation valve at the inlet, the strainer can be isolated from the chilled water loop to be cleaned.

The *Comfort*Link controls provided have a built-in feature to remind building owners or operators to clean the strainer at a pre-set time interval. Properly installed, cleaned and maintained systems will rarely need the strainer cleaned after the initial fill. This time interval is user-configurable.

Ideally, the chilled water loop will be cleaned before the unit is connected. If the run-in screen is left in the suction guide/strainer, it is recommended that the Service Maintenance be set to alert the operator within 24 hours of start-up to be sure that the run-in screen in the suction guide/strainer is not removed at start-up.

NOTE: The suction guide/strainer must be removed after the first 24 hours of operation.

To set the time for the parameter, go to Time Clock/MCFG/W.FIL in the scrolling marquee or the handheld NavigatorTM display. Values for this item are input in days.

WATER TREATMENT — Fill the fluid loop with water (or brine) and a corrosion-resistant inhibitor suitable for the water of the area. Consult the local water treatment specialist for characteristics of system water and a recommended inhibitor for the cooler or heat reclaim fluid loop.

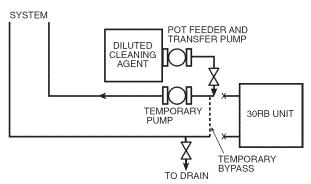


Fig. 37 — Typical Set Up for Cleaning Process

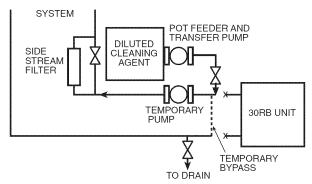


Fig. 38 — Cleaning Using a Side Stream Filter

SYSTEM PRESSURIZATION — A proper initial cold fill pressure must be established before filling of the unit. The initial cold fill pressure is the pressure applied at the filling point to fill a system to its highest point, plus a minimum pressure at the top of the system (4 psig minimum [27.6 kPa]) to operate air vents and positively pressurize the system. The expansion tank is very important to system pressurization. The expansion tank serves several purposes:

- 1. Provide NPSH (net positive suction head) required for the pump to operate satisfactorily.
- 2. Set system pressure.
- Accommodate expansion or contraction of water due to temperature changes.
- 4. Act as a pressure reference for the pump.

The expansion tank pressure must be set BEFORE the system is filled. Follow the manufacturer's recommendation for instructions on setting the pressure in the expansion tank. The net positive suction head pressure required information is

provided on the pump curves in Fig. 39-46 for units with factory-installed hydronic kits. See Table 6 for pump impeller sizes.

Once the system is pressurized, the pressure at the connection point of the expansion tank to water piping will not change unless the water loop volume changes (either due to addition/subtraction of water or temperature expansion/contraction). The pressure at this point remains the same regardless of whether or not the pump is running.

Since the expansion tank acts as a reference point for the pump, there cannot be two reference points (two expansion tanks) in a system, unless manifolded together. Where two or more 30RB chillers with the hydronic option are installed in parallel, there should not be more than one expansion tank in the system, unless manifolded together as seen in Fig. 36. It is permissible to install the expansion tank(s) in a portion of the return water line that is common to all pumps, providing that the tank is properly sized for combined system volume.

If the application involves two or more chillers in a primary secondary system, a common place for mounting the expansion tank is in the chilled water return line, just before the decoupler. See Fig. 36 for placement of expansion tank in primary-secondary systems.

If a diaphragm expansion tank is utilized (a flexible diaphragm physically separates the water/air interface) it is not recommended to have any air in the water loop. See the section on air separation on page 40 for instructions on providing air separation equipment.

FILLING THE SYSTEM(S) — The initial fill of the chilled water or heat reclaim system must accomplish three goals:

- 1. The entire piping system must be filled with water.
- 2. The pressure at the top of the system must be high enough to vent air from the system (usually 4 psig [27.6 kPa] is adequate for most vents).
- 3. The pressure at all points in the system must be high enough to prevent flashing in the piping or cavitation in the pump.

The pressure created by an operating pump affects system pressure at all points except one — the connection of the expansion tank to the system. This is the only location in the system where pump operation will not give erroneous pressure indications during the fill. Therefore, the best location to install the fill connection is close to the expansion tank. An air vent should be installed close by to help eliminate air that enters during the fill procedure.

When filling the system, ensure the following:

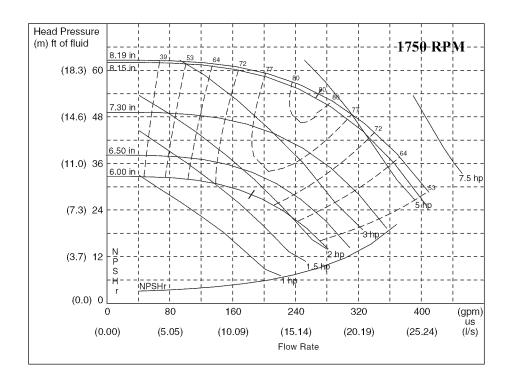
- 1. Remove temporary bypass piping and cleaning/flushing equipment.
- 2. Check to make sure all drain plugs are installed.

Table 6 — Pump Impeller Sizes

UNIT	PUMP		9	SINGLE PUMP				DUAL PUMP	
30RB	Нр	Option Code*	Rpm	Impeller Dia. (in.)	Pump Curve	Option Code*	Rpm	Impeller Dia. (in.)	Pump Curve
	3	0,F	1750	6.5		6,M	1750	6.5	V
000	5	1,G	1750	7.3		7,N	1750	7.3	V
060 070	7.5	2,H	1750	8.15	ı	8,P	1750	8.15	V
0.0	7.5	۷,۲۱	1730	6.13	_	9,T	3450	5.25	VI
	10	3,J	3450	5.4	=	B,Q	3450	5.9	VI
	5	1,G	1750	7.3		7,N	1750	7.3	V
080 090	7.5	2,H	1750	8.15		8,P	1750	8.15	V
100	10	3,J	3450	5.4	=	B,Q	3450	5.4	VII
	15	4,K	3450	6.1	=	C,R	3450	6.1	VII
	5	1,G	1750	7.3		7,N	1750	7.3	V
110 120	7.5	2,H	1750	8.15		8,P	1750	8.15	V
130	10	3,J	3450	5.4	II	B,Q	3450	5.4	VII
	15	4,K	3450	6.1	=	C,R	3450	6.1	VII
150	5	1,G	1750	6.5	III	_	_		_
160	7.5	2,H	3450	4.6	IV	8,P	3450	4.6	VIII
170	10	3,J	3450	5.0	IV	B,Q	3450	5.0	VIII
190	15	4,K	3450	5.5	IV	C,R	3450	5.5	VIII

^{*}Option Code refers to the Hydronics Option (position 11) in the model number. See Fig. 1 for option identification.

NOTE: Pump Selections are chiller size dependent. For example, dual pump "C" on a 30RB170 chiller is not the same as dual pump "C" on a 30RB130 chiller.

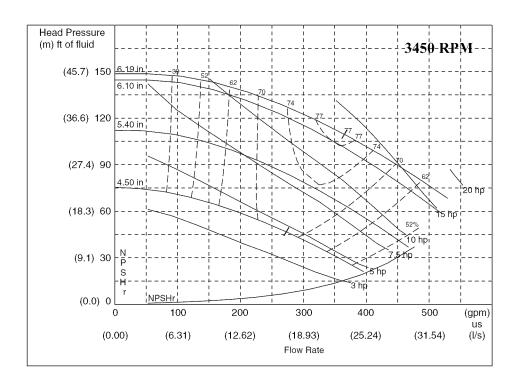


LEGEND

NPSHr — Net Positive Suction Head (Pressure) Required

NOTE: Refer to Fig. 1 option identification. Refer to Table 6 above for more information.

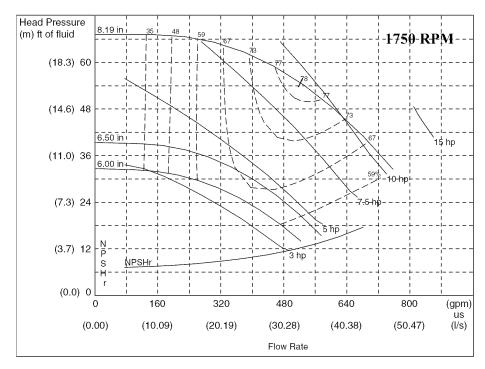
Fig. 39 — Pump Curve I for Hydronic Package Single Pump (Fresh Water)



NPSHr — Positive Suction Head (Pressure) Required

NOTE: Refer to Fig. 1 option identification. Refer to Table 6 on page 44 for more information.

Fig. 40 — Pump Curve II for Hydronic Package Single Pump (Fresh Water)

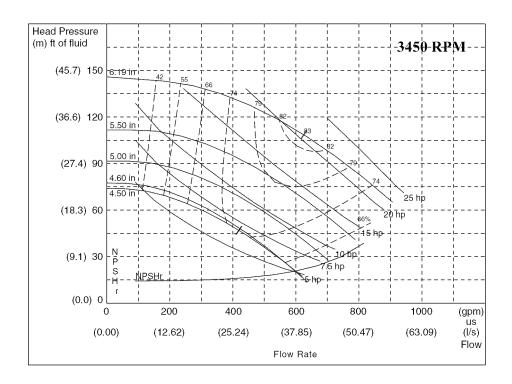


LEGEND

NPSHr — Positive Suction Head (Pressure) Required

NOTE: Refer to Fig. 1 option identification. Refer to Table 6 on page 44 for more information.

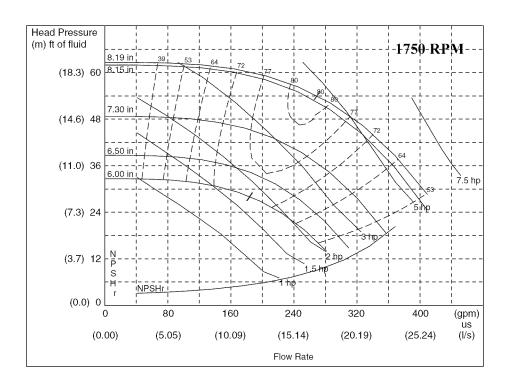
Fig. 41 — Pump Curve III for Hydronic Package Single Pump (Fresh Water)



NPSHr — Positive Suction Head (Pressure) Required

NOTE: Refer to Fig. 1 option identification. Refer to Table 6 on page 44 for more information.

Fig. 42 — Pump Curve IV for Hydronic Package Single Pump (Fresh Water)

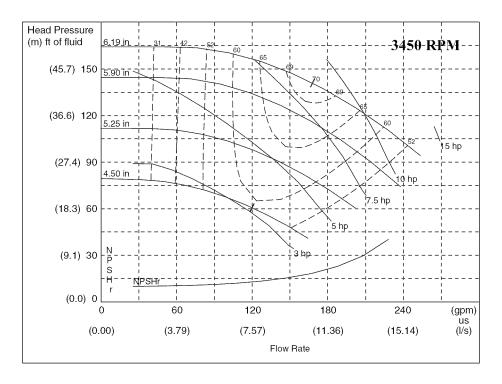


LEGEND

NPSHr — Positive Suction Head (Pressure) Required

NOTE: Refer to Fig. 1 option identification. Refer to Table 6 on page 44 for more information.

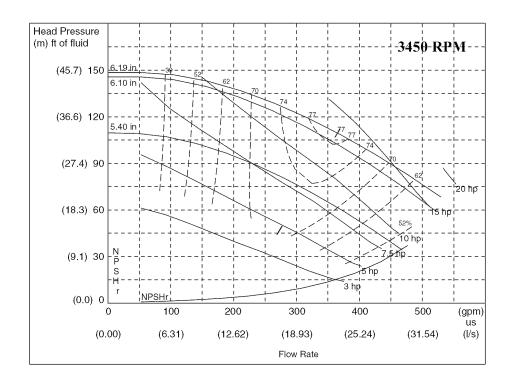
Fig. 43 — Pump Curve V for Hydronic Package Dual Pump (Fresh Water)



NPSHr — Positive Suction Head (Pressure) Required

NOTE: Refer to Fig. 1 option identification. Refer to Table 6 on page 44 for more information.

Fig. 44 — Pump Curve VI for Hydronic Package Dual Pump (Fresh Water)

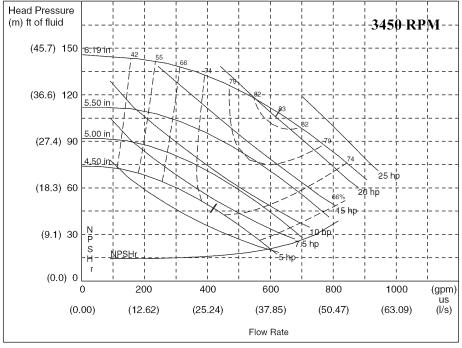


LEGEND

NPSHr — Positive Suction Head (Pressure) Required

NOTE: Refer to Fig. 1 option identification. Refer to Table 6 on page 44 for more information.

Fig. 45 — Pump Curve VII for Hydronic Package Dual Pump (Fresh Water)



NPSHr — Positive Suction Head (Pressure) Required

NOTE: Refer to Fig. 1 option identification. Refer to Table 6 on page 44 for more information.

Fig. 46 — Pump Curve VIII for Hydronic Package Dual Pump (Fresh Water)

Normally, a closed system needs to be filled only once. The actual filling process is a fairly simple procedure. All air should be purged or vented from the system. Thorough venting at high points and circulation at room temperature for several hours is highly recommended.

NOTE: Local codes concerning backflow devices and other protection of the city water system should be consulted and followed to prevent contamination of the public water supply. This is critical when antifreeze is used in the system.

SET WATER FLOW RATE — Once the system is cleaned, pressurized, and filled, the flow rate through the chiller and heat reclaim needs to be established. Refer to the Job Submittal for flow rate requirements. See the Controls and Troubleshooting literature for operating limits. On units with the hydronic package, this can be accomplished by using the balancing valve. Follow the manufacturer's recommendations for setting the balancing valve. Local codes may prohibit restricting the amount of water using the balancing valve for a given motor horsepower. In this case, use the method listed in the Pump Modification/Trimming section. See Table 7 for the type of combination valve in 30RB units with the optional hydronic package.

Table 7 — Combination Valve Details

30RB UNIT	SINGLE/DUAL PUMP
060-130	FTV-4 in.
150-190	FTV-6 in.

NOTE: Carrier recommends a differential pressure gage when measuring pressures across the pumps or balancing valves. This provides for greater accuracy and reduces error build-up that often occurs when subtracting pressures made by different gages.

A rough estimate of water flow can also be obtained from the pressure gages across the 30RB heat exchangers. Figures 47-51 show the relationship between gpm and heat exchanger pressure drop. It should be noted that these curves are for fresh water and "clean" heat exchangers; they do not apply to heat exchangers with fouling. To read the chart, subtract the readings of the two pressure gages on the hydronic kit. This number is the pressure drop across the heat exchanger. Adjust the factory-installed balancing valve or external balancing valve (in units without hydronic package) until the correct pressure drop is obtained for the required gpm.

PUMP MODIFICATION/TRIMMING — Since the pumps are constant speed, the only way to obtain greater flow with a given pump/impeller is to decrease system head. This will allow the pump to "ride" its curve to the right, resulting in increased flow. If greater flow is necessary, consider opening the combination valve. Also, verify that the strainer is clean, and that no unnecessary system resistance is present, such as partially closed isolation valves.

Once the combination valve is set, note the stem position. If later service work requires the valve to be closed, it will be easier to re-balance the system, if the original balance point is known.

Increasing system resistance by closing the balancing valve will force the pump to "ride" its curve to the left, resulting in less flow. Although this does reduce power consumption slightly, it may not be the desirable method of reducing the flow, especially if a large reduction is needed.

The other method for reducing flow on a constant speed pump is impeller trimming. The impellers in the pumps provided in the 30RB hydronic kit can be easily removed for this purpose. Refer to the vendor literature packet supplied with the hydronic package information on Seal Replacement in the Service Section, and follow instructions for impeller removal and trimming. Trimming should only be done by a qualified machine shop that has experience in this operation. Contact your local Carrier representative for a recommended machine shop.

A CAUTION

After trimming, the impeller MUST be balanced. Failure to balance trimmed impellers can result in excessive vibration, noise, and premature bearing failure.

Impeller trimming has the added benefit of maximum bhp (brake horsepower) savings, which can recover the cost incurred by performing the impeller trimming.

PUMP VFD — Pumps may be ordered with a variable frequency drive (VFD) for speed control.

SENSORLESS CONTROL (CLOSED LOOP) — ACTIVE SETUP 1 — The VFD provided with the pump from the factory is configured for sensorless control. Default set points are entered for the unit according to nominal tonnage of the unit. Table 8 shows the settings from the factory. For details on operating the drive display, see the pump installation and operation manual, and for more detailed information on the drive, see IVS 102 Operating Instructions. These manuals are supplied in the control box of the chiller.

The following set points should be verified or modified for the actual installation.

Parameter 20-21 Setpoint, Hdesign, Ft-Wc

Parameter 22-89 Design Flow Setpoint, GPM

Parameter 22-87 Pressure at no-flow speed, Hmin, GPM (40% of design flow)

When changing set points, assure values are within the pump curve for the pump provided with the unit.

Minimum speed for the pump is set at 50 Hz, Parameter 4-12. This may be changed as long as the corresponding flow rate meets the minimum flow requirement for the chiller.

REMOTE SENSOR (CLOSED LOOP) — ACTIVE SETUP 2 — The drive may be set up to use a remote sensor instead of sensorless pump control. For a remote sensor control change Active Setup on the drive from 1 to 2, Parameter 0-10. The drive will read a 0-10vdc or a 0/4-20 mA signal from the sensor. Switch S2-01 must be set to Off (default setting) for 0-10 vdc or On for 0/4-20 mA. The switch is located behind the display. The cover must be removed and the display will snap off to access this switch.

The setpoint is defined by Parameter 20-21, Setpoint 1. This is a percentage of the maximum signal from the sensor. The default is 80%.

REMOTE CONTROLLER (OPEN LOOP) — ACTIVE SETUP 3 — Drive may be controlled by external sources. For a remote control of the drive change Active Setup on the drive to 3, Parameter 0-10. An input signal can used to control the drive speed. Input signal may be 0-10 vdc or 0/4-20 mA. The setup is the same as a remote sensor.

A BACnet card is also included with the drive. For BACnet, use Setup 3. The communication settings are in section 8 of the drive parameters. See drive manual for details.

Table 8 — Default Settings for Sensorless Control — Setup 1

								9	SINGL	E PU	MP												
	Unit Size (tor	าร)			6	60,70			80, 90), 100)		110,12	20,130)		15	50		16	60, 17	0, 19) 0
	Pump			43	80 3x	3x8	4380 3x3x6		380 3x8		380 3x6		380 3x8		80 3x6		80 4x8		80 4x6	43 4x4	80 4x8		80 4x6
	HP			3	5	7.5	10	5	7.5	10	15	5	7.5	10	15	5	7.5	10	15	5	7.5	10	15
lr	mpeller Dia (in	ches)		6.5	7.3	8.15	5.9	7.3	8.15	5.4	6.1	7.3	8.15	5.4	6.1	6.5	4.6	5	5.5	6.5	4.6	5	5.5
20-21	Setpoint 1	Hd	ft wc	30	45	55	95	40	50	90	120	35	45	80	115	25	50	70	95	25	45	65	90
22-89	Flow at Design Point		gpm			150			20	00			27	70			34	40			41	0	
22-87	Press at No Flow Speed	40% Hd	ft wc	12	18	22	38	16	20	36	48	14	18	32	46	10	20	28	38	10	18	26	36

								D	UAL	PUMF	,											
	Unit Size (ton	s)				60,70)			80, 90	0, 100)	1	10, 12	20, 13	0		150		160	, 170,	190
	Pump			43	82 4x	4x8	4382 4	x4x6		82 4x8		82 4x6		82 4x8		82 4x6	438	32 6x	6x6	43	82 6x6	3x6
	HP			3	5	7.5	7.5	10	5	7.5	10	15	5	7.5	10	15	7.5	10	15	7.5	10	15
In	npeller Dia (inc	hes)		6.5	7.3	8.15	5.25	5.9	7.3	8.15	5.4	6.1	7.3	8.15	5.4	6.1	4.5	5	5.5	4.5	5	5.5
20-21	Setpoint 1	Hd	ft wc	30	45	55	75	95	40	50	90	120	35	45	80	115	50	70	95	45	65	90
22-89	Flow at Design Point		gpm			150				20	00			27	70			340			410	
22-87	Press at No Flow Speed	40% Hd	ft wc	12	18	22	30	38	16	20	36	48	14	18	32	46	20	28	38	18	26	36

PREPARATION FOR YEAR ROUND OPERATION — If the unit is in operation year-round, add sufficient suitable inhibited antifreeze solution such as propylene or ethylene glycol to chilled water and heat reclaim to prevent freezing under low-ambient temperature operating conditions. Consult local water treatment specialist on characteristics of water and recommended inhibitor.

IMPORTANT: Glycol anti-freeze solutions are highly recommended since heater tapes provide no protection in the event of a power failure.

If the unit is equipped with low ambient temperature head pressure control, field-fabricated and field-installed wind baffles are required if the wind velocity is anticipated to be greater than 5 mph (8 km/h). Two different baffles are required, one for the control box end and one for the opposite end of the control box. Wind baffles should be constructed with minimum 18-gage galvanized sheet metal or other suitable corrosion-resistance material with cross breaks for strength. Use field-supplied screws to attach baffles to the corner posts of the machine. Be sure to hem or turn a flange on all edges to eliminate sharp edges on the baffles.

AWARNING

Disconnect all power to the unit before performing maintenance or service. Unit may automatically start if power is not disconnected. Electrical shock and personal injury could result.

A CAUTION

To avoid damage to the refrigerant coils and electrical components, use extreme care when drilling screw holes and screwing in fasteners.

Mount the smaller height baffle on the end of the control box. It is recommended that the upper notches be used for mounting the baffles. This reduces the risk of damaging the coil while drilling a mounting hole. Loosen the upper corner post bolts and slide the baffle under the bolt and washer. Tighten the bolts. Drill holes in the bottom of the flange of the baffle and mount with two screws to secure the bottom of the baffle to the corner post. Repeat the process for the opposite side. See Fig. 52.

FREEZE PROTECTION — The 30RB units are provided with a flow switch for chilled water to protect against freezing situations that occur from no water flow. For freeze protection of the chiller in case of power failure during subfreezing ambient temperatures, or in other cases where water temperature falls below the freezing mark, other methods must be used. Appropriate concentrations of inhibited propylene or ethylene glycol or other suitable inhibited antifreeze solution should be considered for chiller protection for both chilled water and heat reclaim, where ambient temperatures are expected to fall below 32 F (0° C). Consult local water treatment specialist on characteristics of the system water and add a recommended inhibitor to the chilled water. The Carrier warranty does not cover damage due to freezing.

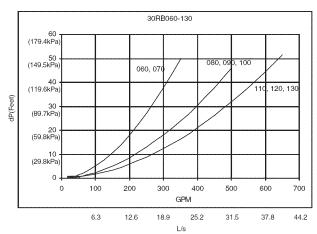


Fig. 47 — 30RB060-130 Cooler Pressure Drop Curves

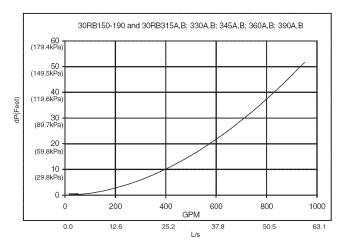


Fig. 48 — 30RB150-190 and 30RB315A,B; 345A,B; 360A,B; 390A,B Cooler Pressure Drop Curve

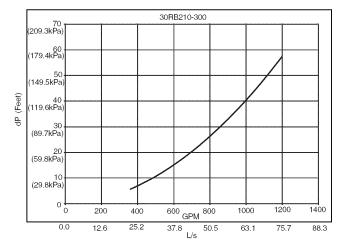


Fig. 49 — 30RB210-300 Cooler Pressure Drop Curve

HEAT RECLAIM VESSEL PRESSURE DROP CURVES 30RB 60-110 TON

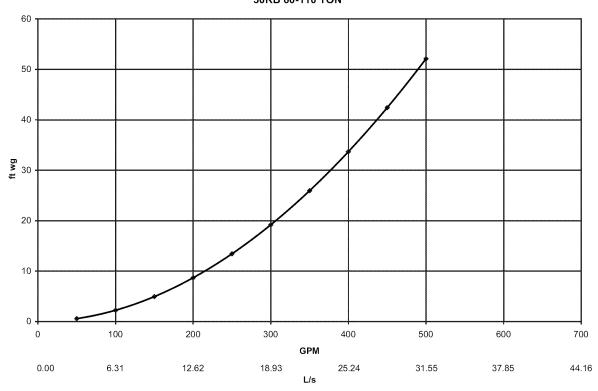


Fig. 50 — 30RB060-110 Optional Heat Reclaim Pressure Drop Curves

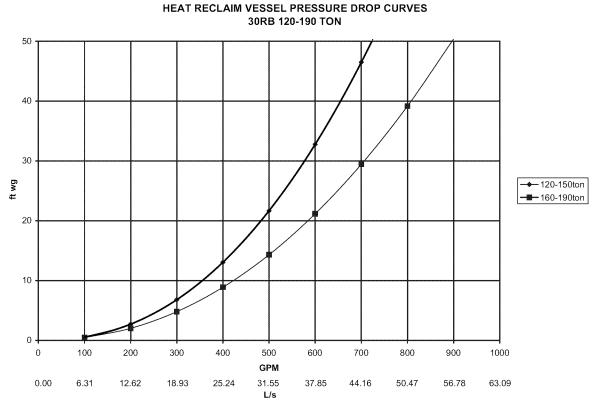
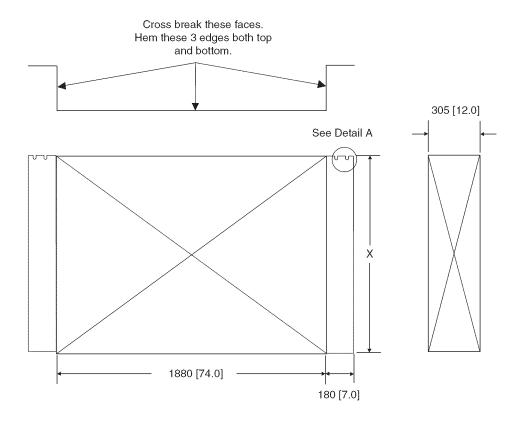


Fig. 51 - 30RB120-190 Optional Heat Reclaim Pressure Drop Curves



POSITION	BAFFLE HEIGHT (X)
Control/Power End	635 [25.0]
Opposite Control/Power End	1040 [41.0]

NOTES:

1. Material: 18 ga. Corrosion Resistant Sheet Metal.

2. Dimensions are in mm [inches].

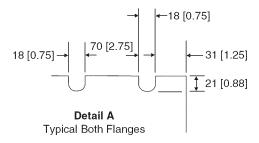


Fig. 52 — Field-Fabricated and Field-Installed Wind Baffles

NOTE: Do not use automobile antifreeze, or any other fluid that is not approved for heat exchanger duty. Only use appropriately inhibited glycols, concentrated to provide adequate protection for the temperature considered.

- 1. Use an electric heater tape for the external piping, if unit will be exposed to freezing temperatures.
- 2. Ensure that power is available to the chiller at all times, even during the off-season, so that the pump, cooler heaters and heat reclaim have power. Also make sure that the piping tape heaters have power.
- 3. On units with pump packages, a heater is supplied with the hydronic package that will protect this section from freezing in outdoor-air temperatures down to −20 F (−29 C), except in the case of a power failure. If the pump will be subjected to freezing temperatures, steps must be taken to prevent freeze damage. If the pump will not be
- used during this time, it is recommended to drain the pump and hydronic package and these components are back-flushed with inhibited glycol. Otherwise, a glycol-water solution should be considered as the heat transfer fluid. Drains are located on the pump(s) and suction guide/strainer for units with hydronic kits. Units without hydronic kits have a drain mounted on the bottom of the heat exchanger near the leaving water connection of the heat exchanger. The Carrier warranty does not cover damage due to freezing.
- 4. Cooler heaters that will protect components down to -20 F (-28.9 C) can be ordered as a factory-installed option. It should be noted that these heaters will not protect the cooler from freezing in the event of a power failure. The Carrier warranty does not cover damage due to freezing.

5. Units with the heat reclaim option are supplied with a heater to protect the reclaim condenser down to 0° F (-18 C). If the unit controls the heat reclaim circulator pump and or valves to allow flow through the condenser, freeze protection to -20 F (-29 C) is provided. Again, it should be noted that the heaters and pump control will not protect the reclaim condenser from freezing in the event of a power failure. The Carrier warranty does not cover damage due to freezing.

PREPARATION FOR WINTER SHUTDOWN — If the unit is not operational during the winter months, at the end of cooling season, perform the following:

A CAUTION

Failure to remove power before draining heater equipped coolers, heat reclaim condensers and hydronic packages can result in heater tape and insulation damage.

CHILLED WATER SYSTEM

- If the unit has an optional heater on the cooler and the cooler will not be drained, do not shut off power disconnect during off-season shutdown. If the unit has an optional heater on the cooler and the cooler will be drained, open the circuit breaker for the heater, CB-HT or shut off power during off-season shutdown.
- Draining the fluid from the system is highly recommended. If the unit is equipped with a hydronic package, there are additional drains in the pump housing and strainer that must be opened to allow for all of the water to drain.
- 3. Replace the drain plug and add 2 gallons (7.6 liters) of a suitable corrosion-inhibited anti-freeze solution such as propylene glycol to the cooler to prevent freezing of any remaining water in system. Antifreeze can be added through the vent on top of cooler. If the unit has a hydronic pump package, the pump must also be treated in the same manner.
- 4. Open one of the thermistor connections to allow air to escape the vessel and the anti-freeze to enter.
- 5. At the beginning of the next cooling season, be sure that there is refrigerant pressure on each circuit before refilling cooler, add recommended inhibitor, and reset the CB-HT (circuit breaker heater) (if opened) or restore power.

HEAT RECLAIM SYSTEM — At the end of each cooling season the fluid should be drained from the system. However, due to the heat reclaim condenser circuiting, some fluid will remain in the condenser after draining. To prevent freeze-up damage to the condenser tubes perform the following procedure.

- If the heat reclaim condenser will not be drained do not shut off power disconnect during off-season shutdown. If the condenser will be drained, deenergize the heaters to prevent damage and possible safety hazards when draining, or when there is no liquid in the system. Open the condenser heater circuit breaker, CB-CDH7 to deenergize the heaters. Drain the fluid from the system.
- Isolate the condenser from the rest of the system with water shut off valves.
- 3. Completely fill the condenser with an appropriate amount of inhibited ethylene glycol solution (or other suitable corrosion-inhibitive antifreeze) for 15 F (8.3 C) below the expected low ambient conditions.
- 4. Leave the condenser filled with the antifreeze solution for the winter, or drain if desired. Be sure to deenergize heaters as explained in Step 1 to prevent damages. Use an approved method of disposal when removing the antifreeze solution.

5. At the beginning of the next cooling season, be sure that there is refrigerant pressure on each circuit before refilling the condenser circuit, add recommended inhibitor and reset the CB-CDHT (if opened) to restore power.

Step 6 — Make Electrical Connections

A WARNING

Electrical shock can cause personal injury and death. Shut off all power to this equipment during installation. There may be more than one disconnect switch. Tag all disconnect locations to alert others not to restore power until work is completed.

POWER SUPPLY — The electrical characteristics of the available power supply must agree with the unit nameplate rating. Supply voltage must be within the limits shown. Some units have options for multiple power connections. See Tables 9 and Fig. 53 for electrical connection information. See Tables 10-14 for electrical requirements.

IMPORTANT: Operating unit on improper supply voltage or with excessive phase imbalance constitutes abuse and may adversely affect Carrier warranty.

POWER WIRING — All power wiring must comply with applicable local and national codes. Install field-supplied branch circuit fused disconnect per NEC of a type that can be locked OFF or OPEN. Disconnect must be within sight and readily accessible from the unit in compliance with NEC Article 440-14. In the power box, $\frac{7}{8}$ in. holes are provided for power entry. The holes will need to be enlarged to accept the appropriate conduit. NEC also requires all conduits from a conditioned space to the power box(es) be sealed to prevent airflow and moisture into the control box.

Duplex units require at least two separate power supplies, at least one for each module, depending on the power supply option ordered.

General Wiring Notes:

- 1. The control circuit does NOT require a separate power source. A step-down transformer from the main three-phase power supply obtains control circuit power. Be sure that the appropriate connection tap is connected on all transformers for the supply voltage. Up to there terminal blocks are provided for field-wired control devices.
- Cooler heat reclaim condenser and pump heaters (if factory installed) are wired in the control circuit so they are operable as long as the main power supply to the unit is ON. A factory-installed and set overload device protects them.

NOTE: The field-supplied disconnect should never be off except when unit is being serviced or is to be down for a prolonged period, in which case the cooler and heat reclaim condenser should be drained if not properly protected.

- Power entry depends on the size and power entry option ordered.
- 4. Maximum field wire sizes allowed by lugs on terminal block/non-fused disconnect are listed in Tables 10 and 11.
- 5. Terminals for field power supply are suitable for copper conductors. Insulation must be rated 75 C minimum.

IMPORTANT: To ensure power to the heaters, make sure power to the unit is always on (except during service or a prolonged shutdown).

⚠ CAUTION

Proper rotation of condenser fan(s) and pump(s) MUST be verified before pumps or compressors are started. Consult the Controls, Start-Up and Operation guide provided with 30RB060-390 units for correct procedure. Improper pump rotation can cause permanent damage to pump impeller and housing. If pump(s) have been removed for trimming, verify wiring is reconnected in the original manner.

CONTROL POWER - Control power is obtained from the main power supply and does NOT require a separate source. A toggle switch (marked SW2 on the unit label diagram and by the switch) allows the control circuit to be manually

disconnected when necessary. Cooler heat reclaim condenser and pump heaters (if installed) are in an inoperable state when this switch is in the Off position.

IMPORTANT: For 208-v systems, the connection tap for all transformers must be changed. The factory default setting is for 230-v. Failure to connect to the proper tap may result in unreliable operation.

FIELD CONTROL OPTION WIRING - Install field control wiring options. See Fig. 53 and 54. Some options, such as 4 to 20 mA demand limit that requires the energy management module, may require that accessories be installed first if not factory installed for terminal connections.

Table 9 — Control and Power Connections, 30RB060-390

30RB UNIT SIZE	VOLTAGE	ELECTRICAL OPTION	CONNECTIONS	MAIN POWER ENTRANCE	CONTROL BOX
			Single Point	Circuit 1	Combination
060,070	208/230, 380,	Standard (Terminal Block)	Dual Point	Circuit 1	Combination
060,070	460, 575		Duai Foint	Circuit 2	Combination
		Non-Fused Disconnect Option*	Single Point	Circuit 1	Combination
			Single Point	Circuit 1	Power-L
	208/230	Standard (Terminal Block)	Dual Point	Circuit 1	Power-L
	200/230		Duai Foint	Circuit 2	Power-L
080-120		Non-Fused Disconnect Option*	Single Point	Circuit 1	Power-L
080-120			Single Point	Circuit 1	Combination
	380, 460, 575	Standard (Terminal Block)	Dual Point	Circuit 1	Combination
	360, 460, 575		Duai Foint	Circuit 2	Combination
		Non-Fused Disconnect Option*	Single Point	Circuit 1	Combination
			Single Point	Circuit 1	Power-L
		Standard (Terminal Block)	Dual Point	Circuit 1	Power-L
	208/230		Duai Point	Circuit 2	PEB1
	208/230		Single Point	Circuit 1	Power-L
		Non-Fused Disconnect Option	Devel Deink	Circuit 1	Power-L
130-190,			Dual Point	Circuit 2	PEB1
315A-390A, 315B-390B			Single Point	Circuit 1	PEB1
0.02 0002		Standard (Terminal Block)	5 1511	Circuit 1	PEB1
		,	Dual Point	Circuit 2	PEB1
	380, 460, 575		Single Point	Circuit 1	PEB1
		Non-Fused Disconnect Option		Circuit 1	PEB1
		·	Dual Point	Circuit 2	Power-L
		2		Circuit 1	Power-L
		Standard (Terminal Block)	Dual Point	Circuit 2	PEB2
	208/230†			Circuit 1	Power-L
		Non-Fused Disconnect Option	Dual Point	Circuit 2	PEB2
			Single Point	Circuit 1	PEB1
210, 225		Standard (Terminal Block)		Circuit 1	PEB1
		,	Dual Point	Circuit 2	PEB1
	380, 460, 575		Single Point	Circuit 1	PEB1
		Non-Fused Disconnect Option	,	Circuit 1	PEB1
		·	Dual Point	Circuit 2	Power-L
				Circuit 1	Power-L
		Standard (Terminal Block)	Dual Point	Circuit 2	PEB2
	208/230†			Circuit 1	Power-L
		Non-Fused Disconnect Option	Dual Point	Circuit 2	PEB2
			Single Point	Circuit 1	PEB1
250-300		Standard (Terminal Block)	Š	Circuit 1	PEB1
		2.3.133.3 (10.1.1.1.2.2.2.000)	Dual Point	Circuit 2	PEB2
	380, 460, 575		Single Point	Circuit 1	PEB1
		Non-Fused Disconnect	Š	Circuit 1	PEB1
		Non i doca bioconnect	Dual Point	Circuit 2	PEB2

^{*}Dual point connection is not available when non-fused disconnect option is selected. †Single point connection not available.

- 1. "Combination" is identified as COMB1 in Fig. 53.
 2. "Power-L" is the same as COMB1 in Fig. 53.
 3. "PEB" or Power Electrical Box is shown in Fig. 53.

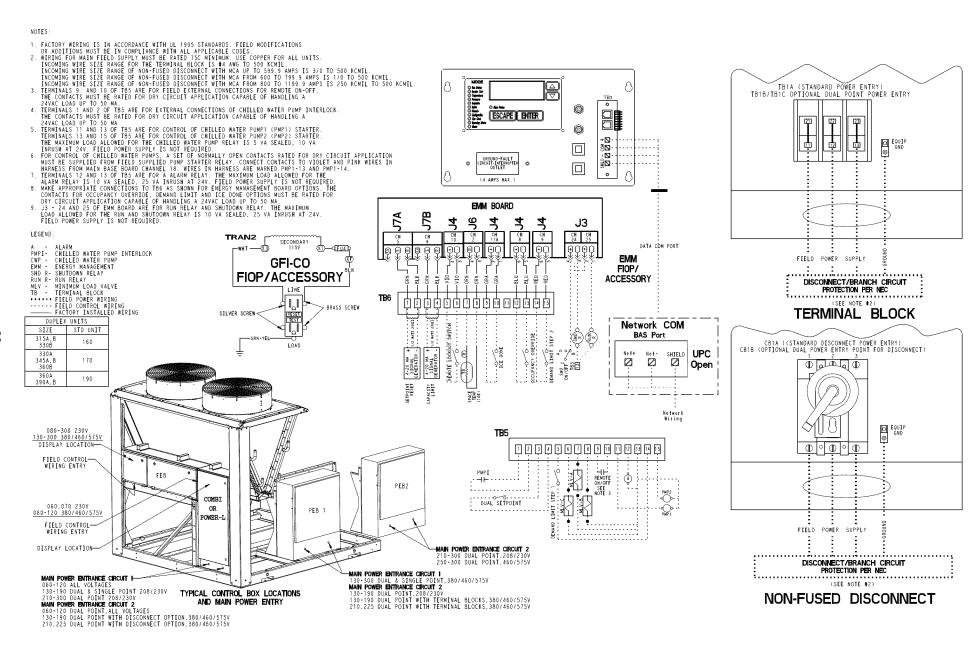
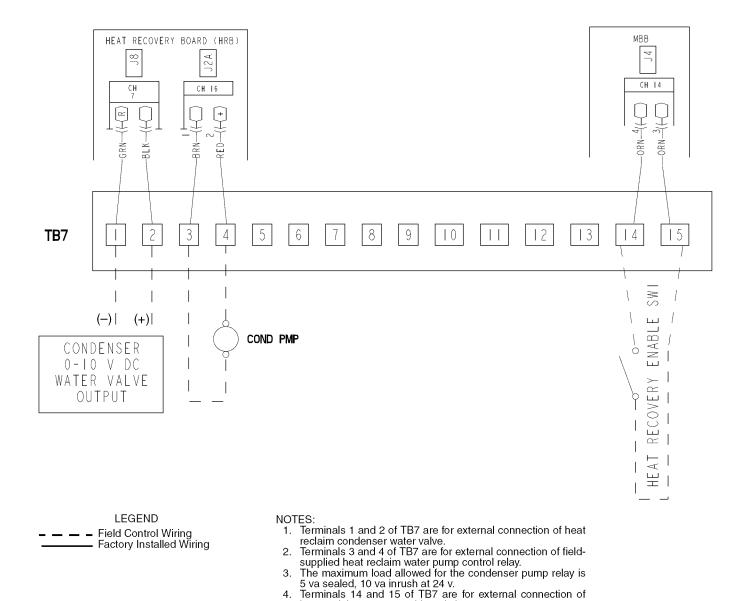


Fig. 53 — Control and Power Wiring Schematic, 30RB060-390



heat reclaim remote enable switch.
Terminals 5 through 13 of TB7 are for the connection of factory-installed solenoid valve control wiring.

Fig. 54 — Optional Heat Reclaim Control Typical Field Wiring

DUAL CHILLER CONTROL OPTION — If the Dual Chiller algorithm is used and the machines are installed in parallel, an additional chilled water sensor must be installed for each chiller. For 30RB315-390 units, a factory-supplied thermistor and well are shipped in the control box of each. Install the well in the common leaving water header. See Fig 34. Do not relocate the chiller's leaving water thermistors. They must remain in place for the unit to operate properly.

For the non-modular units, an accessory kit, Part No. 00EFN900044000A, is available. This kit includes all parts necessary for dual chiller control.

The thermistor well is a $^{1}/_{4}$ in. NPT fitting for securing the well in the piping. The piping must be drilled and tapped for the well. Select a location that will allow for removal of the thermistor without any restrictions. See Fig. 55 and 56.

Once the well is inserted, install the thermistors. Insert the thermistor into the well until the O-ring reaches the well body. Use the nut on the thermistor to secure the thermistor in place. Once the thermistor is in place, it is recommended that a thermistor wire loop be made and secured with a wire tie to the chilled water pipe. This will aid in thermistor retention in the well. See Fig. 55. Attach connector (part no. HY06AM016) to thermistor lead. Plug connector into MBB J6-CH-3.

For 30RB315-390 units, as well as all units using the dual chiller algorithm, a Carrier Comfort Network® (CCN) bus must be connected between the two modules. See the Carrier Comfort Network Communication Bus Wiring section on page 66 for additional information.

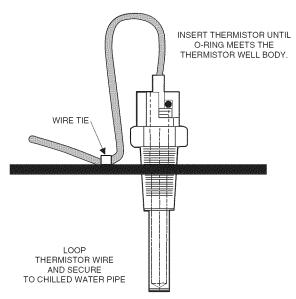


Fig. 55 — Dual Leaving Water Thermistor (Part No. 30RB660036)

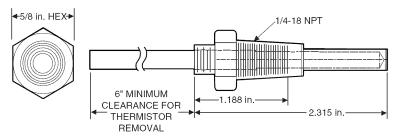


Fig. 56 — Dual Leaving Water Thermistor Well (Part No. 00PPG000008000A)

Table 10 — 30RB Electrical Data — Single Point Units

	UNIT	VOLTAGE		N-	O HYDRON	IC PACKAG	ŝΕ		3 HP PUMP	, 1750 RPN	A		5 HP PUMF	, 1750 RPM	
UNIT 30RB	V-Hz (3 Ph)	Sup	plied	MCA	MOCP	ICF	Rec Fuse	MCA	MOCP	ICF	Rec Fuse	MCA	MOCP	ICF	Rec Fuse
	V-H2 (3 FII)	Min	Max	XL	XL	XL	Size	XL	XL	XL	Size	XL	XL	XL	Size
	208/230-60	187	253	291.5	350	682.8	350	302.4	350	693.6	350	309.2	350	700.5	350
060	380-60 460-60	342 414	418	150.9	175	362.9	175	156.9	175	368.8	175	160.6 135.9	175	372.6	175
	575-60	518	506 633	127.9 102.4	150 125	302.0 244.7	150 110	132.8 106.4	150 125	306.9 248.6	150 125	108.8	150 125	310.0 251.1	150 125
-	208/230-60	187	253	334.7	400	777.0	400	345.6	400	787.8	400	352.4	400	794.7	400
070	380-60	342	418	175.5	200	428.8	200	181.4	225	434.7	200	185.2	225	438.5	200
070	460-60	414	506	147.9	175	355.9	175	152.8	175	360.8	175	155.9	175	363.9	175
	575-60	518	633	119.8	150	287.4	150	123.7	150	291.3	150	126.2	150	293.8	150
	208/230-60	187	253	366.5	400	757.8	400	_	_	_	_	384.2	450	775.5	450
080	380-60 460-60	342 414	418 506	189.3 160.6	225 175	401.3 334.7	200 175	_	_			199.0 168.6	225 200	411.0 342.7	225 200
	575-60	518	633	128.6	150	270.9	150	_	=			135.0	150	277.3	150
-	208/230-60	187	253	433.6	500	875.9	500	_	_	_	_	451.3	500	893.6	500
090	380-60	342	418	226.9	250	480.3	250	_	l —	_	_	236.6	250	490.0	250
030	460-60	414 518	506 633	191.4 154.6	225 175	399.4 322.2	225 175	_	-	_	-	199.4 161.0	225 175	407.4 328.6	225
	575-60					914.3				_			500		175 500
	208/230-60 380-60	187 342	253 418	472.0 248.7	500 250	914.3 502.1	500 250	_	=			489.7 258.4	300	932.0 511.8	300
100	460-60	414	506	209.2	250	417.2	225	_	_	_	_	217.2	250	425.2	250
	575-60	518	633	170.0	200	337.6	200	_	_	_	_	176.4	200	344.0	200
	208/230-60	187	253	508.6	600	950.9	600	_	_	_	_	526.3	600	968.6	600
110	380-60 460-60	342 414	418 506	265.3 224.1	300 250	518.7 432.1	300 250	_	I —	_	_	275.0 232.1	300 250	528.4 440.1	300 250
	575-60	518	633	180.8	200	348.4	200	_	I =	_		187.2	200	354.8	200
-	208/230-60	187	253	578.1	600	1020.4	600					595.8	600	1038.1	700
120	380-60	342	418	304.6	350	538.0	350	_	_	_	_	314.3	350	567.6	350
120	460-60	414	506	256.2	300	464.2	300	_	I —	_	_	264.2	300	472.2	300
	575-60	518	633	208.2	225	325.8	225		_			214.6	225	382.2	250
	208/230-60 380-60	187 342	253 418	626.7 327.7	700 350	1068.9 581.1	700 350	_	l =	_		644.4 337.4	700 350	1086.6	700 350
130	460-60	414	506	276.5	300	484.5	300	_	I = 1			284.5	300	590.8 492.5	300
	575-60	518	633	223.3	250	391.0	250	_	I —	_	l –	229.7	250	397.4	250
	208/230-60	187	253	684.3	700	1126.5	700	_		_	_	702.0	800	1144.2	800
150	380-60	342	418	360.4	400	613.8	400	_	I —	_	-	370.1	400	623.5	400
	460-60 575-60	414 518	506 633	303.2 246.4	350 250	511.2 414.1	350 250	_	-	_	_	311.2 252.8	350 300	519.2 420.5	350 300
	208/230-60	187	253	744.8	800	1187.0	800				\vdash	762.5	800	1204.7	800
400	380-60	342	418	390.1	400	643.5	400	_	=	_	=	399.8	400	653.2	400
160	460-60	414	506	328.9	350	536.9	350	_	l –	_	-	336.9	350	544.9	350
	575-60	518	633	265.9	300	433.5	300			_		272.3	300	439.9	300
	208/230-60	187	253	802.4	1000	1244.6	1000	_	-	_	_	820.1	1000	1262.3	1000
170	380-60 460-60	342 414	418 506	422.8 355.6	450 400	676.2 563.6	450 400	_	_			432.5 363.6	450 400	685.9 571.6	450 400
	575-60	518	633	289.0	300	456.6	300	_	=		_	295.4	300	463.0	300
	208/230-60	187	253	920.5	1000	1362.7	1000	_	_	_		938.2	1000	1380.4	1000
190	380-60	342	418	485.2	500	738.5	500	_	l —	_	l —	494.9	500	748.2	500
100	460-60 575-60	414 518	506 633	408.0 331.5	450 350	616.0 499.1	450 350	_	-	_	_	416.0 337.9	450 350	624.0 505.5	450 350
		187	253	331.3	350	455.1	330					337.9	330	505.5	
A1A	208/230-60 380-60	342	418	501.8	600	755.1	<u>-</u>	_	=	=		_	I =	_	_
210	460-60	414	506	422.9	450	630.9	450	_	l –	_	-	_	-	_	l –
	575-60	518	633	342.3	350	509.9	350								
	208/230-60 380-60	187	253 418	 534.5	— 600	— 787.8	<u>-</u>	_	-	-	-	_	-	_	-
225	380-60 460-60	342 414	418 506	534.5 449.6	450	787.8 657.6	600 450	_	_				I =	_	
	575-60	518	633	365.4	400	533.0	400	_	I –	_	-	_	I —	_	_
	208/230-60	187	253	_	_	_	_	_	_	_	_	_	_	_	_
250	380-60	342	418	596.8	600	850.2	600	_	-	-	_	_	I —	_	I —
	460-60 575-60	414 518	506 633	502.0 408.0	600 450	710.0 575.6	600 450	_					l <u> </u>	_	_
	208/230-60	187		400.0	450	0.000	450		\vdash	\vdash	\vdash		\vdash		- -
	380-60	187 342	253 418	659.2	700	912.6	700	_	=			_	=	_	
275	460-60	414	506	554.4	600	762.4	600	_	_	_	_	_	l –	_	_
	575-60	518	633	450.5	500	618.1	500								
	208/230-60	187	253	701.6				_				_		_	
300	380-60 460-60	342 414	418 506	721.6 606.8	800 700	975.0 814.8	800 700	_	_	1 =		_	1 =	_	_
	575-60	518	633	493.0	500	660.7	500		_	=			=		
									•					l .	

AWG — ICF — MCA — American Wire Gage Instantaneous Current Flow Minimum Circuit Amps MOCP — Maximum Overcurrent Protection XL — Across-the-Line Start

NOTES:

- Units are suitable for use on electrical systems where voltage supplied to the unit terminals is not below or above the listed minimum and maximum limits. Maximum allowable phase imbalance is: voltage, 2%; amps 10%.
- All units or modules have single point primary power connection. (Each unit or module requires its own power supply.) Main power must be supplied from a field-supplied disconnect.
- Cooler heater is wired into the control circuit so it is always operable as long as the power supply disconnect is on, even if any safety device is open. For MCA that is less than or equal to 380 amps, 3 conductors are required. For MCA between 381-760 amps, 6 conductors are required. For MCA between 761-1140 amps, 9 conductors are required. For MCA between 1141-1520 amps, 12 conductors are required. Calculation of conductors required is based on 75 C copper wire.
- 5. Wiring for main field supply must be rated 75 C minimum. Use copper for all units.
- a. Incoming wire size range for the terminal block is #4 AWG to 500 kcmil.
 b. Incoming wire size range of non-fused disconnect with MCA up to 599.9 amps is 3/0 to 500 kcmil.
- 3/0 to 500 kcmll.

 c. Incoming wire size range of non-fused disconnect with MCA from 600 to 799.9 amps is 1/0 to 500 kcmll.

 d. Incoming wire size range of non-fused disconnect with MCA from 800 to 1199.9 amps is 250 kcmll to 500 kcmll.
- Hydronic pump packages are not available as a factory-installed option for units 30RB210-390.
- 7. Power draw includes both crankcase heaters and cooler heaters (where used). Each compressor has a crankcase heater which draws 56 watts of power. Units ordered with the cooler heater option have 1 (060-150) or 2 (160-300) cooler heaters, 825 watts



Table 10 — 30RB Electrical Data — Single Point Units (cont)

		UNIT	VOLTAGE		N	O HYDRON	IIC PACKA	GE		3 HP PUMF	, 1750 RP	VI		5 HP PUM	P, 1750 RPI	VI VI
UNIT	30RB	V-Hz (3 Ph)	Sup	plied	MCA	MOCP	ICF	Rec Fuse	MCA	MOCP	ICF	Rec Fuse	MCA	MOCP	ICF	Rec Fuse
		V-HZ (3 PH)	Min	Max	XL	XL	XL	Size	XL	XL	XL	Size	XL	XL	XL	Size
315	A	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	744.8 390.1 328.9 265.9	800 400 350 300	1187.0 643.5 536.9 433.5	800 400 350 300					=		1111	=
313	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	744.8 390.1 328.9 265.9	800 400 350 300	1187.0 643.5 536.9 433.5	800 400 350 300	_ _ _							_ _ _
330	А	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	802.4 422.8 355.6 289.0	1000 450 400 300	1244.6 676.2 563.6 456.6	1000 450 400 300	1111	1111	1111	 - -		1111	1111	= =
330	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	744.8 390.1 328.9 265.9	800 400 350 300	1187.0 643.5 536.9 433.5	800 400 350 300			1111	_ _ _	=	1111	1111	=
345	A	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	802.4 422.8 355.6 289.0	1000 450 400 300	1244.6 676.2 563.6 456.6	1000 450 400 300		1111	1111				1111	
345	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	802.4 422.8 355.6 289.0	1000 450 400 300	1244.6 676.2 563.6 456.6	1000 450 400 300				 - -	_		1111	=
360	А	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	920.5 485.2 408.0 331.5	1000 500 450 350	1362.7 738.5 616.0 499.1	1000 500 450 350				_ _ _	=		1111	=
	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	802.4 422.8 355.6 289.0	1000 450 400 300	1244.6 676.2 563.6 456.6	1000 450 400 300		1111	1111	_ _ _	_ _ _		1111	_ _ _
390	А	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	920.5 485.2 408.0 331.5	1000 500 450 350	1362.7 738.5 616.0 499.1	1000 500 450 350	1111	1111	1111	 - -		1111		= =
390	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	920.5 485.2 408.0 331.5	1000 500 450 350	1362.7 738.5 616.0 499.1	1000 500 450 350				_ _ _ _	=			=

AWG — American Wire Gage
ICF — Instantaneous Current Flow
MCA — Minimum Circuit Amps MOCP — Maximum Overcurrent Protection XL — Across-the-Line Start

NOTES:

- Units are suitable for use on electrical systems where voltage supplied to the unit terminals is not below or above the listed minimum and maximum limits. Maximum allowable phase imbalance is: voltage, 2%; amps 10%.
- All units or modules have single point primary power connection. (Each unit or module requires its own power supply.) Main power must be supplied from a field-supplied disconnect.
- Cooler heater is wired into the control circuit so it is always operable as long as the power supply disconnect is on, even if any safety device is open.

 For MCA that is less than or equal to 380 amps, 3 conductors are required.
 For MCA between 381-760 amps, 6 conductors are required.
 For MCA between 761-1140 amps, 9 conductors are required. For MCA between 1141-1520 amps, 12 conductors are required.

Calculation of conductors required is based on 75 C copper wire.

- 5. Wiring for main field supply must be rated 75 C minimum. Use copper for all units.

 - Wiring for main field supply must be rated 75 C minimum. Use copper for all units.

 a. Incoming wire size range for the terminal block is #4 AWG to 500 kcmil.

 b. Incoming wire size range of non-fused disconnect with MCA up to 599.9 amps is 3/0 to 500 kcmil.

 c. Incoming wire size range of non-fused disconnect with MCA from 600 to 799.9 amps is 1/0 to 500 kcmil.

 d. Incoming wire size range of non-fused disconnect with MCA from 800 to 1199.9 amps is 250 kcmil to 500 kcmil.

 Hydronic nump packages are not available as a factory-installed option for units
- Hydronic pump packages are not available as a factory-installed option for units 30RB210-390.
- Power draw includes both crankcase heaters and cooler heaters (where used). Each compressor has a crankcase heater which draws 56 watts of power. Units ordered with the cooler heater option have 1 (060-150) or 2 (160-300) cooler heaters, 825 watts each.



Table 10 — 30RB Electrical Data — Single Point Units (cont)

	UNIT	VOLTAGE		7.5	HP PUMP,	1750/3450	RPM		10 HP PUM	P, 3450 RP	M	,	15 HP PUM	P, 3450 RP	M
UNIT 30RB	V-Hz (3 Ph)	Sup	plied	MCA	MOCP	ICF	Rec Fuse	MCA	MOCP	ICF	Rec Fuse	MCA	MOCP	ICF	Rec Fuse
-	, ,	Min	Max	XL	XL	XL	Size	XL	XL	XL	Size	XL	XL	XL	Size
060	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	317.2 165.0 139.5 111.7	350 200 150 125	708.5 376.9 313.6 254.0	350 175 150 125	325.1 169.3 143.1 114.6	400 200 175 125	716.4 381.3 317.2 256.9	350 200 175 125	_ _ _	1111	1111	
070	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	360.4 189.5 159.5 129.0	450 225 200 150	802.7 442.8 367.5 296.7	400 225 175 150	368.3 193.9 163.1 131.9	450 225 200 150	810.6 447.2 371.1 299.6	400 225 175 150	_ _ _	_ _ _	 	=
080	208/230-60	187	253	392.2	450	783.5	450	400.1	450	791.4	450	416.3	450	807.6	450
	380-60	342	418	203.4	225	415.3	225	207.7	225	419.7	225	216.6	250	428.5	250
	460-60	414	506	172.2	200	346.3	200	175.8	200	349.9	200	183.1	200	357.2	200
	575-60	518	633	137.9	150	280.2	150	140.8	150	283.1	150	146.6	150	288.9	150
090	208/230-60	187	253	459.3	500	901.6	500	467.2	500	909.5	500	483.4	500	925.7	500
	380-60	342	418	241.0	250	494.3	250	245.3	250	498.7	250	254.2	300	507.5	300
	460-60	414	506	203.0	225	411.0	225	206.6	225	414.6	225	213.9	250	421.9	225
	575-60	518	633	163.9	175	331.5	175	166.8	200	334.4	200	172.6	200	340.2	200
100	208/230-60	187	253	497.7	500	940.0	500	505.6	600	947.9	600	521.8	600	964.1	600
	380-60	342	418	262.8	300	516.1	300	267.1	300	520.5	300	276.0	300	529.3	300
	460-60	414	506	220.8	250	428.8	250	224.4	250	432.4	250	231.7	250	439.7	250
	575-60	518	633	179.3	200	346.9	200	182.2	200	349.8	200	188.0	200	355.6	200
110	208/230-60	187	253	534.3	600	976.6	600	542.2	600	984.5	600	558.4	600	1000.7	600
	380-60	342	418	279.4	300	532.7	300	283.7	300	537.1	300	292.6	300	545.9	300
	460-60	414	506	235.7	250	443.7	250	239.3	250	447.3	250	246.6	250	454.6	250
	575-60	518	633	190.1	200	357.7	200	193.0	225	360.6	225	198.8	225	366.4	225
120	208/230-60	187	253	603.8	700	1046.1	600	611.8	700	1054.0	700	627.9	700	1070.2	700
	380-60	342	418	318.6	350	572.0	350	323.0	350	576.4	350	331.8	350	585.2	350
	460-60	414	506	267.8	300	425.8	300	271.4	300	479.4	300	278.7	300	486.7	300
	575-60	518	633	217.5	250	385.1	250	220.4	250	388.0	250	226.2	250	393.8	250
130	208/230-60	187	253	652.3	700	1094.6	700	660.3	700	1102.5	700	676.4	700	1118.7	700
	380-60	342	418	341.8	350	595.1	350	346.1	350	599.5	350	355.0	400	608.3	400
	460-60	414	506	288.1	300	496.1	300	291.7	300	499.7	300	299.0	300	507.0	300
	575-60	518	633	232.6	250	400.3	250	235.5	250	403.2	250	241.3	250	409.0	250
150	208/230-60	187	253	709.9	800	1152.2	800	717.9	800	1160.1	800	734.0	800	1176.3	800
	380-60	342	418	374.5	400	627.8	400	378.8	400	632.2	400	387.7	400	641.0	400
	460-60	414	506	314.8	350	522.8	350	318.4	350	526.4	350	325.7	350	533.7	350
	575-60	518	633	255.7	300	423.4	300	258.6	300	426.3	300	264.4	300	432.1	300
160	208/230-60	187	253	770.4	800	1212.7	800	778.4	800	1220.6	800	794.5	800	1236.8	800
	380-60	342	418	404.1	450	657.5	450	408.5	450	661.9	450	417.3	450	670.7	450
	460-60	414	506	340.5	350	548.5	350	344.1	350	552.1	350	351.4	400	559.4	400
	575-60	518	633	275.2	300	442.8	300	278.0	300	445.7	300	283.9	300	451.5	300
170	208/230-60	187	253	828.0	1000	1270.3	1000	836.0	1000	1278.2	1000	852.1	1000	1294.4	1000
	380-60	342	418	436.8	450	690.2	450	441.2	450	694.6	450	450.0	500	703.4	500
	460-60	414	506	367.2	400	575.2	400	370.8	400	578.8	400	378.1	400	586.1	400
	575-60	518	633	298.3	300	465.9	300	301.1	350	468.8	350	307.0	350	474.6	350
190	208/230-60	187	253	946.1	1000	1388.4	1000	954.1	1000	1396.3	1000	970.2	1000	1412.5	1000
	380-60	342	418	499.2	500	752.5	500	503.6	600	756.9	600	512.4	600	765.7	600
	460-60	414	506	419.6	450	627.6	450	423.2	450	631.2	450	430.5	450	638.5	450
	575-60	518	633	340.8	350	508.4	350	343.7	350	511.3	350	349.5	350	517.1	350

AWG — ICF — MCA — American Wire Gage Instantaneous Current Flow XL — Maximum Overcurrent Protection — Across-the-Line Start Minimum Circuit Amps

NOTES

- 1. Units are suitable for use on electrical systems where voltage supplied to the unit terminals is not below or above the listed minimum and maximum limits. Maximum allowable phase imbalance is: voltage, 2%; amps 10%.

 2. All units and modules have single point primary power connection. (Each unit or module requires its own power supply.) Main power must be supplied from a field-supplied disconnect.

 3. Cooler heater is wired into the control climits to the control of the control
- 3. Cooler heater is wired into the control circuit so it is always operable as long as the power supply disconnect is on, even if any safety device is open.

 4. For MCA that is less than or equal to 380 amps, 3 conductors are required. For MCA between 381-760 amps, 6 conductors are required.
- - For MCA between 761-1140 amps, 9 conductors are required. For MCA between 1141-1520 amps, 12 conductors are required.
 - Calculation of conductors required is based on 75 C copper wire.

- 5. Wiring for main field supply must be rated 75 C minimum. Use copper for all units.
- a. Incoming wire size range for the terminal block is #4 AWG to 500 kcmil.

 b. Incoming wire size range of non-fused disconnect with MCA up to 599.9 amps is 3/0 to 500 kcmil.

 c. Incoming wire size range of non-fused disconnect with MCA from 600 to 799.9 amps is 1/0 to 500 kcmil.

 d. Incoming wire size range of non-fused disconnect with MCA from 800 to 1199.9 amps is 250 kcmil to 500 kcmil.
- Hydronic pump packages are not available as a factory-installed option for units 30RB210-390.
- Power draw includes both crankcase heaters and cooler heaters (where used). Each compressor has a crankcase heater which draws 56 watts of power. Units ordered with the cooler heater option have 1 (060-150) or 2 (160-300) cooler heaters, 825 watts



Table 11 — 30RB Electrical Data — Dual Point Units

	UNIT VO	LTAG	E		NO HYDRON	IIC PACKAGE		3	HP PUMF	, 1750 RPM		Ę	HP PUM	P, 1750 RPM	
30RB UNIT SIZE	V-Hz	Sup	plied	MCA	MOCP	ICF	Rec	MCA	МОСР	ICF	Rec	MCA	МОСР	ICF	Rec
ONIT SIZE	(3 Ph)	Min	Max	XL	XL	XL	Fuse Size	XL	XL	XL	Fuse Size	XL	XL	XL	Fuse Size
060	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	168.8/141.5 86.4/ 74.1 73.6/ 62.5 59.0/ 50.0	225/200 110/110 100/ 90 80/ 70	560.0/532.8 298.4/286.1 247.7/236.6 201.2/192.3	200/175 100/ 90 90/ 80 70/ 60	179.6/141.5 92.3/ 74.1 78.5/ 62.5 62.9/ 50.0	250/200 125/110 110/ 90 80/ 70	570.8/532.8 304.3/286.1 252.6/236.6 205.1/192.3	200/175 110/ 90 90/ 80 70/ 60	186.4/141.5 96.1/ 74.1 81.6/ 62.5 65.4/ 50.0	250/200 125/110 110/ 90 90/ 70	577.7/532.8 308.1/286.1 255.7/236.6 207.6/192.3	225/175 110/ 90 90/ 80 80/ 60
070	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	212.0/141.5 110.9/ 74.1 93.6/ 62.5 76.3/ 50.0	300/200 150/110 125/ 90 110/ 70	654.2/532.8 364.3/286.1 301.6/236.6 243.9/192.3	250/175 125/ 90 110/ 80 90/ 60	222.8/141.5 116.9/ 74.1 98.5/ 62.5 80.2/ 50.0	300/200 150/110 125/ 90 110/ 70	665.0/532.8 370.2/286.1 306.5/236.6 247.8/192.3	250/175 150/ 90 110/ 80 90/ 60	229.6/141.5 120.6/ 74.1 101.6/ 62.5 82.7/ 50.0	300/200 150/110 125/ 90 110/ 70	671.9/532.8 374.0/286.1 309.6/236.6 250.3/192.3	300/175 150/ 90 125/ 80 100/ 60
080	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	216.5/168.8 112.5/ 86.4 95.2/ 73.6 76.2/ 59.0	250/225 150/110 125/100 100/ 80	607.8/560.0 324.5/298.4 269.3/247.7 218.5/201.2	250/200 125/100 110/ 90 90/ 70		_ _ _ _			234.2/168.8 122.2/ 86.4 103.2/ 73.6 82.6/ 59.0	300/225 150/110 125/100 100/ 80	625.5/560.0 334.2/298.4 277.3/247.7 224.9/201.2	300/200 150/100 125/ 90 90/ 70
090	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	283.6/168.8 150.1/ 86.4 126.0/ 73.6 102.2/ 59.0	350/225 175/110 150/100 125/ 80	725.9/560.0 403.5/298.4 334.0/247.7 269.8/201.2	350/200 175/100 150/ 90 125/ 70		_ _ _		=	301.3/168.8 159.8/ 86.4 134.0/ 73.6 108.6/ 59.0	350/225 200/110 175/100 125/ 80	743.5/560.0 413.2/298.4 342.0/247.7 276.2/201.2	350/200 175/100 150/ 90 125/ 70
100	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	283.6/212.0 150.1/110.9 126.0/ 93.6 102.2/ 76.3	350/300 175/150 150/125 125/110	725.9/654.2 403.5/364.3 334.0/301.6 269.8/243.9	350/250 175/125 150/110 125/ 90					301.3/212.0 159.8/110.9 134.0/ 93.6 108.6/ 76.3	350/300 200/150 175/125 125/110	743.5/654.2 413.2/364.3 342.0/301.6 276.2/243.9	350/250 175/125 150/110 125/ 90
110	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	283.6/243.8 150.1/124.8 126.0/106.3 102.2/ 85.2	350/300 175/150 150/125 125/110	725.9/635.0 403.5/336.8 334.0/280.4 269.8/227.4	350/300 175/150 150/125 125/100		_ _ _		=	301.3/243.8 159.8/124.8 134.0/106.3 108.6/ 85.2	350/300 200/150 175/125 125/110	743.5/635.0 413.2/336.8 342.0/280.4 276.2/227.4	350/300 175/150 150/125 125/100
120	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	295.5/306.2 156.7/160.2 131.4/135.2 106.5/110.2	350/400 200/200 150/175 125/125	737.8/748.4 410.1/413.6 339.4/343.2 274.1/277.8	350/350 175/175 150/150 125/125					313.2/306.2 166.4/160.2 139.4/135.2 112.9/110.2	400/400 200/200 175/175 125/125	755.5/748.4 419.7/413.6 347.4/343.2 280.5/277.8	350/350 200/175 150/150 125/125
130	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	401.7/243.8 212.5/124.8 178.4/106.3 144.7/ 85.2	450/300 250/150 200/125 175/110	843.9/635.0 465.9/336.8 386.4/280.4 312.4/227.4	450/300 225/150 200/125 175/100		_ _ _		=	419.4/243.8 222.2/124.8 186.4/106.3 151.1/ 85.2	500/300 250/150 225/125 175/110	861.6/635.0 475.6/336.8 394.4/280.4 318.8/227.4	450/300 250/150 200/125 175/100
150	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	401.7/306.2 212.5/160.2 178.4/135.2 144.7/110.2	450/400 250/200 200/175 175/125	843.9/748.4 465.9/413.6 386.4/343.2 312.4/277.8	450/350 225/175 200/150 175/125	1111		1111		419.4/306.2 222.2/160.2 186.4/135.2 151.1/110.2	500/400 250/200 225/175 175/125	861.6/748.4 475.6/413.6 394.4/343.2 318.8/277.8	450/350 250/175 200/150 175/125
160	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	519.8/243.8 274.9/124.8 230.8/106.3 187.3/ 85.2	600/300 300/150 250/125 200/110	962.0/635.0 528.3/336.8 438.8/280.4 354.9/227.4	600/300 300/150 250/125 200/100	1111	1111	1111		537.5/243.8 284.6/124.8 238.8/106.3 193.7/ 85.2	600/300 300/150 250/125 225/110	979.7/635.0 538.0/336.8 446.8/280.4 361.3/227.4	600/300 300/150 250/125 225/100
170	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	519.8/306.2 274.9/160.2 230.8/135.2 187.3/110.2	600/400 300/200 250/175 200/125	962.0/748.4 528.3/413.6 438.8/343.2 354.9/277.8	600/350 300/175 250/150 200/125	1111		1111		537.5/306.2 284.6/160.2 238.8/135.2 193.7/110.2	600/400 300/200 250/175 225/125	979.7/748.4 538.0/413.6 446.8/343.2 361.3/277.8	600/350 300/175 250/150 225/125
190	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	543.7/400.4 288.0/209.5 241.6/176.8 195.9/144.1	600/450 300/250 250/200 225/175	985.9/842.6 541.3/462.9 449.6/384.8 363.5/311.7	600/450 300/225 250/200 225/175		_ _ _		_ _ _	561.4/400.4 297.7/209.5 249.6/176.8 202.3/144.1	600/450 300/250 250/200 225/175	1003.6/842.6 551.0/462.9 457.6/384.8 369.9/311.7	600/450 300/225 250/200 225/175
210	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	626.7/353.9 327.7/186.4 233.3/200.0 188.8/162.0	700/400 350/225 250/225 200/175	1068.9/796.2 581.1/439.7 441.3/408.0 356.4/329.6	700/400 350/200 250/225 200/175			1111					
225	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	684.3/353.9 360.4/186.4 260.0/200.0 211.9/162.0	700/400 400/225 300/225 225/175	1126.5/796.2 613.8/439.7 468.0/408.0 379.5/329.6	700/400 400/200 300/225 225/175	_ _ _	=	=	=	_ _ _	=	=	=
250	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	684.3/472.0 360.4/248.7 303.2/209.2 246.4/170.0	700/500 400/250 350/250 250/200	1126.5/914.3 613.8/502.1 511.2/417.2 414.1/337.6	700/500 400/250 350/225 250/200	_ _ _	-	_ _ _ _	-		=	=	=
275	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	920.5/353.9 485.2/186.4 408.0/156.8 331.5/127.5	1000/400 500/225 450/175 350/150	1362.7/796.2 738.5/439.7 616.0/364.8 499.1/295.1	1000/400 500/200 450/175 350/150	= =	=	= =	=		=	=	=
300	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	920.5/472.0 485.2/248.7 408.0/209.2 331.5/170.0	1000/500 500/250 450/250 350/200	1362.7/914.3 738.5/502.1 616.0/417.2 499.1/337.6	1000/500 500/250 450/225 350/200	_ _ _	_ _ _	_ _ _ _	_ _ _		_ _ _	_ _ _	_ _ _ _

AWG — American Wire Gage
ICF — Instantaneous Current Flow (Ckt1/Ckt2)
MCA — Minimum Circuit Amps (Ckt1/Ckt2)
MOOP — Maximum Overcurrent Protection (Ckt1/Ckt2)
XL — Across-the-Line Start

NOTES:

- Units are suitable for use on electrical systems where voltage supplied to the unit terminals is not below or above the listed minimum and maximum limits. Maximum allowable phase imbalance is: voltage, 2%; amps 10%.
- Control power is derived from main power. No separate control power connection is required.
- 3. Cooler heater is wired into the control circuit so it is always operable as long as the power supply disconnect is on, even if any safety device is open.

 4. For MCA that is less than or equal to 380 amps, 3 conductors are required.

 For MCA between 381-760 amps, 6 conductors are required.
 - For MCA between 761-1140 amps, 9 conductors are required. For MCA between 1141-1520 amps, 12 conductors are required. Calculation of conductors required is based on 75 C copper wire.

- 5. Wiring for main field supply must be rated 75 C minimum. Use copper for all units.
- a. Incoming wire size range for the terminal block is #4 AWG to 500 kcmil.
 b. Incoming wire size range of non-fused disconnect with MCA up to 599.9 amps is 3/0 to 500 kcmil.
 c. Incoming wire size range of non-fused disconnect with MCA from 600 to 799.9 amps is 1/0 to 500 kcmil.
 d. Incoming wire size range of non-fused disconnect with MCA from 800 to 1199.9 amps is 250 kcmil to 500 kcmil.
- Hydronic pump packages are not available as a factory-installed option for units 30RB210-390.
- Power draw includes both crankcase heaters and cooler heaters (where used). Each compressor has a crankcase heater which draws 56 watts of power. Units ordered with the cooler heater option have 1 (060-150) or 2 (160-300) cooler heaters, 825 watts



Table 11 — 30RB Electrical Data — Dual Point Units (cont)

		UNIT V	OLTAG	E	N-	O HYDRON	IC PACKAGE			3 HP PUMP	, 1750 RPM			5 HP PUMP	, 1750 RPM	
30l UNIT		V II= (0 Db)	Sup	plied	MCA	MOCP	ICF	Rec	MCA	МОСР	ICF	Rec	MCA	МОСР	ICF	Rec
ONIT	SIZE	V-Hz (3 Ph)	Min	Max	XL	XL	XL	Fuse Size	XL	XL	XL	Fuse Size	XL	XL	XL	Fuse Size
315	А	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	519.8/243.8 274.9/124.8 230.8/106.3 187.3/ 85.2	600/300 300/150 250/125 200/110	962.0/635.0 528.3/336.8 438.8/280.4 354.9/227.4	600/300 300/150 250/125 200/100	1111	 	_ _ _ _		1111	_ _ _		_ _ _
313	В	208/230-60 460-60 575-60 380-60	187 414 518 342	253 506 633 418	519.8/243.8 230.8/106.3 187.3/ 85.2 274.9/124.8	600/300 250/125 200/110 300/150	962.0/635.0 438.8/280.4 354.9/227.4 528.3/336.8	600/300 250/125 200/100 300/150	1111		_ _ _		1111			
330	А	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	519.8/306.2 274.9/160.2 230.8/135.2 187.3/110.2	600/400 300/200 250/175 200/125	962.0/748.4 528.3/413.6 438.8/343.2 354.9/277.8	600/350 300/175 250/150 200/125	 - -	_ _ _	_ _ _	— —	 - -		_ _ _	
330	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	519.8/243.8 274.9/124.8 230.8/106.3 187.3/ 85.2	600/300 300/150 250/125 200/110	962.0/635.0 528.3/336.8 438.8/280.4 354.9/227.4	600/300 300/150 250/125 200/100	1		_ _ _		1111			=
345	А	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	519.8/306.2 274.9/160.2 230.8/135.2 187.3/110.2	600/400 300/200 250/175 200/125	962.0/748.4 528.3/413.6 438.8/343.2 354.9/277.8	600/350 300/175 250/150 200/125		_ _ _	_ _ _		1111			
343	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	519.8/306.2 274.9/160.2 230.8/135.2 187.3/110.2	600/400 300/200 250/175 200/125	962.0/748.4 528.3/413.6 438.8/343.2 354.9/277.8	600/350 300/175 250/150 200/125	 - -	_ _ _	_ _ _	— —	 - -		_ _ _	
360	A	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	543.7/400.4 288.0/209.5 241.6/176.8 195.9/144.1	600/450 300/250 250/200 225/175	985.9/842.6 541.3/462.9 449.6/384.8 363.5/311.7	600/450 300/225 250/200 225/175	1111				1111		1111	
	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	519.8/306.2 274.9/160.2 230.8/135.2 187.3/110.2	600/400 300/200 250/175 200/125	962.0/748.4 528.3/413.6 438.8/343.2 354.9/277.8	600/350 300/175 250/150 200/125	1111	1111	1111	1111	1111		1111	
390	А	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	543.7/400.4 288.0/209.5 241.6/176.8 195.9/144.1	600/450 300/250 250/200 225/175	985.9/842.6 541.3/462.9 449.6/384.8 363.5/311.7	600/450 300/225 250/200 225/175			_ _ _ _			_ _ _ _		
555	В	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	543.7/400.4 288.0/209.5 241.6/176.8 195.9/144.1	600/450 300/250 250/200 225/175	985.9/842.6 541.3/462.9 449.6/384.8 363.5/311.7	600/450 300/225 250/200 225/175	1111		_ _ _		1111	_ _ _		

AWG — American Wire Gage
ICF — Instantaneous Current Flow (Ckt1/Ckt2)
MCA — Minimum Circuit Amps (Ckt1/Ckt2)
MOCP — Maximum Overcurrent Protection (Ckt1/Ckt2)
XL — Across-the-Line Start

NOTES:

- Units are suitable for use on electrical systems where voltage supplied to the unit terminals is not below or above the listed minimum and maximum limits. Maximum allowable phase imbalance is: voltage, 2%; amps 10%.
- Control power is derived from main power. No separate control power connection is required.
- 3. Cooler heater is wired into the control circuit so it is always operable as long as the power supply disconnect is on, even if any safety device is open.

 4. For MCA that is less than or equal to 380 amps, 3 conductors are required. For MCA between 381-760 amps, 6 conductors are required.

For MCA between 761-1140 amps, 9 conductors are required.

For MCA between 1141-1520 amps, 12 conductors are required. Calculation of conductors required is based on 75 C copper wire.

- 5. Wiring for main field supply must be rated 75 C minimum. Use copper for all units.
- a. Incoming wire size range of the terminal block is #4 AWG to 500 kcmil.

 b. Incoming wire size range for the terminal block is #4 AWG to 500 kcmil.

 c. Incoming wire size range of non-fused disconnect with MCA up to 599.9 amps is 3/0 to 500 kcmil.

 c. Incoming wire size range of non-fused disconnect with MCA from 600 to 799.9 amps is 1/0 to 500 kcmil.

 d. Incoming wire size range of non-fused disconnect with MCA from 800 to 1199.9 amps is 250 kcmil to 500 kcmil.
- 6. Hydronic pump packages are not available as a factory-installed option for units 30RB210-390.
- Power draw includes both crankcase heaters and cooler heaters (where used). Each
 compressor has a crankcase heater which draws 56 watts of power. Units ordered with
 the cooler heater option have 1 (060-150) or 2 (160-300) cooler heaters, 825 watts
 each.



Table 11 — 30RB Electrical Data — Dual Point Units (cont)

30RB	UNIT VO	LTAG	E	7.5	HP PUMP	1750/3450 RF	PM .		10 HP PU	MP, 3450 RPM			15 HP PU	MP, 3450 RPM	
UNIT	V H= (2 Db)	Sup	plied	MCA	МОСР	ICF	Rec Fuse	MCA	MOCP	ICF	Rec Fuse	MCA	MOCP	ICF	Rec Fuse
SIZE	V-Hz (3 Ph)	Min	Max	XL	XL	XL	Size	XL	XL	XL	Size	XL	XL	XL	Size
060	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	194.4/141.5 100.4/ 74.1 85.2/ 62.5 68.2/ 50.0	250/200 125/110 110/ 90 90/ 70	585.7/532.8 312.4/286.1 259.3/236.6 210.5/192.3	225/175 125/ 90 100/ 80 80/ 60	202.4/141.5 104.8/ 74.1 88.8/ 62.5 71.1/ 50.0	250/200 125/110 110/ 90 90/ 70	593.6/532.8 316.8/286.1 262.9/236.6 213.4/192.3	225/175 125/ 90 100/ 80 80/ 60		1111		=
070	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	237.6/141.5 125.0/ 74.1 105.2/ 62.5 85.6/ 50.0	300/200 150/110 125/ 90 110/ 70	679.9/532.8 378.3/286.1 313.2/236.6 253.2/192.3	300/175 150/ 90 125/ 80 100/ 60	245.6/141.5 129.3/ 74.1 108.8/ 62.5 88.4/ 50.0	300/200 175/110 150/ 90 110/ 70	687.8/532.8 382.7/286.1 316.8/236.6 256.1/192.3	300/175 150/ 90 125/ 80 100/ 60		1111		=
080	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	242.2/168.8 126.6/ 86.4 106.8/ 73.6 85.5/ 59.0	125/100	633.4/560.0 338.6/298.4 280.9/247.7 227.8/201.2	300/200 150/100 125/ 90 100/ 70	250.1/168.8 130.9/ 86.4 110.4/ 73.6 88.4/ 59.0	300/225 150/110 125/100 110/ 80	641.4/560.0 342.9/298.4 284.5/247.7 230.6/201.2	300/200 150/100 125/ 90 100/ 70	266.3/168.8 139.8/ 86.4 117.7/ 73.6 94.2/ 59.0	300/225 175/110 150/100 110/ 80	657.5/560.0 351.8/298.4 291.8/247.7 236.5/201.2	300/200 150/100 150/ 90 110/ 70
090	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	309.3/168.8 164.2/ 86.4 137.6/ 73.6 111.5/ 59.0	400/225 200/110 175/100 125/ 80	751.5/560.0 417.6/298.4 345.6/247.7 279.1/201.2	350/200 200/100 150/ 90 125/ 70	317.2/168.8 168.5/ 86.4 141.2/ 73.6 114.4/ 59.0	400/225 200/110 175/100 125/ 80	759.5/560.0 421.9/298.4 349.2/247.7 282.0/201.2	350/200 200/100 175/ 90 125/ 70	333.4/168.8 177.4/ 86.4 148.5/ 73.6 120.2/ 59.0	400/225 225/110 175/100 150/ 80	775.6/560.0 430.8/298.4 356.5/247.7 287.8/201.2	400/200 200/100 175/ 90 150/ 70
100	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	309.3/212.0 164.2/110.9 137.6/ 93.6 111.5/ 76.3		751.5/654.2 417.6/364.3 345.6/301.6 279.1/243.9	350/250 200/125 150/110 125/ 90	317.2/212.0 168.5/110.9 141.2/ 93.6 114.4/ 76.3	400/300 200/150 175/125 125/110	759.5/654.2 421.9/364.3 349.2/301.6 282.0/243.9	350/250 200/125 175/110 125/ 90	333.4/212.0 177.4/110.9 148.5/ 93.6 120.2/ 76.3	400/300 225/150 175/125 150/110	775.6/654.2 430.8/364.3 356.5/301.6 287.8/243.9	400/250 200/125 175/110 150/ 90
110	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	309.3/243.8 164.2/124.8 137.6/106.3 111.5/ 85.2		751.5/635.0 417.6/336.8 345.6/280.4 279.1/227.4	350/300 200/150 150/125 125/100	317.2/243.8 168.5/124.8 141.2/106.3 114.4/ 85.2	400/300 200/150 175/125 125/110	759.5/635.0 421.9/336.8 349.2/280.4 282.0/227.4	350/300 200/150 175/125 125/100	333.4/243.8 177.4/124.8 148.5/106.3 120.2/ 85.2	400/300 225/150 175/125 150/110	775.6/635.0 430.8/336.8 356.5/280.4 287.8/227.4	400/300 200/150 175/125 150/100
120	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	321.2/306.2 170.7/160.2 143.0/135.2 115.8/110.2	175/175	763.5/748.4 424.1/413.6 351.0/343.2 283.4/277.8	350/350 200/175 175/150 125/125	329.2/306.2 175.1/160.2 146.6/135.2 118.7/110.2	400/400 200/200 175/175 150/125	771.4/748.4 428.5/413.6 354.6/343.2 286.3/277.8	400/350 200/175 175/150 150/125	345.3/306.2 183.9/160.2 153.9/135.2 124.5/110.2	400/400 225/200 175/175 150/125	787.6/748.4 437.3/413.6 361.9/343.2 292.1/277.8	400/350 200/175 175/150 150/125
130	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	427.3/243.8 226.6/124.8 190.0/106.3 154.0/ 85.2	225/125	869.6/635.0 479.9/336.8 398.0/280.4 321.6/227.4	500/300 250/150 225/125 175/100	435.3/243.8 230.9/124.8 193.6/106.3 156.9/ 85.2	500/300 250/150 225/125 175/110	877.6/635.0 484.3/336.8 401.6/280.4 324.5/227.4	500/300 250/150 225/125 175/100	451.4/243.8 239.8/124.8 200.9/106.3 162.7/ 85.2	500/300 250/150 225/125 175/110	893.7/635.0 493.1/336.8 408.9/280.4 330.4/227.4	500/300 250/150 225/125 175/100
150	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	427.3/306.2 226.6/160.2 190.0/135.2 154.0/110.2	500/400 250/200 225/175 175/125	869.6/748.4 479.9/413.6 398.0/343.2 321.6/277.8	500/350 250/175 225/150 175/125	435.3/306.2 230.9/160.2 193.6/135.2 156.9/110.2	500/400 250/200 225/175 175/125	877.6/748.4 484.3/413.6 401.6/343.2 324.5/277.8	500/350 250/175 225/150 175/125	451.4/306.2 239.8/160.2 200.9/135.2 162.7/110.2	500/400 250/200 225/175 175/125	893.7/748.4 493.1/413.6 408.9/343.2 330.4/277.8	500/350 250/175 225/150 175/125
160	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	545.4/243.8 288.9/124.8 242.4/106.3 196.6/ 85.2	600/300 300/150 250/125 225/110	987.7/635.0 542.3/336.8 450.4/280.4 364.2/227.4	600/300 300/150 250/125 225/100	553.4/243.8 293.3/124.8 246.0/106.3 199.4/ 85.2	600/300 300/150 250/125 225/110	995.6/635.0 546.7/336.8 454.0/280.4 367.1/227.4	600/300 300/150 250/125 225/100	569.5/243.8 302.1/124.8 253.3/106.3 205.3/ 85.2	600/300 350/150 300/125 225/110	1011.8/635.0 555.5/336.8 461.3/280.4 372.9/227.4	600/300 350/150 300/125 225/100
170	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	545.4/306.2 288.9/160.2 242.4/135.2 196.6/110.2	600/400 300/200 250/175 225/125	987.7/748.4 542.3/413.6 450.4/343.2 364.2/277.8	600/350 300/175 250/150 225/125	553.4/306.2 293.3/160.2 246.0/135.2 199.4/110.2	600/400 300/200 250/175 225/125	995.6/748.4 546.7/413.6 454.0/343.2 367.1/277.8	600/350 300/175 250/150 225/125	569.5/306.2 302.1/160.2 253.3/135.2 205.3/110.2	600/400 350/200 300/175 225/125	1011.8/748.4 555.5/413.6 461.3/343.2 372.9/277.8	600/350 350/175 300/150 225/125
190	208/230-60 380-60 460-60 575-60	187 342 414 518	253 418 506 633	569.3/400.4 302.0/209.5 253.2/176.8 205.2/144.1	600/450 350/250 300/200 225/175	1011.6/842.6 555.4/462.9 461.2/384.8 372.8/311.7	600/450 350/225 300/200 225/175	577.3/400.4 306.4/209.5 256.8/176.8 208.1/144.1	600/450 350/250 300/200 225/175	1019.5/842.6 559.7/462.9 464.8/384.8 375.7/311.7	600/450 350/225 300/200 225/175	593.4/400.4 315.2/209.5 264.1/176.8 213.9/144.1	600/450 350/250 300/200 225/175	1035.7/842.6 568.6/462.9 472.1/384.8 381.5/311.7	600/450 350/225 300/200 225/175

LEGEND

AWG ICF MCA

American Wire Gage
 Instantaneous Current Flow (Ckt1/Ckt2)
 Minimum Circuit Amps (Ckt1/Ckt2)
 Maximum Overcurrent Protection (Ckt1/Ckt2)
 Across-the-Line Start

MOCP XL

NOTES:

- NOTES:
 1. Units are suitable for use on electrical systems where voltage supplied to the unit terminals is not below or above the listed minimum and maximum limits. Maximum allowable phase imbalance is: voltage, 2%; amps 10%.
 2. All units/modules have single point primary power connection. (Each unit/module requires its own power supply.) Main power must be supplied from a field-supplied discopport.
- 3. Cooler heater is wired into the control circuit so it is always operable as long as the power supply disconnect is on, even if any safety device is open.

 4. For MCA that is less than or equal to 380 amps, 3 conductors are required.
- For MCA between 381-760 amps, 6 conductors are required. For MCA between 761-1140 amps, 9 conductors are required. For MCA between 1141-1520 amps, 12 conductors are required.

- Calculation of conductors required is based on 75 C copper wire.

- 5. Wiring for main field supply must be rated 75 C minimum. Use copper for all units.
 a. Incoming wire size range for the terminal block is #4 AWG to 500 kcmil.
 b. Incoming wire size range of non-fused disconnect with MCA up to 599.9 amps is 3/0 to 500 kcmil.
 c. Incoming wire size range of non-fused disconnect with MCA from 600 to 799.9 amps is 1/0 to 500 kcmil.
 d. Incoming wire size range of non-fused disconnect with MCA from 800 to 1199.9 amps is 250 kcmil to 500 kcmil.
- Hydronic pump packages are not available as a factory-installed option for units 30RB210-390.
- Power draw includes both crankcase heaters and cooler heaters (where used). Each compressor has a crankcase heater which draws 56 watts of power. Units ordered with the cooler heater option have 1 (060-150) or 2 (160-300) cooler heaters, 825 watts each.



Table 12 — Condenser Fan Electrical Data

UNIT	UNIT VOLTAGE	ENSER FANS	SER FANS						
30RB	V-Hz (3 Ph)	Circuit A Quantity	FLA (each)	Circuit B Quantity	FLA (each)	Circuit C Quantity	FLA (each)		
060, 070	208/230-60 460-60 575-60	3 3 3	11.9 5.4 4.3	1 1	11.9 5.4 4.3				
	380-60	3	6.5	1	6.5	_			
080	208/230-60 460-60	2 2	11.9 5.4	2 2	11.9 5.4	_	_		
	575-60 380-60	2 2	4.3 6.5	2 2	4.3 6.5				
090, 100, 110	208/230-60 460-60	3 3	11.9 5.4	3 3	11.9 5.4	_	_		
	575-60 380-60	3 3	4.3 6.5	3 3	4.3 6.5	_	_		
120	208/230-60 460-60	3 3	11.9 5.4	4 4	11.9 5.4				
120	575-60 380-60	3 3	4.3 6.5	4 4	4.3 6.5	_	_		
	208/230-60 460-60	4 4	11.9 5.4	4 4	11.9 5.4				
130, 150	575-60 380-60	4 4	4.3 6.5	4 4	4.3 6.5	_	_		
160,170, 315A, 315B, 330A,	208/230-60 460-60	6 6	11.9 5.4	4 4	11.9 5.4	_			
330B, 345A, 345B, 360B	575-60 380-60	6	4.3 6.5	4	4.3 6.5	_	_		
190, 360A, 390A,	208/230-60 460-60	6	11.9 5.4	6	11.9 5.4	_	_		
390B	575-60 380-60	6	4.3 6.5	6	4.3 6.5		=		
	208/230-60 460-60	4 4	11.9 5.4	4 4	11.9 5.4	4 4	11.9 5.4		
210, 225	575-60 380-60	4 4	4.3 6.5	4 4	4.3 6.5	4 4	4.3 6.5		
	208/230-60 460-60	4 4	11.9 5.4	4 4	11.9 5.4	6	11.9 5.4		
250	575-60 380-60	4 4	4.3 6.5	4 4	4.3 6.5	6	4.3 6.5		
	208/230-60 460-60	6	11.9 5.4	6	11.9 5.4	4 4	11.9 5.4		
275	575-60 380-60	6	4.3 6.5	6	4.3 6.5	4 4 4	4.3 6.5		
	208/230-60	6	11.9	6	11.9	6	11.9 5.4		
300	460-60 575-60 380-60	6	5.4 4.3 6.5	6 6	5.4 4.3 6.5	6 6 6	5.4 4.3 6.5		

LEGEND
FLA — Full Load Amps

Table 13 — Pump Electrical Data

PUMP HP	UNIT VOLTAGE V-Hz (3 Ph)	HYDRONIC SYSTEM (SINGLE/DUAL) FLA (each)	USED ON 30RB SIZES*
3	208/230-60 460-60 575-60 380-60	10.8 4.9 3.9 5.9	060, 070
5	208/230-60 460-60 575-60 380-60	17.7 8.0 6.4 9.7	060-190
7.5	208/230-60 460-60 575-60 380-60	25.7 11.6 9.3 14.0	060-190
10	208/230-60 460-60 575-60 380-60	33.6 15.2 12.2 18.4	060-190
15	208/230-60 460-60 575-60 380-60	49.8 22.5 18.0 27.2	080-190

LEGEND

FLA — Full Load Amps

^{*}Hydronic pump packages are not available as a factory-installed option for units 30RB210-390.

Table 14 — Compressor Electrical Data

	<u> </u>			СО	MPRE	SSO	R A					cc	MPRI	ESSO	R B					cc	MPRI	ESSOI	R C		_
UNIT 30RB	UNIT VOLTAGE V-Hz (3 Ph)		-		2	;	_	4	_		1		2		3		1		1	_	2			4	
060	208/230-60 460-60 575-60 380-60	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	RLA		RLA		75.0 32.7 26.2 38.4	485 215 175 260	RLA — — —		RLA — — —	<u>LRA</u> — —										
070	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	_ _ _		1111	_ _ _	75.0 32.7 26.2 38.4	485 215 175 260	_ _ _	_ _ _	_ _ _	_ _ _	- - -	_ _ _	_ _ _	_ _ _	_ _ _	_ _ _	_ _ _			
080	208/230-60 460-60 575-60 380-60	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260		1111	1111		75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260			1111									
090	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	_ _ _	<u> </u>		_ _ _	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	_ _ _	_ _ _	_ 	_ _ 	_ _ _	_ _ _	_ _ _	_ _ _	_ _ _			
100	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315		1111	$ \cdot $		94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	_ _ _	_ _ _			_ _ _	_ _ _	_ _ _	_ _ _	_ _ _			<u> </u>
110	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	1111	1111	1111	1111	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	1111	1111	_ _ _	_ _ _	_ _ _	_ _ _	_ _ _	1111		
120	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	1111	1111	1111	1111	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	1111	1111							1111	
130	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	1111	1111	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	1111					_ 				
150	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	1111	1111	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	1111	1111						1111	1111	
160, 315A, 315B, 330B	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	1111	1111	1 1	1111	1111		1 1		1111	
170, 330A, 345A, 345B, 360B	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	1111	1111						1111														
190, 360A, 390A, 390B	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315						1111																
210	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315			75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260	75.0 32.7 26.2 38.4	485 215 175 260			94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315		1111
225	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	1111	1111	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	260 210 315	1111	1111	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315		
250	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315			94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	1111		94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315	94.2 41.6 33.9 49.3	560 260 210 315
275	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315																						
300	208/230-60 460-60 575-60 380-60	94.2 41.6 33.9 49.3	560 260 210 315																						

LEGEND

LRA — Locked Rotor Amps
RLA — Rated Load Amps

CARRIER COMFORT NETWORK® (CCN) COMMUNICATION BUS WIRING — The communication bus wiring is a shielded, 3-conductor cable with drain wire and is field supplied and installed in the field.

The system elements are connected to the communication bus in a daisy chain arrangement. The positive pin of each system element communication connector must be wired to the positive pins of the system elements on either side of it. This is also required for the negative and signal ground pins of each system element. Wiring connections for CCN should be made at TB 3 (terminal block). Consult the CCN Contractor's Manual for further information. See Fig. 57.

NOTE: Conductors and drain wire must be 20 AWG (American Wire Gage) minimum stranded, tinned copper. Individual conductors must be insulated with PVC, PVC/nylon, vinyl, Teflon*, or polyethylene. An aluminum/polyester 100% foil shield and an outer jacket of PVC, PVC/nylon, chrome vinyl, or Teflon with a minimum operating temperature range of –4 F (–20 C) to 140 F (60 C) is required. Refer to Table 15 for a list of manufacturers that produce CCN bus wiring that meets these requirements.

Table 15 — CCN Communication Bus Wiring

MANUFACTURER	PART NUMBER								
MANUFACTURER	Regular Wiring	Plenum Wiring							
Alpha	1895	_							
American	A21451	A48301							
Belden	8205	884421							
Columbia	D6451	_							
Manhatten	M13402	M64430							
Quabik	6130	_							

It is important when connecting to a CCN communication bus that a color coding scheme be used for the entire network to simplify the installation. It is recommended that red be used for the signal positive, black for the signal negative, and white for the signal ground. Use a similar scheme for cables containing different colored wires. At each system element, the shields of its communication bus cables must be tied together. If the communication bus is entirely within one building, the resulting continuous shield must be connected to a ground at one point only. If the communication bus cable exits from one building and enters another, the shields must be connected to grounds at the lightning suppressor in each building where the cable enters or exits the building (one point per building only).

To connect the unit to the network:

- 1. Turn off power to the control box.
- 2. Cut the CCN wire and strip the ends of the red (+), white (ground), and black (-) conductors. Substitute appropriate colors for different colored cables.
- 3. Connect the red wire to (+) terminal on TB3 of the plug, the white wire to COM terminal, and the black wire to the (-) terminal.

4. The RJ14 CCN connector on TB3 can also be used, but is only intended for temporary connection (for example, a laptop computer running Service Tool).

IMPORTANT: A shorted CCN bus cable will prevent some routines from running and may prevent the unit from starting. If abnormal conditions occur, disconnect the machine from the CCN network. If conditions return to normal, check the CCN connector and cable. Run new cable if necessary. A short in one section of the bus can cause problems with all system elements on the bus.

NON-CCN COMMUNICATION WIRING — The 30RB units offer several non-CCN translators. Refer to the separate installation instructions for additional wiring steps.

Step 7 — **Install Accessories** — A number of accessories are available to provide the following optional features (for details, refer to the Controls, Start-Up, Operation, Service and Troubleshooting guide).

Energy management module is used for any of the following types of temperature reset, demand limit and ice features:

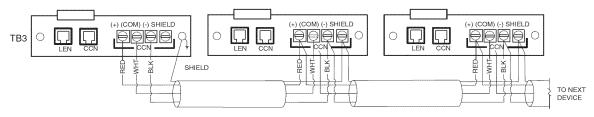
- 4 to 20 mA inputs for cooling set point reset and capacity limit (requires field-supplied 4 to 20 mA generator)
- 0 to 10 v output for percentage total capacity running
- 24 v discrete outputs for shutdown and running relays
- 10k space temperature input
- Discrete inputs for occupancy override, demand limit switch 2 (step 1 demand limit is wired to the base board, requires field-supplied dry contacts), remote lockout switch and ice done switch (requires field-supplied dry contacts)

NAVIGATORTM DISPLAY — Provides hand-held, mobile capability using easy to read 4-line display. Keypad function is the same as the scrolling marquee display. The Navigator display features a mounting magnet for 'hands free' service of components.

REMOTE ENHANCED DISPLAY — For applications where remote monitoring of the equipment is required; the remote enhanced display provides an indoor display, capable of monitoring any equipment on the Carrier Comfort Network® (CCN) bus. A CCN bus is needed.

LOW AMBIENT TEMPERATURE OPERATION — If outdoor ambient operating temperatures below 32 F (0° C) are expected, refer to separate installation instructions for low ambient temperature operation using the low ambient temperature head pressure control accessory.

MINIMUM LOAD ACCESSORY — If minimum load accessory is required, contact your local Carrier representative for more details. For installation details, refer to separate installation instructions supplied with the accessory package.



LEGEND

CCN — Carrier Comfort Network® LEN — Local Equipment Network

Fig. 57 — TB-3 — CCN Wiring

^{*} Registered trademark of DuPont.

UNIT SECURITY/PROTECTION ACCESSORIES — For applications with unique security and/or protection requirements, several options are available for unit protection. Compressor enclosures, security grilles and hail guards are available. Contact your local Carrier representative for more details. For installation details, refer to separate installation instructions supplied with the accessory package.

COMMUNICATION ACCESSORIES — A number of communication options are available to meet any requirement. Contact your local Carrier representative for more details. For installation details, refer to separate installation instructions supplied with the accessory package.

SERVICE OPTIONS — Two additional accessories are offered to aid in servicing 30RB units, a ground fault convenience outlet (GFI-CO) and a remote service port. The remote service port is a weather-proof enclosure with a communication port to plug-in the Navigator device. Contact your local Carrier representative for more details. For installation details, refer to separate installation instructions supplied with the accessory package.

Refrigerant Circuit

LEAK TESTING — Units are shipped with complete operating charge of R-410A (see Tables 3A-4B) and should be under sufficient pressure to conduct a leak test.

A CAUTION

This system uses Puron® R-410A refrigerant, which has higher pressures than R-22 and other refrigerants. No other refrigerant can be used in this system. Failure to use gage set, hoses, and recovery systems designed to handle Puron refrigerant (R-410A) may result in equipment damage or personal injury. If unsure about equipment, consult the equipment manufacturer.

Perform a leak test to ensure that leaks have not developed during unit shipment. Dehydration of the system is not required unless the entire refrigerant charge has been lost. Compressor oil equalization line fittings use Roto-lok fittings. If a leak is detected at these fittings, tighten fitting 107 ft-lb (145 Nm). If leak persists, open system and inspect the gasket surface for foreign material or damage. Do not reuse gaskets. Repair any leak found using good refrigeration practice.

DEHYDRATION — Refer to Carrier Standard Service Techniques Manual, Chapter 1, Refrigerants, Sections 6 and 7 for details. Do not use compressor to evacuate system.

REFRIGERANT CHARGE (Refer to Tables 3A-4B) — Immediately ahead of filter drier in each circuit is a factory-installed liquid line service valve. Each valve has a $^{1}/_{4}$ -in. Schrader connection for charging liquid refrigerant. Refer to Controls, Start-Up, Operation, Service and Troubleshooting Guide for more information.

A CAUTION

When charging, circulate water through the cooler at all times to prevent freezing. Freezing damage is considered abuse and may impair or otherwise negatively affect the Carrier warranty.

⚠ CAUTION

DO NOT OVERCHARGE system. Overcharging results in higher discharge pressure possible compressor damage, and higher power consumption.

A CAUTION

Refrigerant charge must be removed slowly to prevent loss of compressor oil that could result in compressor failure.

Optional BACnet* Communications Wiring -

The BACnet communications option uses the UPC Open controller. The controller communicates using BACnet on an MS/TP network segment communications at 9600 bps, 19.2 kbps, 38.4 kbps, or 76.8 kbps.

Wire the controllers on an MS/TP network segment in a daisy-chain configuration. Wire specifications for the cable are 22 AWG (American Wire Gage) or 24 AWG, low-capacitance, twisted, stranded, shielded copper wire. The maximum length is 2000 ft.

Install a BT485 terminator on the first and last controller on a network segment to add bias and prevent signal distortions due to echoing. See Fig. 58-60.

To wire the UPC Open controller to the BAS network:

- Pull the screw terminal connector from the controller's BAS Port.
- 2. Check the communications wiring for shorts and grounds.
- 3. Connect the communications wiring to the BAS port's screw terminals labeled Net +, Net -, and Shield.

NOTE: Use the same polarity throughout the network segment.

- Insert the power screw terminal connector into the UPC Open controller's power terminals if they are not currently connected.
- 5. Verify communication with the network by viewing a module status report. To perform a module status report using the BACview keypad/display unit, press and hold the "FN" key then press the "." Key.

To install a BT485 terminator, push the BT485, on to the BT485 connector located near the BACnet connector.

NOTE: The BT485 terminator has no polarity associated with it

To order a BT485 terminator, consult Commercial Products i-Vu® Open Control System Master Prices.

MS/TP WIRING RECOMMENDATIONS — Recommendations are shown in Tables 16 and 17. The wire jacket and UL temperature rating specifications list two acceptable alternatives. The Halar specification has a higher temperature rating and a tougher outer jacket than the SmokeGard specification, and it is appropriate for use in applications where the user is concerned about abrasion. The Halar jacket is also less likely to crack in extremely low temperatures.

NOTE: Use the specified type of wire and cable for maximum signal integrity.

^{*} Sponsored by ASHRAE (American Society of Heating, Refrigerating, and Air Conditioning Engineers).

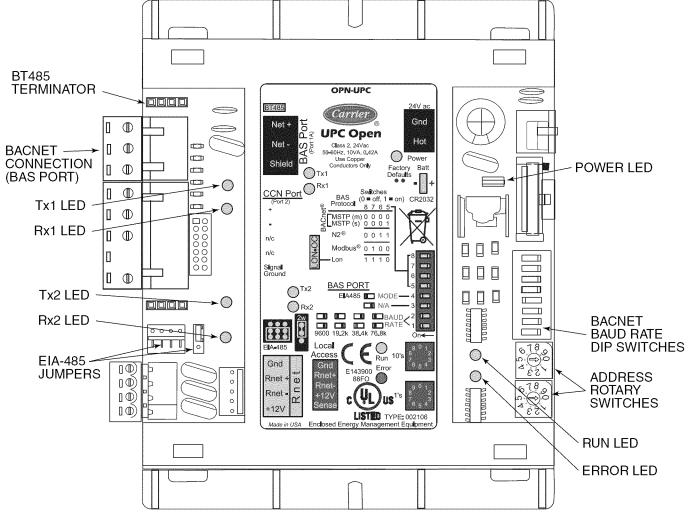


Fig. 58 — UPC Open Controller

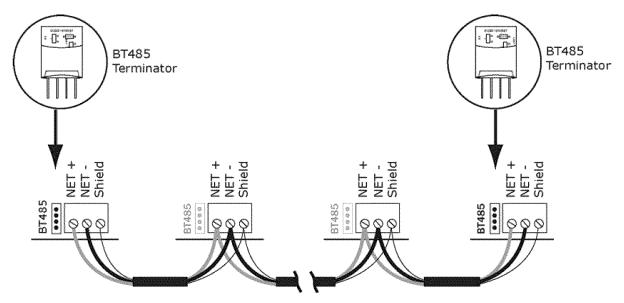


Fig. 59 — Network Wiring

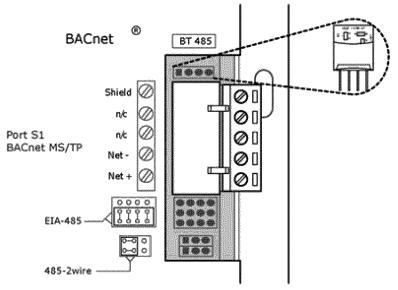


Fig. 60 — BT485 Terminator Installation

Table 16 — MS/TP Wiring Recommendations

SPECIFICATION	RECOMMMENDATION						
Cable	Single twisted pair, low capacitance, CL2P, 22 AWG (7x30), TC foam FEP, plenum rated cable						
Conductor	22 or 24 AWG stranded copper (tin plated)						
Insulation	Foamed FEP 0.015 in. (0.381 mm) wall 0.060 in. (1.524 mm) O.D.						
Color Code	Black/White						
Twist Lay	2 in. (50.8 mm) lay on pair 6 twists/foot (20 twists/meter) nominal						
Shielding	Aluminum/Mylar shield with 24 AWG TC drain wire						
Jacket	SmokeGard Jacket (SmokeGard PVC) 0.021 in. (0.5334 mm) wall 0.175 in. (4.445 mm) O.D. Halar Jacket (E-CTFE) 0.010 in. (0.254 mm) wall 0.144 in. (3.6576 mm) O.D.						
DC Resistance	15.2 Ohms/1000 feet (50 Ohms/km) nominal						
Capacitance	12.5 pF/ft (41 pF/meter) nominal conductor to conductor						
Characteristic Impedance	100 Ohms nominal						
Weight	12 lb/1000 feet (17.9 kg/km)						
UL Temperature Rating	SmokeGard 167°F (75°C), Halar -40 to 302°F (-40 to 150°C)						
Voltage	300 Vac, power limited						
Listing	UL: NEC CL2P, or better						

AWG CL2P DC FEP NEC O.D. TC UL American Wire Gage
Class 2 Plenum Cable
Direct Current
Fluorinated Ethylene Polymer
National Electrical Code
Outside Diameter Tinned Copper
 Underwriters Laboratories

Table 17 — Open System Wiring Specifications and Recommended Vendors

	WIRING SPECIFICATIONS	RECOMMENDED VENDORS AND PART NUMBERS						
Wire Type	Description	Connect Air International	Belden	RMCORP	Contractors Wire and Cable			
MS/TP	22 AWG, single twisted shielded pair, low capacitance, CL2P, TC foam FEP, plenum rated. See MS/TP Installation Guide for specifications.	W221P-22227	_	25160PV	CLP0520LC			
Network (RS-485)	24 AWG, single twisted shielded pair, low capacitance, CL2P, TC foam FEP, plenum rated. See MS/TP Installation Guide for specifications.	W241P-2000F	82841	25120-OR	_			
Rnet	4 conductor, unshielded, CMP, 18 AWG, plenum rated.	W184C-2099BLB	6302UE	21450	CLP0442			

LEGEND

AWG CL2P CMP American Wire Gage Class 2 Plenum Cable

 Class 2 Denum Cable
 Communications Plenum Rate
 Fluorinated Ethylene Polymer
 Tinned Copper Communications Plenum Rated FEP TC

